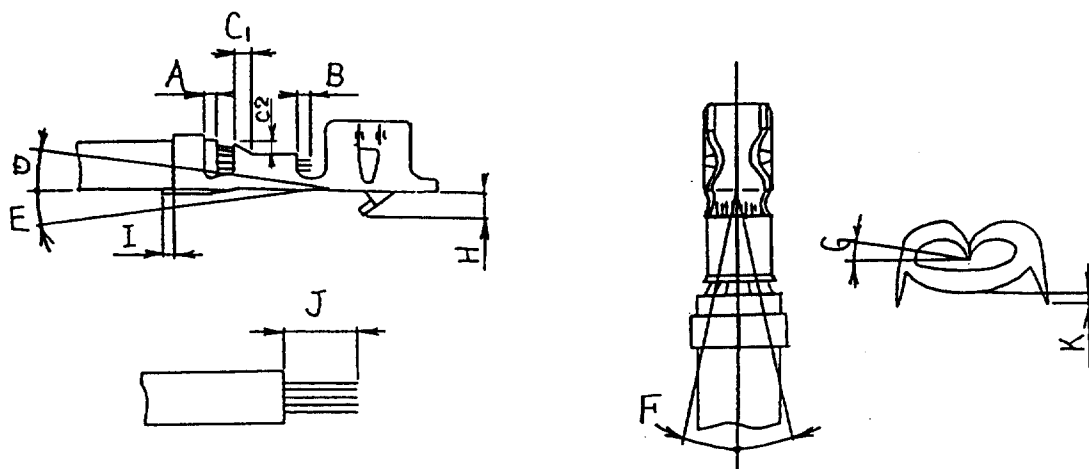


△ TAD-5024-002

(1/1)

Crimp contact : Crimp quality standard		△ Description of revisions.	By.	Chkd.	Date.
Part No.	DF3-2428SCF	△ DIS-H-02099(02982)	I.T	Y.O	99.2.16
HRS No.	CL543-0001-2				



Check point.		Measure (mm)	Remarks
Cover location.	A	0.1 ~ 0.7	
Location of tip of the core.	B	0.1 ~ 0.5	
Bell-mouth.	C1	0.1 ~ 0.3	
	C2	0.2 ~ 0.4	
Bent-up.	D	Within 3°	
Bent-down.	E	Within 3°	
Twist.	F	Within ±3°	
Rolling.	G	Within ±5°	
Height of range.	H	0.45 ~ 0.50	
Cut-off tab.	I	0.1 Max	
Strip length.	J	1.8 ~ 2.3	
Height of metal cut-out teeth.	K	0.1 Max	

Applicable core size.	AWG No. 24~28	DESIGNED	REVIEWED	APPROVED	ISSUED
Applicable insulator outer dia.	φ0.90~1.50	J. Miyazaki	J. Oma	H. Yamamoto	
Note. Crimp height shall be in accordance with Crimp condition list.		95.6.1	95.6.1	95.6.6	

HIROSE ELECTRIC CO., LTD.

HRS

