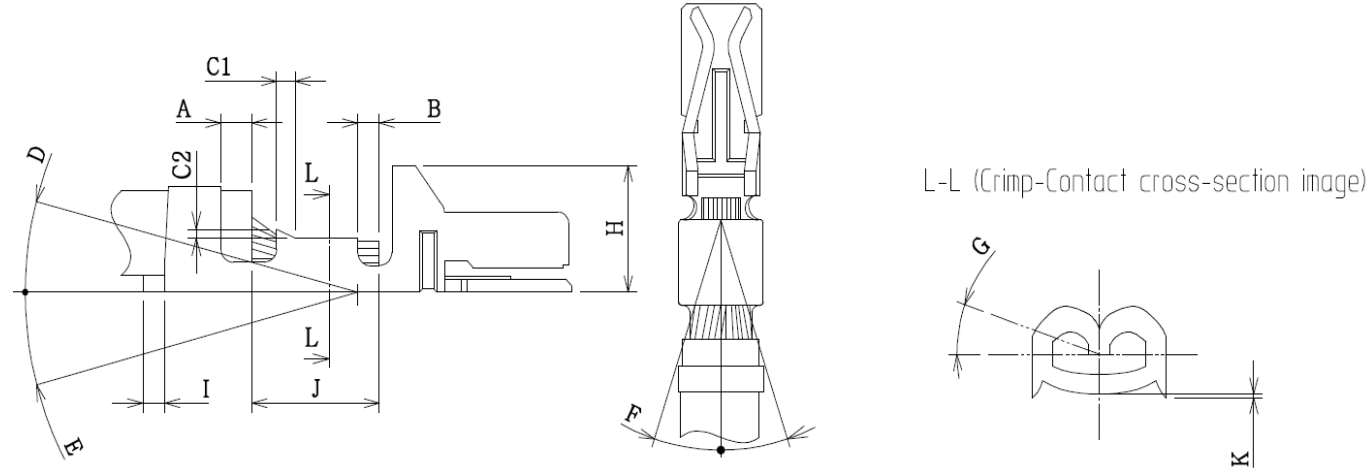


TECHNICAL-SPECIFICATION					WRITTEN	CHECKED	APPROVED	RELEASED																																																			
					Kim.I.Y	Lim.S.M	Kang.T.S																																																				
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TAD No.	ATAD-H-0134				SHEET		1/1																																																				
TITLE DF51K-30SCFA CRIMP QUALITY STANDARD		NO.	△	DESCRIPTION OF REVISION	CARGED	CHECKED	DATE																																																				
																																																											
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: center;">CHECK POINT</th> <th style="text-align: center;">MEASURE (mm)</th> <th style="text-align: center;">REMARKS</th> </tr> </thead> <tbody> <tr> <td style="width: 40%;">COVER LOCATION</td> <td style="width: 10%;">A</td> <td style="width: 20%;">0.2~0.7</td> <td style="width: 30%;"></td> </tr> <tr> <td>LOCATION OF TIP OF THE CORE</td> <td>B</td> <td>0.2~0.5</td> <td></td> </tr> <tr> <td rowspan="2">BELL-MOUTH</td> <td>C1</td> <td>0.1~0.3</td> <td></td> </tr> <tr> <td>C2</td> <td>0.05~0.2</td> <td></td> </tr> <tr> <td>BENT-UP</td> <td>D</td> <td>2 ° MAX</td> <td></td> </tr> <tr> <td>BENT-DOWN</td> <td>E</td> <td>3 ° MAX</td> <td></td> </tr> <tr> <td>TWIST</td> <td>F</td> <td>±2 ° MAX</td> <td></td> </tr> <tr> <td>ROLLING</td> <td>G</td> <td>±5 ° MAX</td> <td></td> </tr> <tr> <td>HEIGHT OF LANCE</td> <td>H</td> <td>2.05~2.1</td> <td></td> </tr> <tr> <td>CUT-OFF TAB</td> <td>I</td> <td>0.1MAX</td> <td></td> </tr> <tr> <td>STRIP LENGTH</td> <td>J</td> <td>1.7~2.3</td> <td></td> </tr> <tr> <td>HEIGHT OF METAL CUT-OUT TEETH</td> <td>K</td> <td>0.1MAX</td> <td></td> </tr> </tbody> </table>									CHECK POINT		MEASURE (mm)	REMARKS	COVER LOCATION	A	0.2~0.7		LOCATION OF TIP OF THE CORE	B	0.2~0.5		BELL-MOUTH	C1	0.1~0.3		C2	0.05~0.2		BENT-UP	D	2 ° MAX		BENT-DOWN	E	3 ° MAX		TWIST	F	±2 ° MAX		ROLLING	G	±5 ° MAX		HEIGHT OF LANCE	H	2.05~2.1		CUT-OFF TAB	I	0.1MAX		STRIP LENGTH	J	1.7~2.3		HEIGHT OF METAL CUT-OUT TEETH	K	0.1MAX	
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