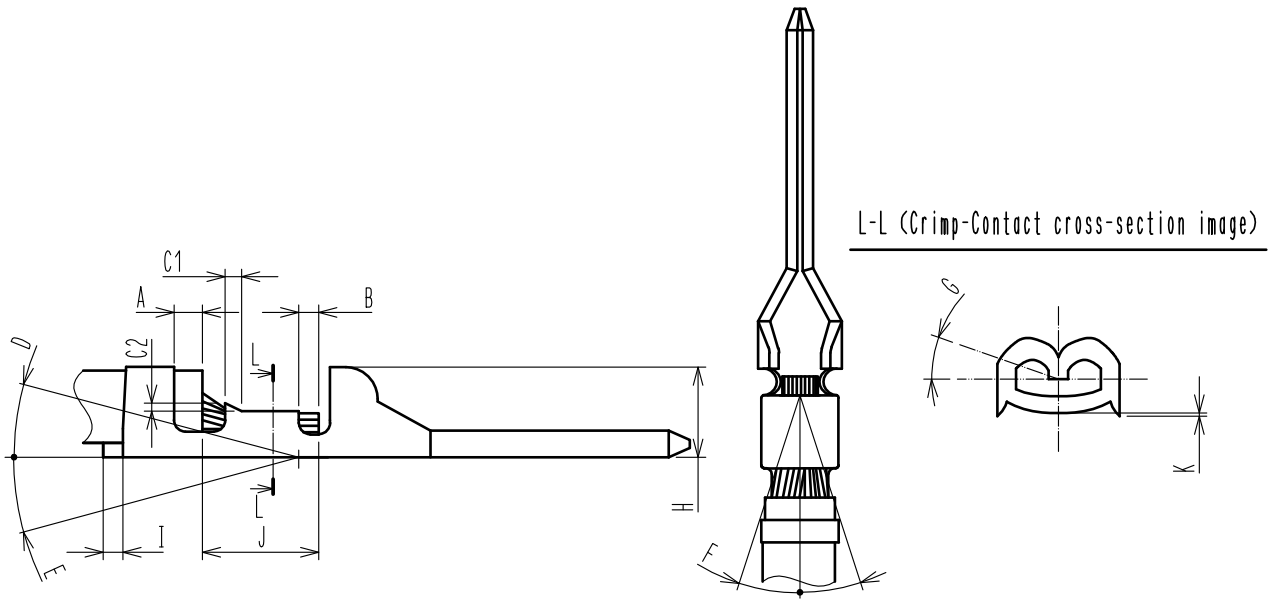
CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.	DF11#-EP****PC**(**)	CODE NO.	CL543-****-*-**



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	A	0.2-0.8	
LOCATION OF TIP OF THE CORE.	B	0.2-0.5	
BELL-MOUTH.	C1	0.1-0.3	
	C2	0.05-0.2	
BENT-UP.	D	3°MAX	
BENT-DOWN.	E	3°MAX	
TWIST.	F	±2°MAX	
ROLLING.	G	±5°MAX	
HEIGHT OF RANCE.	H	1.65-1.75	
CUT-OFF TAB.	I	0.1MAX	
STRIP LENGTH.	J	1.9-2.3	
HEIGHT OF METAL CUT-OUT TEETH.	K	0.1MAX	

NOTE 1 TO ADJUST APPLICATOR, PLEASE CHECK THE CRIMPING CONDITION (CRIMPING HEIGHT AND CONFIGURATION) BY USING CABLE.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0					

TITLE

DF11#-EP****PC**(**)
Crimp Quality Standard

HRS HIROSE ELECTRIC CO., LTD.

APPROVED	HS. OKAWA	18.08.02
CHECKED	SZ. ONO	18.08.02
CHARGED	TS. MIYAKI	18.08.02
WRITTEN	TS. MIYAKI	18.08.02

TECHNICAL SPECIFICATION | ETAD-H0935-00 | △0 | 1/1

FORM 213-1

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