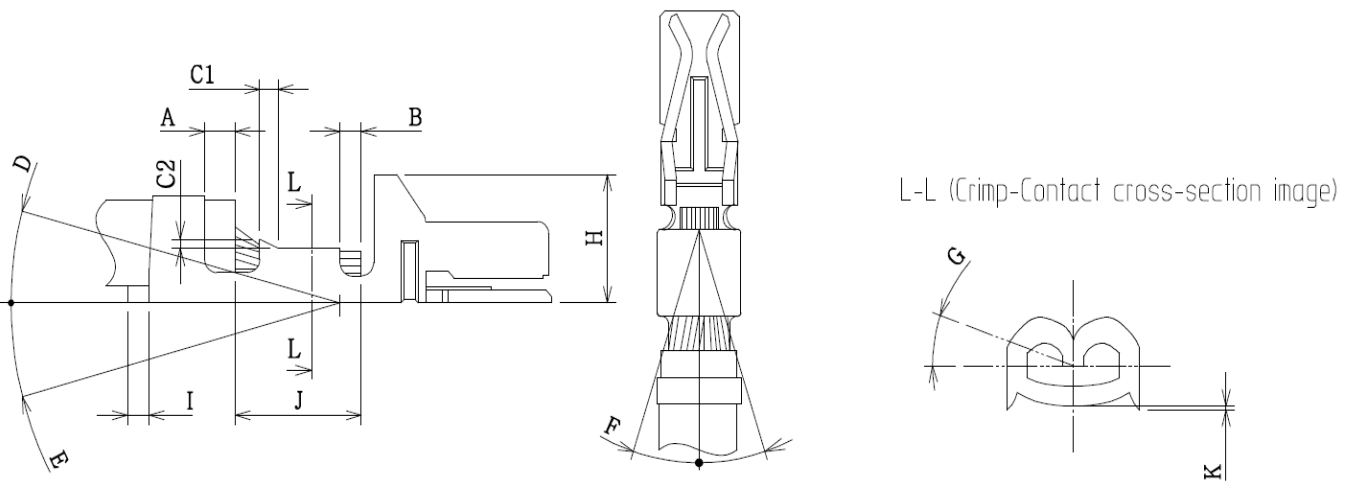


TECHNICAL-SPECIFICATION				WRITTEN	CHECKED	APPROVED	RELEASED
				Kim.I.Y 17.11.09	Lim.S.M 17.11.09	Kang.T.S 17.11.09	
TAD No.	ATAD-H-0130			SHEET		1/1	
TITLE	NO.	△	DESCRIPTION OF REVISION	CARGED	CHECKED	DATE	
DF51K-2428SCFA CRIMP QUALITY STANDARD							
							
CHECK POINT				MEASURE (mm)		REMARKS	
COVER LOCATION		A		0.2~0.7			
LOCATION OF TIP OF THE CORE		B		0.2~0.5			
BELL-MOUTH		C1		0.1~0.3			
		C2		0.05~0.2			
BENT-UP		D		2 ° MAX			
BENT-DOWN		E		3 ° MAX			
TWIST		F		±2 ° MAX			
ROLLING		G		±5 ° MAX			
HEIGHT OF LANCE		H		2.05~2.1			
CUT-OFF TAB		I		0.1MAX			
STRIP LENGTH		J		1.7~2.3			
HEIGHT OF METAL CUT-OUT TEETH		K		0.1MAX			
NOTE.1 TO ADJUST APPLICATOR, PLEASE CHECK THE CRIMPING CONDITION (CRIMPING HEIGHT AND CONFIGURATION) BY USING CABLE.							
PART No.	DF51K-2428SCFA		APPLICABLE CORE SIZE		AWG 24~28		
CODE No	CL 6652-0042-9		APPLICABLE INSULATOR OUTER DIA		φ0.9 ~ 1.45mm		
(Reference) CLIMP HEIGHT REFERS TO CRIMP CONDITION TABLE							