

No.	Visual Instructions	Instructions	No.	Visual Instructions	Instructions																								
1		<p>1-1. Putting the heat shrink tube on the cable as shown in the figure to the left.</p> <p>1-2. Cut the jacket with the dimensions shown in the figure.</p> <p>Note 1. Cut the end of the cable to make it vertical before processing the end of the cable.</p> <p>Note 2. When terminal processing, be careful not to damage the outer conductor.</p> <p>Cable : 1.5CCA-EXBV(LF) 1.5C-QEV-CW</p>	5	<p>(Reference) ---Soldering conditions Iron tip : 380°C Heating time : Within 5 seconds</p>	<p>5-1. Insert the male contact and insulator block into the cable, and solder the male contact.</p> <p>Note 1. Make sure the cable's inner conductor is visible in the whole part of the aperture for soldering of the male contact.</p> <p>Note 2. There should be no gap between the insulator and the code tubing as shown in the figure part B.</p> <p>Note 3. Solder carefully to prevent defects and overflow of solder to the knurled parts or outer diameter of the male contact.</p> <p>Note 4. Do not pull or rotate the male contact and insulator block on the cable after soldering.</p>																								
2		<p>2-1. Insert the cable into the sleeve.</p> <p>Note 1. Insert the cable until jacket of the cable touches the step of the sleeve.</p> <p>2-2. Loosen the outer conductor shown in the figure.</p>	6		<p>6-1. Insert the block of step 5 into the connector body.</p> <p>Note 1. Insert until the end face of the insulator attacked the connector body.</p> <p>Note 2. Make sure the sleeve is completely inserted into the connector body.</p> <p>6-2. Crimp the crimp part of the main unit with the crimping tool HT303/HRM-T-4(58A/U hole) as shown in the figure.</p> <p>Note 1. When crimping, keep the end face of the main unit 0.5 to 1mm away from step C part.</p> <p>Note 2. Check that the male contact is positioned as shown in the figure.</p>																								
3		<p>3-1. Loosen the outer conductor, and fold back on the sleeve.</p> <p>Note 1. The outer conductor should be folded back evenly on the sleeve.</p> <p>Note 2. Cut the outer conductor which protrudes from the end face of the sleeve.</p> <p>Note 3. There should be at least 4mm of the outer conductor on the sleeve.</p> <p>3-2. Insert the hood between the outer conductor and the dielectric of the cable.</p> <p>Note 1. Insert the hood until attacked the jacket of the cable.</p>	7		<p>7. Cover hert shrink tube over the connector as shown inthe figure to the left and using a heat gun, shrink the heat tube.</p>																								
4		<p>4-1. For aligning the end faces of the cable dielectric and the code tubing as shown in the figure part A, remove the excess part of the dielectric.</p> <p>Note 1. Do not damage or bend the inner conductor.</p>	<p>(Reference) Length and Cutting length after Harnessing. Cable Cutting length : L1-10.4 L2+ 4.6</p>																										
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