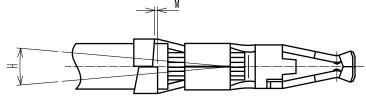
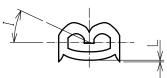
A-A (Wire barrel cross-section image) ->||< M

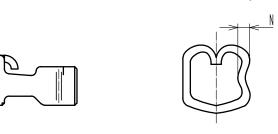


A->1

B-



B-B (Insulation barrel cross-section image)



CHECK POINT		MEASURE (mm)	REMARKS			
COVER LOCATION	С	0.1-0.5				
LOCATION OF TIP OF THE CORE	D	0.2-0.5				
BELL-MOUTH	E1	0.1-0.2				
BENT-UP	F	2° MAX				
BENT-DOWN	G	2° MAX				
TWIST	Н	± 2° MAX				
ROLLING	I	±5° MAX				
CUT-OFF TAB	J	0.1 MAX				
STRIP LENGTH	K	2>1. 2-1. 9	Strip length prior to crimping			
HEIGHT OF METAL CUT-OUT TEETH	L	0.1 MAX				
INSULATION BARREL DECLINATION TOLERANCE	М	0.2 MAX				
INSULATION BARREL DEFORMATION	Ν	0.1 MAX				

NOTE 1 To adjust applicator, please check the crimping condition (Crimp Height and Configuration) by using cable.

2 This dimension is for reference. Please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED		CHECKED			DATE
\triangle							
TITLE			HIROSE ELECTRIC COLTD.				
		APPR	OVED	HS. OKAWA		20181001	
DF14 Series Crimp Quality Standards			CHEC	KED	SZ. ONO		20181001
	QUALITY Standards		CHAR	GED	HK. HAYASHI		20181001
			WRIT	TEN	HK. HAYASHI		20180929
TECHNICAL	_ SPECIFICATION		ЕТ	A D – H O 8	819-00	\Diamond	1 1