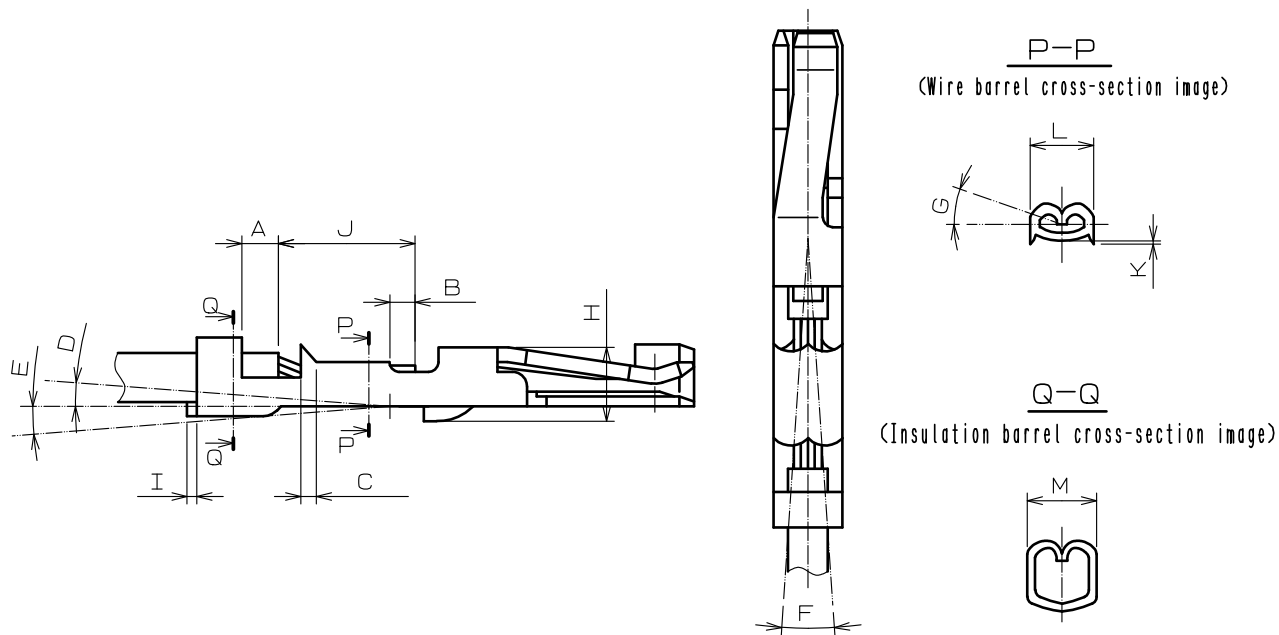




CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	A	0.1 TO 0.5	
LOCATION OF TIP OF THE CORE.	B	0.1 TO 0.5	
BELL-MOUTH.	C	0.05 TO 0.2 Δ	
BENT-UP.	D	3° MAX	
BENT-DOWN.	E	3° MAX	
TWIST.	F	2° MAX	
ROLLING.	G	3° MAX	
HEIGHT OF RANCE.	H	0.75 TO 0.85	
CUT-OFF TAB.	I	0.1 MAX	
STRIP LENGTH.	J	1.2 TO 1.9	Strip length before crimping.
HEIGHT OF METAL CUT-OUT TEETH.	K	0.05 MAX	
WIDE.	WIRE BARREL.	L	0.73 MAX
	INSULATION BARREL.	M	

NOTE 1. To adjust applicator, please check the crimping condition (crimping height and configuration)by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
Δ 1	DIS-H-00008851	SN. MIWA	SZ. ONO	20210420
TITLE DF19%-**SCFA(##) Crimp Quality Standard			HRS HIROSE ELECTRIC CO., LTD.	
			APPROVED	HS. OKAWA 20180830
			CHECKED	SZ. ONO 20180830
			CHARGED	TS. KUMAZAWA 20180830
			WRITTEN	SN. MIWA 20180830
TECHNICAL SPECIFICATION			ETAD-H0945-00	Δ 1/1