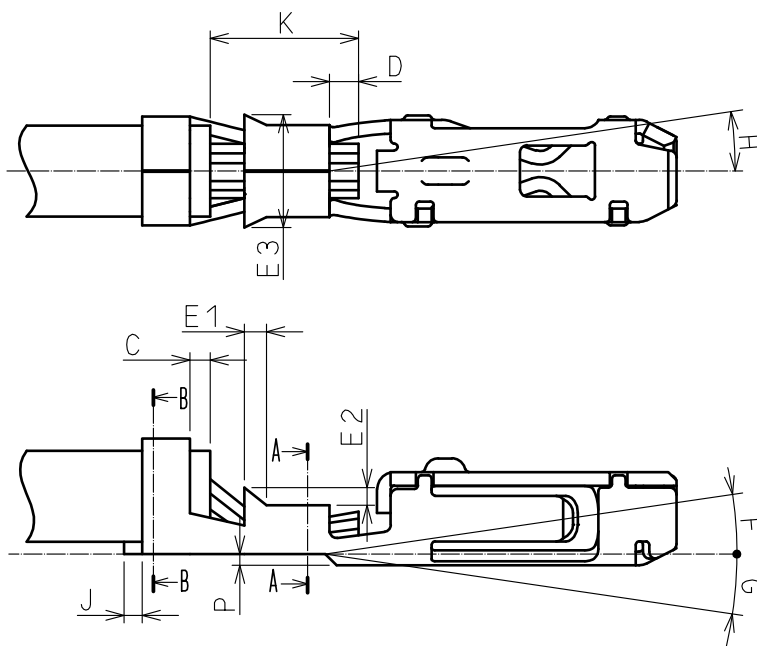
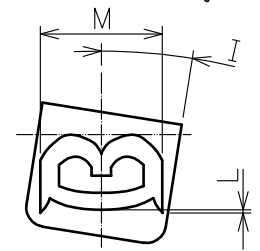
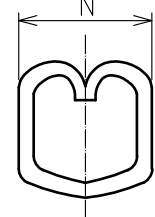
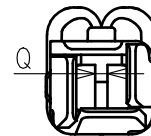




A-A (Wire barrel cross-section image)



B-B (Insulation barrel cross-section image)



Check point		Measure (mm)
Cover location.	C	0.2~0.7
Location of tip of the core.	D	0.2~0.5
Bell-mouth.	E1	0.1~0.3
	E2	2
	E3	1.7 MAX
Bent-up.	F	4°MAX
Bent-down.	G	3°MAX
Twist.	H	±2°MAX
Rolling.	I	±5°MAX
Cut-off tab.	J	0.1MAX
Strip length prior to crimping.	K	3 1.7~2.3
Height of metal cut-out teeth.	L	0.1MAX
Width.	Wire barrel.	M
	Insulation barrel.	N
Difference in level on transition part	P	0.2MAX
Gap dimension	Q	0.14~0.22

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

- ① ② DF62W-2830SC(F)(A) . . . 0.1~0.3
 DF62W-2226SC(F)(A) . . . 0.1~0.3
 DF62W-2022SC(F)(A) . . . AWG20 : 0.2 ~0.4 , AWG22 : 0.15~0.4

③ This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
① 1	DIS-H-00006054	HT. SATO	HS. OKAWA	20200618
TITLE DF62W-**SC** Crimping Quality Standard			HS HIROSE ELECTRIC CO., LTD.	
			APPROVED	HS. OKAWA
			CHECKED	SZ. ONO
			CHARGED	HT. SATO
			WRITTEN	SK. CHIBA
TECHNICAL SPECIFICATION			ETAD-H0763-00	① 1/1