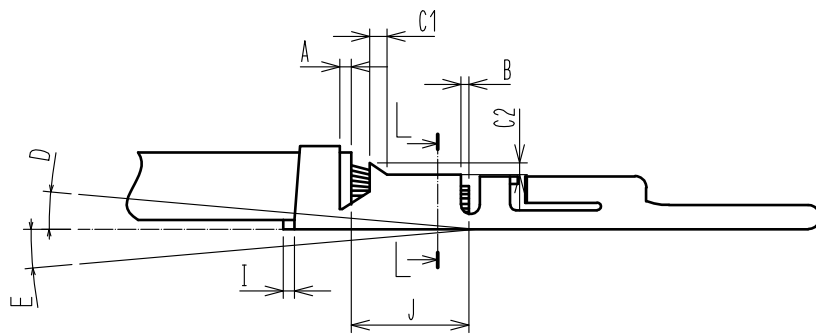


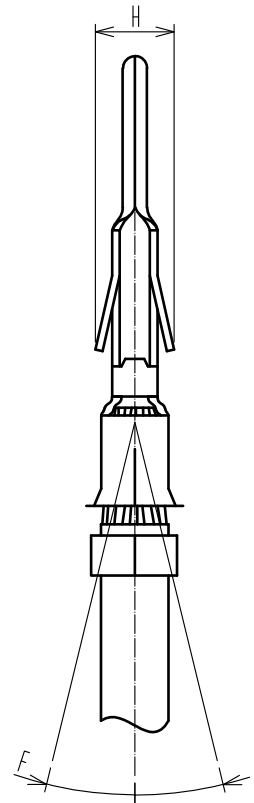
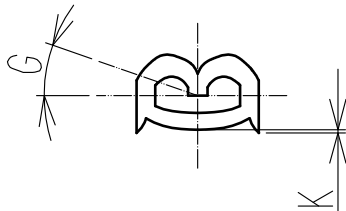
## Crimp Contact : Crimp Quality Standard

Part No. DF1B-\*\*PC(F)(B), DF1-PD2428SC(F)B

Code No. CL541-\*\*\*\*-\*\*-\*\*



L-L

(Crimp-Contact cross-section image)  
: where the jacket is removed.

| Check point                    |    | Measure (mm) | Remarks                           |
|--------------------------------|----|--------------|-----------------------------------|
| Cover location.                | A  | 0.1 to 0.7   |                                   |
| Location of tip of the core.   | B  | 0.1 to 0.5   |                                   |
| Bell-mouth.                    | C1 | 0.1 to 0.5   |                                   |
|                                | C2 | 0.2 to 0.5   |                                   |
| Bent-up.                       | D  | 3° MAX       | For the use of applicator, 2° MAX |
| Bent-down.                     | E  | 3° MAX       |                                   |
| Twist.                         | F  | ± 2° MAX     |                                   |
| Rolling.                       | G  | ± 5° MAX     |                                   |
| Height of Lance                | H  | 2.1 to 2.4   |                                   |
| cut-off tab.                   | I  | 0.2 MAX      |                                   |
| Strip length.                  | J  | 3.0 to 3.7   |                                   |
| Height of metal cut-out teeth. | K  | 0.1 MAX      |                                   |

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

| COUNT                                                   | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED                              | DATE                  |
|---------------------------------------------------------|--------------------------|----------|--------------------------------------|-----------------------|
| △0                                                      |                          |          |                                      |                       |
| TITLE<br>DF1B-****PC(F)(B)<br>Crimp Quality<br>Standard |                          |          | <b>HRS</b> HIROSE ELECTRIC CO., LTD. |                       |
|                                                         |                          |          | APPROVED                             | HS. OKAWA 18.08.31    |
|                                                         |                          |          | CHECKED                              | SZ. ONO 18.08.31      |
|                                                         |                          |          | CHARGED                              | TS. KUMAZAWA 18.08.31 |
|                                                         |                          |          | WRITTEN                              | SN. MIWA 18.08.31     |
| TECHNICAL SPECIFICATION                                 |                          |          | ETAD-H0913-00                        | △ 1/1                 |