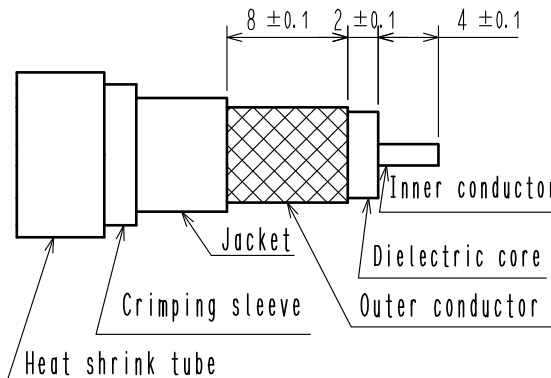
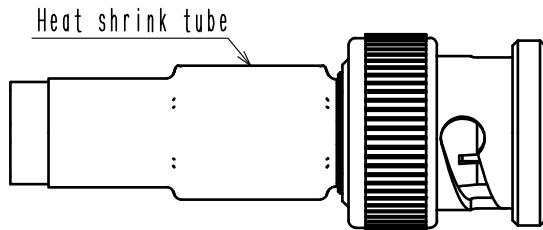
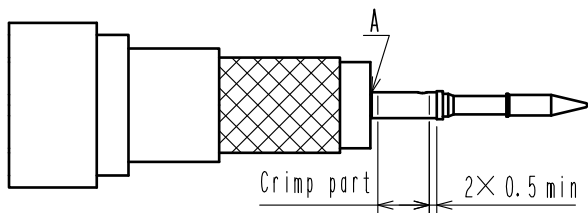
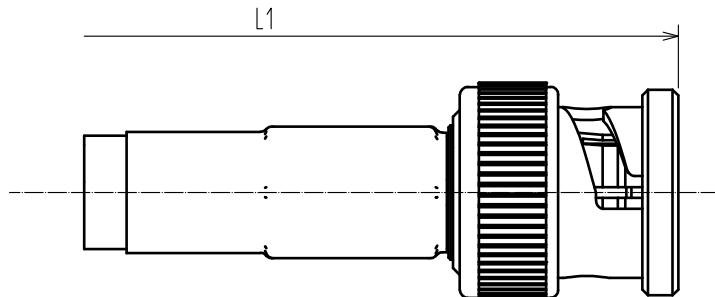
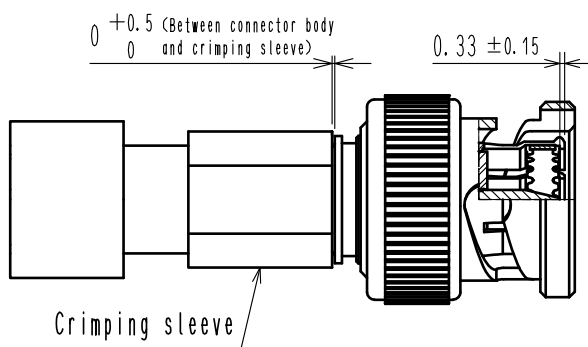


No.	Visual Instructions	Instructions	No.	Visual Instructions	Instructions
1		<p>1. After putting the heat shrink tube and crimp sleeve on the cable, start preparation for terminal as shown in the figure to the left.</p> <p>Applicable Cables</p> <p>5.5C-UHDG(Made By HIRAKAWA HEWTECH Co., Ltd)</p> <p>5.5C-UHDGW(Made By HIRAKAWA HEWTECH Co., Ltd)</p> <p>Note. 1 If the cable conduction material becomes oxidized, the contacts may not me in a stable state. To prevent this from happening, be care with the storage of the cables.</p> <p>Note. 2 When removing the outer jacket and insulation, be careful not to damage the outer conduction material, dielectric material and central conductor (Especially when cutting).</p> <p>Note. 3 Be careful not to damage the dielectric material tip.</p>	4		<p>4. Cover heat shrink tube over the connector as shown in the figure to the left and using a heat gun, shrink the heat tube.</p> <p>Note 1. Be careful not to melt the cables dielectric material.</p>
	2		<p>2-1. Insert male contact onto the cable.</p> <p>Note 1. No space between point A. (Between central terminal and cables dielectric material.)</p> <p>2-2. Crimp male terminal contact. When using the Crimping Tool, make sure setting 6 is being used.</p> <p>Note 1. Confirm crimping section is in a specified range.</p> <p>Note 2. After Crimping in regards to cable, be careful male contact is not twisted or pulled.</p> <p>Crimping tool: MIL-DTL-M22520/7-01. Positioner: BNC75-12G/CRMD</p>		<p>(Reference)Length and Cutting length after Harnessing. Cable Cutting length: L1-11.3</p>
3			<p>3-1. Insert the terminal (as shown above in NO.2) into connector body.</p> <p>Note 1. Insert until hit wall of the connector body. (Confirm male contact tip position.)</p> <p>Note 2. Be careful that insulator base does not spring out or male contact does not buckle.</p> <p>Note 3. Confirm that the crimping sleeve is as positioned as shown in the figure to the left.</p> <p>Note 4. If there is copper tape on the outer conductor, connector body outer side cover evenly and crimp to braided wire.</p> <p>Note 5. Be careful that copper tape is not spread unevenly.</p> <p>3-2. Crimping sleeve is crimped to the hexagonal section. Crimping Tool: MIL-DTL-M22520/5-01. Die: MIL-DTL-M22520/5-55 (If die size is HEX 0.324 Inch/Width 0.4 inch, other parts can be used.)</p> <p>Note 1. After crimping, meet the condition, HEX8.3±0.1.</p> <p>Note 2. Crimping sleeve is crimped to the entire.</p>		

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
TITLE			HRS HIROSE ELECTRIC CO., LTD.		
BNC(75)-P-5.5C-12G ASSEMBLY PROCEDURE			APPROVED	TO. KATAYAMA	20190520
			CHECKED	TO. KATAYAMA	20190520
			CHARGED	RO. YOKOYAMA	20190520
			WRITTEN	ST. KISHI	20190520
TECHNICAL SPECIFICATION			ETAD-D1467-00		△ 1 1