



Check point		Measure (mm)	Remarks
Cover location.	A	0.2 to 0.8	
Location of tip of the Core.	B	0.2 to 0.5	
Bell-mouth.	C1	0.1 to 0.3	
	C2	0.05 to 0.2	
Bent-up.	D	3°MAX	For the use of applicator, bent-up to be 2° max.
Bent-down.	E	3°MAX	For the use of applicator, bent-down to be 2° max.
Twist.	F	± 3°MAX	
Rolling.	G	± 5°MAX	
Height of rance.	H	0.4 to 0.5	
Cut-off tab.	I	0.2MAX	
Strip length.	J	② 1.9 to 2.5	
Height of metal cut-out teeth.	K	0.1MAX	

Note 1. To adjust applicator, please check the crimping condition (Crimping height and configuration) by using Cable.
② This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
①				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
DF3-EP2428PCF(C) Crimp quality standard.			APPROVED	HS. OKAWA 20181127
			CHECKED	SZ. ONO 20181127
			CHARGED	TO. KUROMATSU 20181127
			WRITTEN	SK. CHIBA 20181127
TECHNICAL SPECIFICATION			ETAD-H0959-00	① 1/1