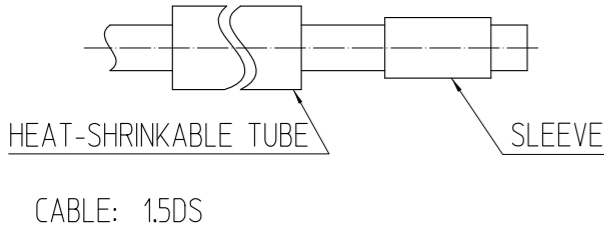
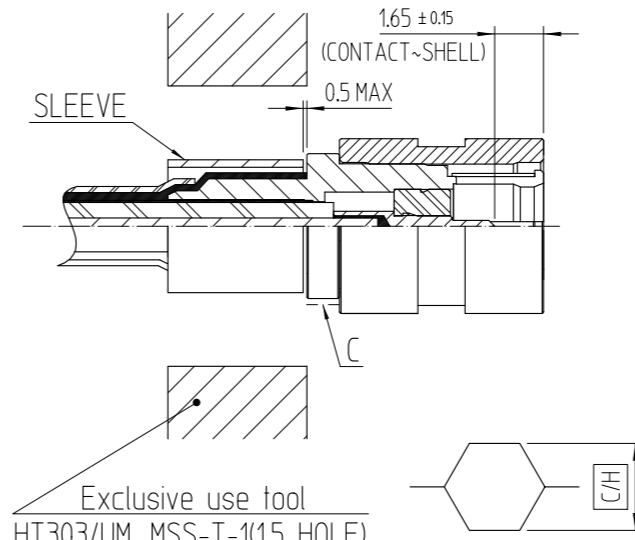
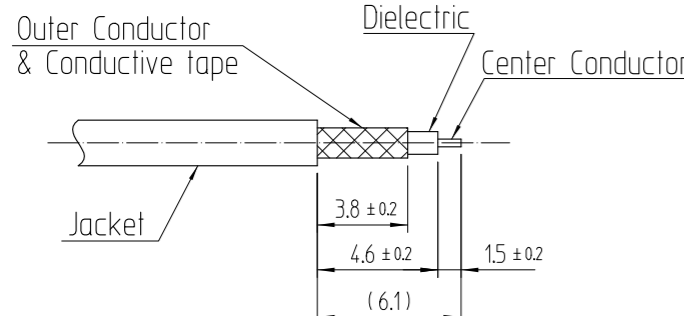
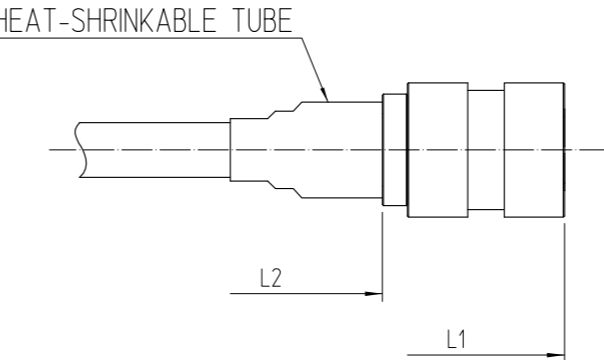
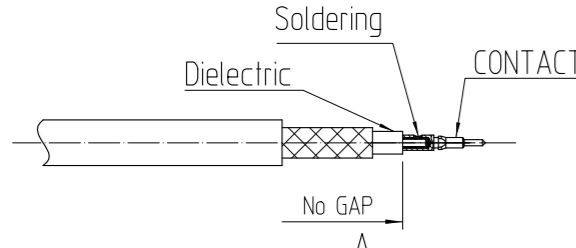
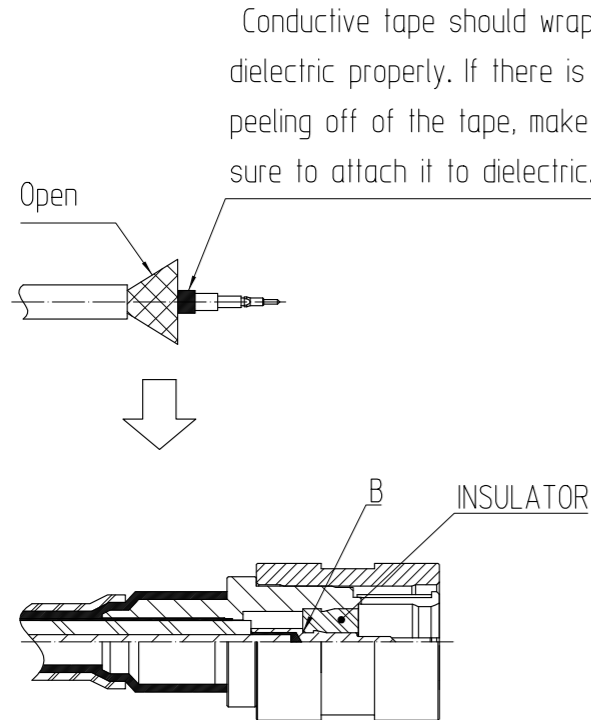


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| 1 | | 2 | | 3 | | 4 | | 5 | | 6 | | 7 | | 8 | |
| Document No. | | | | DOC*****-*** | | | | Document No. | | | | DOC*****-*** | | | |
| NO. | | Operation Drawing | | Description | | NO. | | Operation Drawing | | Description | | | | | |
| 1 | |  | | 1. Insert sleeve and heat-shrinkable tube into cable | | 5 | |  | | 3. Place the sleeve as the left picture, and clamp with exclusive use tool, HT303/UM, MSS-T-1(1.5 HOLE) note 1. Gap between sleeve and plug is 0.5mm Max. note 2. No clamp on position C. note 3. During clamping, push the tool until the end position to release it. note 4. After clamping, dimension of contact~shell should be left picture. | | | | | |
| 2 | |  | | 2. Strip cable as the left picture Note1. Cut outer conductor and dielectric as vertical shape. Note2. During the cutting, make sure not to damage the cable. | | 6 | |  | | 4. Reference for cable cutting length as the left picture. (Reference) Cable cutting length based on L1 : L1 - 5.6mm (Reference) Cable cutting length based on L2 : L2 + 2.4mm | | | | | |
| 3 | |  | | 3. Solder contact to the center contact of cable note 1. After soldering, there should be no gap between dielectric and contact (section A) note 2. Soldering should not be outside of contact. If the soldering is outside of the contact, it is necessary to eliminate with knife etc. note 3. The axis of contact and cable should be same. note 4. No deformation on dielectric after soldering (ex. Oversize or deformation of dielectric) | | 4 | | | | | | | | | |
| 4 | |  | | 4-1. Open the outer conductor with the tool (Ex.Pincette etc.) note 1. As opening the outer conductor, be careful for conductive tape not to be peeled off or damaged. 4-2. Insert cable to plug connector note2. During insertion, Insert conductive tape into plug and outer conductor to outside of plug. note3. Insert the cable by position B. | | | | | | | | | | | |
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