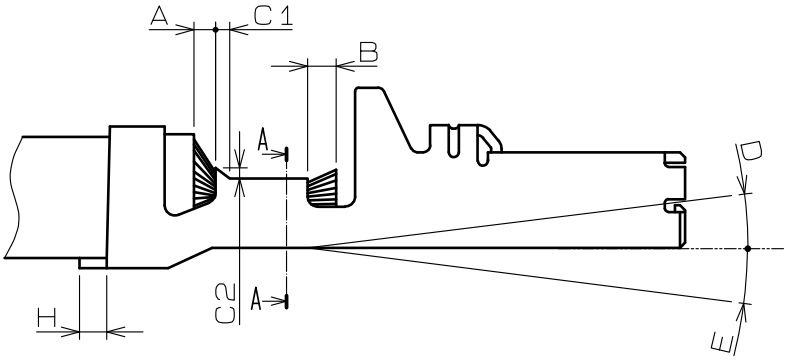
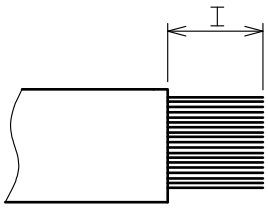
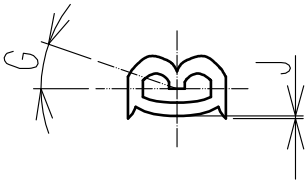
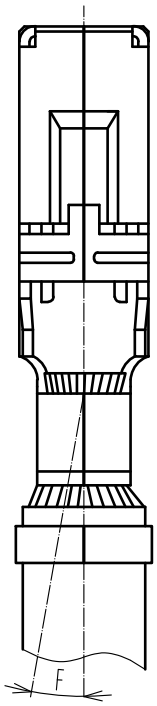




A－A（圧着部断面）
A-A (Crimp-Contact cross-section image)
: where the jacket is removed.





項　目 Check point			寸　法（mm） Measure(mm)
被覆位置	Cover location.	A	0．3 to 1．3
芯線先端位置	Location of tip of the core.	B	0．2 to 1．3
ベルマウス	Bell-mouth.	C1	0．2 to 0．6
		C2	0．1 to 0．5
ベントアップ	Bent-up.	D	3°MAX
ベントダウン	Bent-down.	E	3°MAX
ツイスト	Twist.	F	±3°MAX
ローリング	Rolling.	G	±3°MAX
カットオフタブ	Cut-off tab.	H	0．2MAX
ストリップ長	Strip length.	I	2 3．5 to 4．5
圧着バリ高さ	Height of metal cut-out teeth.	J	0．1MAX

注　1　アプリケーター調整の際は、必ずケーブルを使用して圧着形状を確認して下さい．
NOTE 1　To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.
注 2 参考値になります．圧着後の各寸法が規格値を満足するように調整して下さい．
2 This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0					

名　称　TITLE

DF22#-**SCF(A) 圧着品質基準書
DF22#-**SCF(A) Crimp Quality Standard

ヒロセ電機株式会社
HIROSE ELECTRIC CO., LTD.

APPROVED	HS. OKAWA	20181023
CHECKED	SZ. ONO	20181023
CHARGED	TO. KUROMATSU	20181023
WRITTEN	SK. CHIBA	20181023

技術指定書　TECHNICAL SPECIFICATION　ATAD-H0951-00　0　1/1

FORM 213-1

May.1.2024 Copyright 2024 HIROSE ELECTRIC CO., LTD. All Rights Reserved.