

	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△						△					
△						△					
APPLICABLE STANDARD											
RATING	OPERATING TEMPERATURE RANGE		-55 °C TO 85 °C ⁽¹⁾			STORAGE TEMPERATURE RANGE		-10 °C TO 60 °C ⁽²⁾			
	VOLTAGE		125 V AC			OPERATING HUMIDITY RANGE		40 % TO 80 %			
	CURRENT		0.5 A			STORAGE HUMIDITY RANGE		40 % TO 70 % ⁽²⁾			
SPECIFICATIONS											
ITEM		TEST METHOD				REQUIREMENTS				QT	AT
CONSTRUCTION											
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				×	×
MARKING		CONFIRMED VISUALLY.								×	×
ELECTRICAL CHARACTERISTICS											
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).				45 mΩ MAX.				×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)				55 mΩ MAX.				×	
INSULATION RESISTANCE		250 V DC.				100 MΩ MIN.				×	
VOLTAGE PROOF		300 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				×	
MECHANICAL CHARACTERISTICS											
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.				① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTION.				① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.								×	
ENVIRONMENTAL CHARACTERISTICS											
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.				① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.				×	
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min UNDER 5 CYCLES.				③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.				×	
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)								×	
RESISTANCE TO SOLDERING HEAT		1) SOLDER BATH: SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s.				NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.				×	
SOLDRABILITY		SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 2s.				A NEW UNIFORM COATING OF SOLDER SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSSED.				×	
REMARKS											
1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.						DRAWN I. OKAYAMA 04.06.11		DESIGNED K. NAKAMURA 04.06.11		CHECKED H. Okawa 04.06.14 APPROVED H. Okawa 04.06.14 RELEASED	
Unless otherwise specified, refer to MIL-STD-1344.											
Note QT: Qualification Test AT: Assurance Test ×: Applicable Test											
HS HIROSE ELECTRIC CO., LTD.						SPECIFICATION SHEET			PART NO. FX2B-**PA-1. 27DS (71)		
CODE NO. (OLD) CL			DRAWING NO. ELC4 - 153963-21			CODE NO. CL 572			1/1		