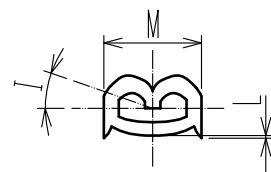
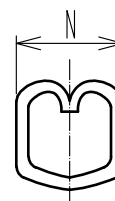


A-A (Wire barrel cross-section image)



B-B (Insulation barrel cross-section image)



Check point		Measure (mm)
Cover location.	C	0.1 to 0.4
Location of tip of the core.	D	0.1 to 0.4
Bell-mouth.	E	$\boxed{2}$
Bent-up.	F	3°MAX
Bent-down.	G	2°MAX
Twist.	H	± 3°MAX
Rolling.	I	± 4°MAX
Cut-off tab.	J	0.05MAX
Strip length prior to crimping.	K	$\boxed{3}$ 1.0 to 1.4
Height of metal cut-out teeth.	L	0.05MAX
Width.	Wire barrel.	0.97MAX
	Insulation barrel.	
Gap dimension	P	0.02 to 0.09
Wide of contact	Q	0.97MAX

Note 1 To adjust applicator, please check the crimping condition (Crimping height and configuration) by using cable.

$\boxed{2}$ DF57-2628SCF(A)(##) . . . 0.1 to 0.3
 DF57-2830/3234SCF(A)(##) . . . 0.1 to 0.2

$\boxed{3}$ This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE												
\triangle																
TITLE		<div style="text-align: right;"> HIROSE ELECTRIC CO., LTD. </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>APPROVED</td> <td>HS. OKAWA</td> <td>20181010</td> </tr> <tr> <td>CHECKED</td> <td>SZ. ONO</td> <td>20181010</td> </tr> <tr> <td>CHARGED</td> <td>HT. SATO</td> <td>20181010</td> </tr> <tr> <td>WRITTEN</td> <td>SK. CHIBA</td> <td>20181010</td> </tr> </table>			APPROVED	HS. OKAWA	20181010	CHECKED	SZ. ONO	20181010	CHARGED	HT. SATO	20181010	WRITTEN	SK. CHIBA	20181010
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CHECKED	SZ. ONO				20181010											
CHARGED	HT. SATO				20181010											
WRITTEN	SK. CHIBA	20181010														
DF57-****SCF(A)(##) Crimping Quality Standard																
TECHNICAL SPECIFICATION		ETAD-H0404-00	\triangle	1/1												