



Check point		Measure (mm)	
Cover location.	C	0.1 to 0.5	
Location of tip of the Core.	D	0.2 to 0.5	
Bell-mouth.	E	0.1 to 0.2	
Bent-up.	F	5°MAX	
Bent-down.	G	5°MAX	
Twist.	H	± 2°MAX	
Rolling.	I	± 5°MAX	
Height of rance.	J	0.20 to 0.25	
Cut-off tab.	K	0.1MAX	
Strip length prior to crimping.	L	$\boxed{2}$ 1.2 to 1.9	
Height of metal cut-out teeth.	M	0.1MAX	
Width.	Wire barrel.	N	0.96MAX
	Insulation barrel.	P	1.02MAX
Gap dimension.	Q	0.12 to 0.25	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

$\boxed{2}$ This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE												
\triangle																
TITLE		<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;"> <p>DF13-3032SCF(A)(##)</p> <p>Crimp quality standard.</p> </div> <div style="text-align: right;"> <p>HRS HIROSE ELECTRIC CO., LTD.</p> <table border="1" style="font-size: small;"> <tr> <td>APPROVED</td> <td>HS. OKAWA</td> <td>20181019</td> </tr> <tr> <td>CHECKED</td> <td>SZ. ONO</td> <td>20181019</td> </tr> <tr> <td>CHARGED</td> <td>HT. SATO</td> <td>20181019</td> </tr> <tr> <td>WRITTEN</td> <td>SK. CHIBA</td> <td>20181019</td> </tr> </table> </div> </div>			APPROVED	HS. OKAWA	20181019	CHECKED	SZ. ONO	20181019	CHARGED	HT. SATO	20181019	WRITTEN	SK. CHIBA	20181019
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TECHNICAL SPECIFICATION		ETAD-H0895-00	\triangle	1/1												