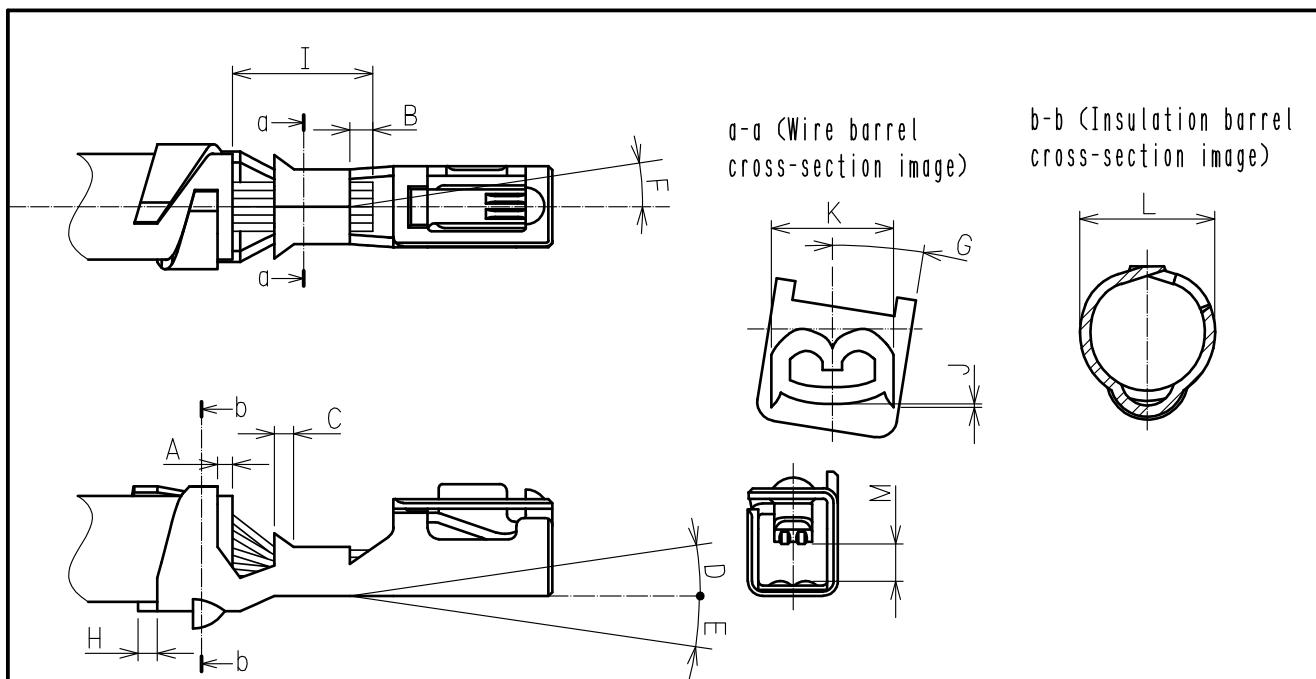




Check point		Measure (mm)	Remarks
Cover location.	A	0.5~1.2	
Location of tip of the core.	B	0.2~1.0	
Bell-mouth.	C	3	
Bent-up.	D	5° MAX	
Bent-down.	E	5° MAX	
Twist.	F	± 3° MAX	
Rolling.	G	± 3° MAX	4° MAX : Only manual crimping tool
Cut-off tab.	H	0.3 MAX	
Strip length prior to crimping.	I	2 2.9~3.6	
Height of metal cut-out teeth.	J	0.1 MAX	
Width.	Wire barrel.	K 2.1 MAX	Bell-mouth shall apply to insulation barrel.
	Insulation barrel.	L 3.3 MAX	
Gap dimension		M 0.85~0.95	

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

- 2 This dimension is for reference. Please adjust it to meet specified dimensions after the crimping.
- 1 3 DF63(A)-1618SC(F)(A) --- 0.3~0.7
DF63(A)-2022SC(F)(A) --- 0.2~0.7

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
2	DIS-H-00010120	TS. KUMAZAWA	SZ. ONO	20210705
TITLE DF63(A)-**SC** Crimp Quality Standard			HS HIROSE ELECTRIC CO., LTD.	
			APPROVED	HS. OKAWA 20180831
			CHECKED	SZ. ONO 20180831
			CHARGED	TS. KUMAZAWA 20180831
TECHNICAL SPECIFICATION			WRITTEN	TS. KUMAZAWA 20180831
			ETAD-H0730-00	1/1