

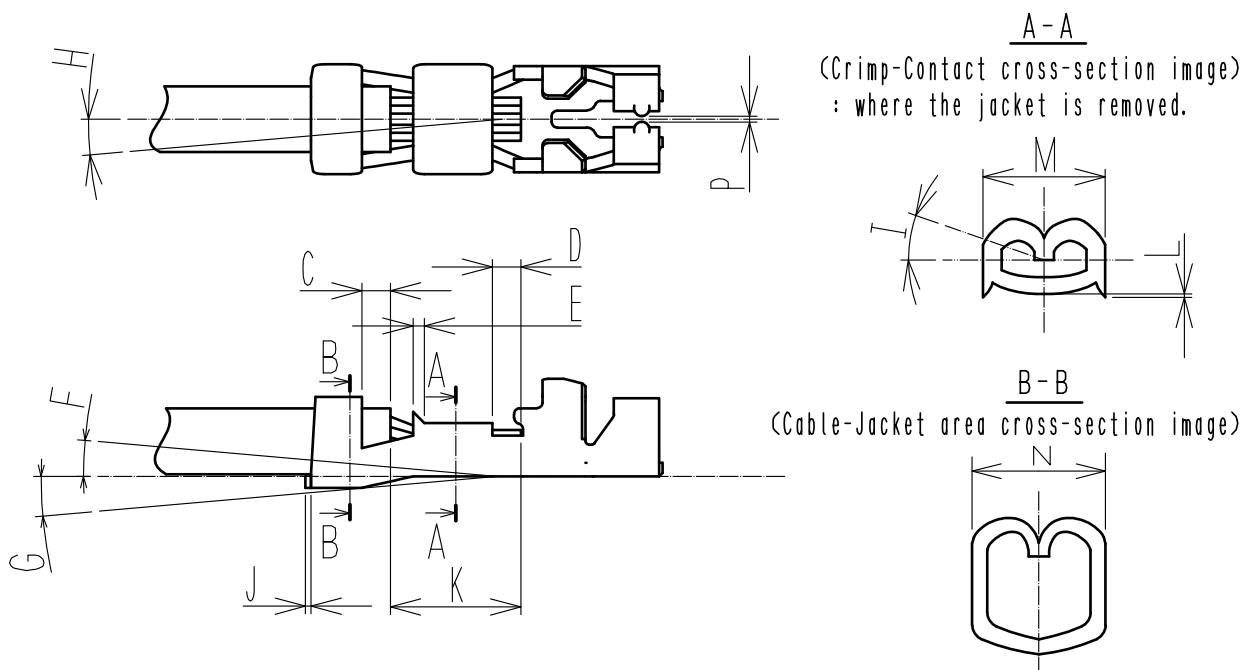
CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.

DF65-2428SCF(A)(##)

CODE NO.

666-****-**-**



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	0.1 to 0.5	
LOCATION OF TIP OF THE CORE.	D	0.1 to 0.4	
BELL-MOUTH.	E	0.05 to 0.2	
BENT-UP.	F	2°MAX	
BENT-DOWN.	G	2°MAX	
TWIST.	H	± 2°MAX	
ROLLING.	I	± 3°MAX	
CUT-OFF TAB.	J	0.05MAX	
STRIP LENGTH.	K	1.4 to 1.8	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0.05MAX	
WIDE.	WIRE BARREL.	1.4MAX	
	INSULATION BARREL.		
GAP DEMENSION		P	0.02 to 0.08

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0				
TITLE DF65-**SCF(A)(##) Crimp Quality Standard			HRS HIROSE ELECTRIC CO., LTD.	
			APPROVED	HS. OKAWA 18.08.21
			CHECKED	HS. OKAWA 18.08.21
			CHARGED	TS. MIYAKI 18.08.21
			WRITTEN	SN. MIWA 18.08.21
TECHNICAL SPECIFICATION			ETAD-H0733-00	△0/0