



Check point		Measure (mm)
Cover location.	C	0.1~0.5
Location of tip of the core.	D	0.1~0.5
Bell-mouth.	E	0.1~0.25
Bent-up.	F	3°MAX
Bent-down.	G	3°MAX
Twist.	H	± 3°MAX
Rolling.	I	± 4°MAX
Cut-off tab.	J	0.05MAX
Strip length prior to crimping.	K	② > 1.3~1.7
Height of metal cut-out teeth.	L	0.05MAX
Width.	Wire barrel.	0.78MAX
	Insulation barrel.	
Gap dimension	P	0.005~0.06

Note 1 TO Adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

② This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				
TITLE		HIROSE ELECTRIC CO., LTD.		
DF50# - * * * * SCFA (% %)				
Crimping Quality				
Standard				
APPROVED	HS. OKAWA	20181004		
CHECKED	SZ. ONO	20181004		
CHARGED	HT. SATO	20181004		
WRITTEN	SK. CHIBA	20181004		
TECHNICAL SPECIFICATION		ETAD-H0616-00	△	1 / 1