	e standard		10.10 · · · · · · · ·	Sto	rage			<b>A</b> 1	
	Temperature range Operating Humidity range Applicable Connector		-40 °C to +105°C (Note1)	) Ter	Storage Temperature range Storage		-10 °C to +60°C	. ,	)
Rating			20% to 80% (Note2) DF65-7S-1.7C		nidity rang	ge Voltage	40% to 70% (Not AC 50 V		
					C-UL	vollage	AC 50 V		
	Applicable contact		DF65-2428SCFA(**)	Rat	ing				
	Voltage		50 V AC/DC			Current	24 AWG : 3.5		
	Current		24 AWG : 3.5 A 26 AWG : 2 A 28 AWG : 2 A		$\wedge$		26 AWG : 2.5 28 AWG : 2		
					/ 2 \		28 AWG : 2 A		
					_				
			Specific	cation	S				Τ.
Item		Test method			Requirements			QT	A
General examination		Visually and by measuring instrument.			Accord	According to drawing.			
Marking		Confirmed visually.							
	haracteris							Х	,
Contact Res			X, 1mA(DC or 1000Hz).		10mΩ	MAX.		X	-
millivolt level method									
Insulation resistance		100 V DC.			100 Mg	100 MΩ MIN.			-
Voltage proof		500 V AC for 1 min.			No flas	No flashover or breakdown.			-
Mechani	cal charac	teristics						•	
Mechanical operation		50 times insertion and extraction.			-	<ul> <li>①Contact resistance: 20mΩ MAX.</li> <li>②No damage, crack or looseness of parts.</li> </ul>			-
Vibration		Frequency 10 to 55 Hz, single amplitude			①No e	①No electrical discontinuity of 1µs.			-
Shock		0.75 mm, at 10 cycles for 3 direction. 490 $m/s^2$ duration of pulse 11 ms at 3 times each for			(2)No d	②No damage, crack or looseness of parts.			
		3 both axia	al directions.	eachilor				Х	
	ental chara							X	-
Damp heat (Steady state)		Exposed at $40 \pm 2^{\circ}$ C , 90 to 95 %, 96 h.			0.0	$@$ Insulation resistance: 100 M $\Omega$ MIN.			-
Rapid change of		(After leaving the room temperature for 1 - 2h.) Temperature $-55^{\circ}C \rightarrow +105^{\circ}C$			0				_
temperature			Time $30 \text{min} \rightarrow 30 \text{min}$				·····	Х	
temperature		Under 5 c							
			ferring time of the tank is 2 - 3 mi	in)					
			ing the room temperature for 1 - 2						
Resistance to soldering		1) Reflow soldering			No def	No deformation of case of excessive			- 1
heat		≪Reflow time≫ Number of reflow cycles : 2 cycles max.			looseness of the terminals.				
		Duration above 220°C, 60sec. max.							
		Peak temperature : 250°C 10 sec. max.							
		≪Pre-heat time≫							
		Pre-heat temperature(min) : 150°C Pre-heat temperature(max) : 180°C Pre-heat time(min) : 90 sec.							
		Pre-heat time(max) : 120 sec.							
		2) Manual soldering Soldering iron tempreture: 350±10°C,							
			ng time: $3s$						
			ing time, as						
Solderability		Soldered at solder temperature, 245°C for in immersion, duration, 5s.			A new	A new uniform coating of solder shall X –			
							95% of the surface		
					being i	being immersed.			
Note 1: Includ Note 2: No co	e the temperatu ndensing	re rising by cu	rrent.						
Note 3: Apply	to the condition	-	torage for unused products before mo						
			re and humidity range are applied for			g transportatio		-	
Coun	π		on of revisions	Desig			Checked	-	ate
<u>2</u> 1	DIS-		-H-00004782		MIWA		SZ. ONO	2019	
Remarks						Approved	KI. AKIYAMA	2015	
		ied refer to IEC 60512				Checked	HK. UMEHARA	201501	
Inlaga - 4	onuice '					Designed	YK. YAMAGUCHI	2015	
Unless otherwise specified, refer					Drawn		YK. YAMAGUCHI	2015011	
Note QT:C	ualification Te	est AT:Assurance Test X:Applicable Test			Drawin	rawing No. ELC-354319-76-01			
RS		Specification sheet			t No.	DF65-7P-1.7V(76)			
									1/