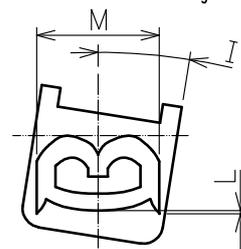
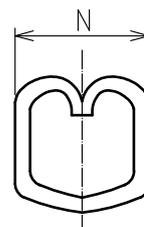


A-A (Wire barrel cross-section image)



B-B (Insulation barrel cross-section image)



| Check point | | Measure (mm) | |
|--|--------------------|---------------------|-----------|
| Cover location. | C | 0.2~0.7 | |
| Location of tip of the core. | D | 0.2~0.5 | |
| Bell-mouth. | AWG#22 | E1 | 0.2~0.4 |
| | | E2 | 0.2~0.4 |
| | | E3 | 1.6 MAX |
| | AWG#24~30 | E1 | 0.15~0.35 |
| | | E2 | 0.05~0.2 |
| | | E3 | 1.6 MAX |
| Bent-up | F | 2°MAX | |
| Bent-down. | G | 3°MAX | |
| Twist. | H | ±2°MAX | |
| Rolling. | I | ±5°MAX | |
| Cut-off tab. | J | 0.1MAX | |
| Strip length prior to crimping. | K | $\boxed{2}$ 1.7~2.3 | |
| Height of metal cut-out teeth. | L | 0.1MAX | |
| Width. | Wire barrel. | M | 1.6MAX |
| | Insulation barrel. | N | 1.52~1.60 |
| Lance dimension | P | 1.79MIN | |
| Difference in level on transition part | Q | 0.25MAX | |
| Gap dimension | R | 0.15~0.24 | |

\triangle (Note being deleted)

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

\triangle $\boxed{2}$ This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

| COUNT | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED | DATE |
|---------------------------|--------------------------|--|-------------|----------|
| \triangle 2 | DIS-H-00004287 | HT. SATO | SZ. ONO | 20181003 |
| TITLE | | HIROSE ELECTRIC CO., LTD. APPROVED HS. OKAWA 20180929 CHECKED SZ. ONO 20180929 CHARGED HT. SATO 20180929 WRITTEN SK. CHIBA 20180929 | | |
| DF62-**SC** | | | | |
| Crimping Quality Standard | | | | |
| TECHNICAL SPECIFICATION | | | | |
| | | ETAD-H0642-00 | \triangle | 1/1 |