



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION	C	0. 1-0. 5	
LOCATION OF TIP OF THE CORE	D	0. 2-0. 5	
BELL-MOUTH	E1	0. 1-0. 2	
BENT-UP	F	2° MAX	
BENT-DOWN	G	2° MAX	
TWIST	H	± 2° MAX	
ROLLING	I	± 5° MAX	
CUT-OFF TAB	J	0. 1 MAX	
STRIP LENGTH	K	$\boxed{2} > 1. 2-1. 9$	Strip length prior to crimping
HEIGHT OF METAL CUT-OUT TEETH	L	0. 1 MAX	
INSULATION BARREL DECLINATION TOLERANCE	M	0. 2 MAX	
INSULATION BARREL DEFORMATION	N	0. 1 MAX	

NOTE 1 To adjust applicator, please check the crimping condition (Crimp Height and Configuration) by using cable.
 $\boxed{2}$ This dimension is for reference. Please adjust it to meet specified dimensions after the crimping.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
$\triangle 0$					
TITLE DF14 Series Crimp Quality Standards			HRS HIROSE ELECTRIC CO., LTD.		
			APPROVED	HS. OKAWA	20181001
			CHECKED	SZ. ONO	20181001
			CHARGED	HK. HAYASHI	20181001
			WRITTEN	HK. HAYASHI	20180929
TECHNICAL SPECIFICATION			ETAD-H0819-00	$\triangle 0$	1 / 1