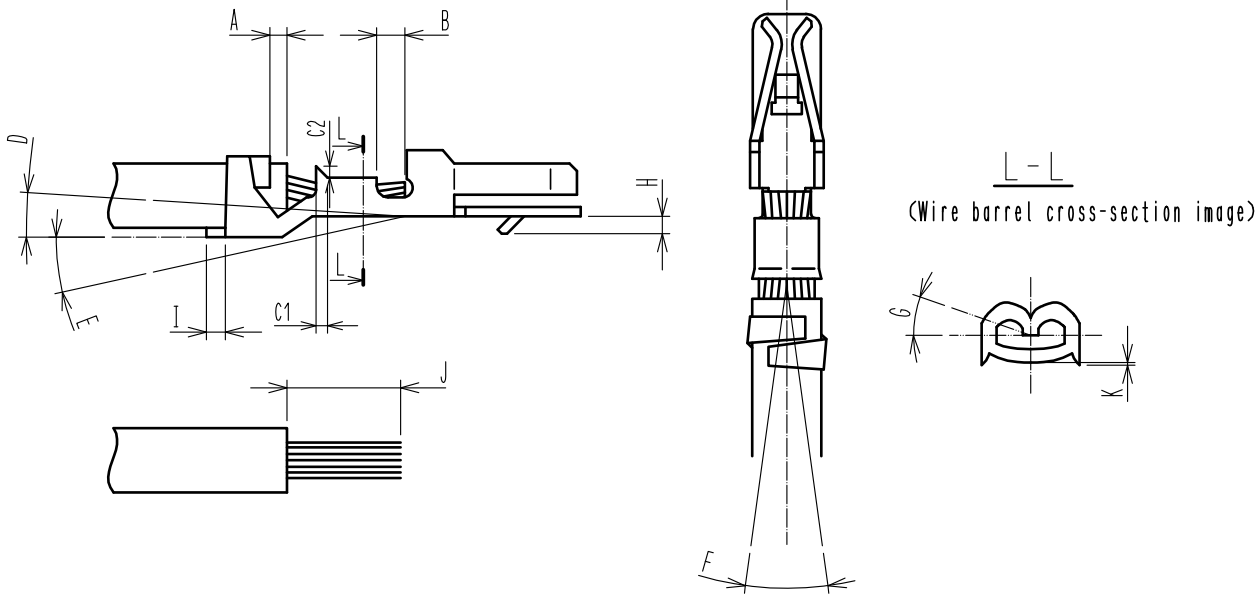


Crimp Contact: Crimp Quality Standard

Part No. DF1E-2022SC(F)(A)(##)

Code No. CL541-****-***



Check Point		Measure (mm)	Remarks
Cover location	A	0.1 to 0.9	
Location of tip of the core	B	0.1 to 1.2	
Bell-mouth	C1	0.2 to 0.4	
	C2	0.05 to 0.3	
Bent-up	D	3° MAX	
Bent-down	E	3° MAX	
Twist	F	±3° MAX	
Rolling	G	±5° MAX	
Height of lance	H	0.4 to 0.6	
Cut-off tab	I	0.3 MAX	
Strip length	J	$\boxed{2}$ 2.0 to 2.5	
Height of metal cut-out teeth	K	0.1 MAX	

Note 1 To adjust applicator, please check the crimp condition (Crimp height and configuration) by using cable.
 $\boxed{2}$ This dimension is for reference. Please adjust it to meet all other specified dimensions after crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
$\triangle$				
TITLE DF1E-**SC(F)(A)(##) Crimp Quality Standard		HRS HIROSE ELECTRIC CO., LTD.		
		APPROVED	HS. OKAWA	20180929
		CHECKED	SZ. ONO	20180929
		CHARGED	TS. KUMAZAWA	20180929
		WRITTEN	SN. MIWA	20180929
TECHNICAL SPECIFICATION		ETAD-H0947-00		$\triangle$ 1/1