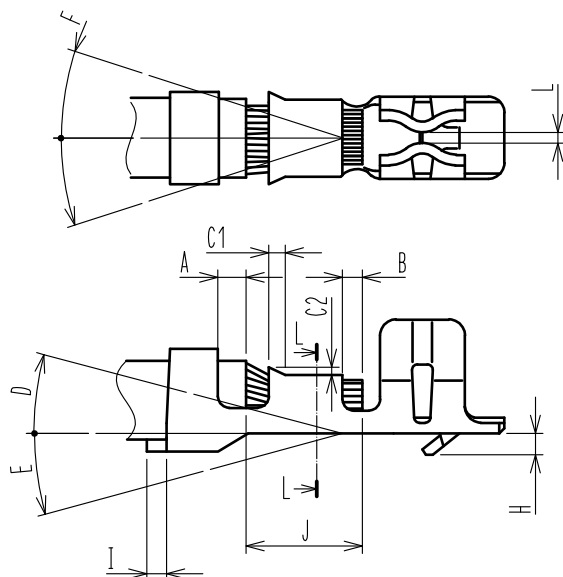
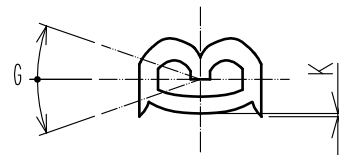




L-L (Crimp-Contact cross-section image)
: where the jacket is removed.



Check point		Measure (mm)
Cover location.	A	0.1 to 0.7
Location of tip of the Core.	B	0.1 to 0.5
Bell-mouth.	C1	0.1 to 0.3
	C2	0.05 to 0.2
Bent-up.	D	3°MAX
Bent-down.	E	3°MAX
Twist.	F	± 3°MAX
Rolling.	G	± 5°MAX
Height of rance.	H	0.4 to 0.5 △
Cut-off tab.	I	0.1MAX
Strip length.	J	2 1.8 to 2.3
Height of metal cut-out teeth.	K	0.1MAX

Note 1. To adjust applicator, please check the crimping condition (Crimping height and configuration) by using Cable.
2 This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△	1	DIS-H-00006214	SN. MIWA	SZ. ONO	20200803
TITLE				HRS HIROSE ELECTRIC CO., LTD.	
DF3-**SCF(C) Crimp quality standard.				APPROVED	HS. OKAWA
				CHECKED	SZ. ONO
				CHARGED	TO. KUROMATSU
				WRITTEN	SK. CHIBA
TECHNICAL SPECIFICATION				ETAD-H0958-00	△ 1/1