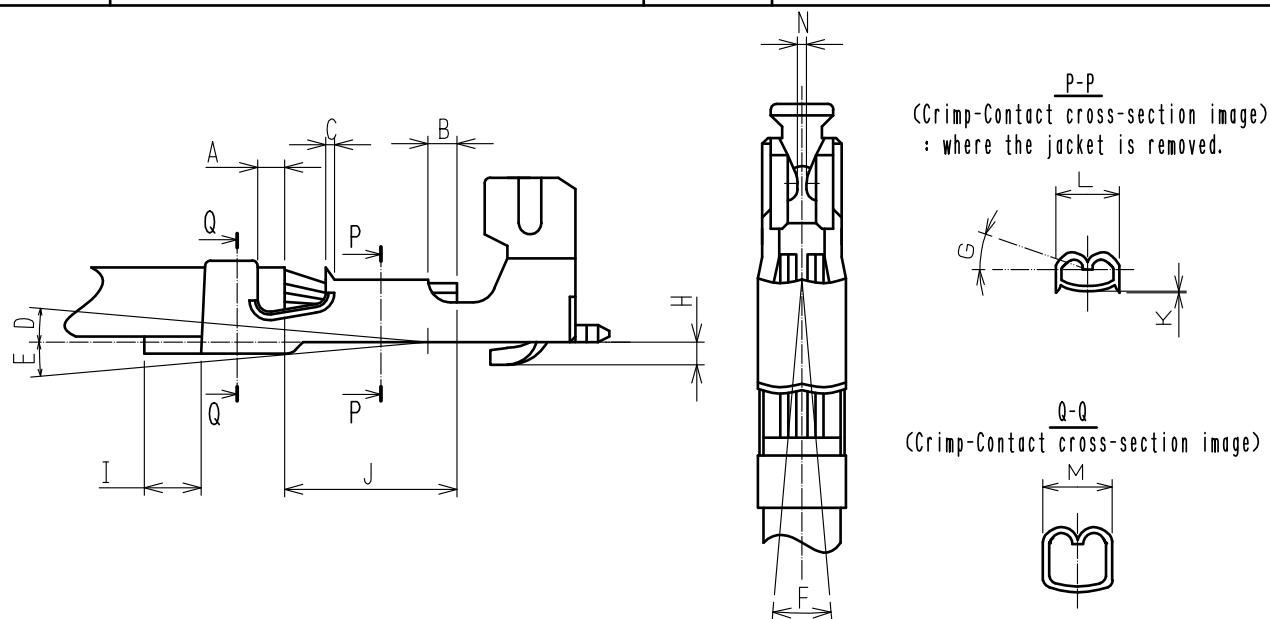


CRIMP CONTACT : CRIMP QUALITY STANDARD

|          |                  |          |           |
|----------|------------------|----------|-----------|
| PART NO. | DF20%-**SCFA(##) | CODE NO. | 686-***** |
|----------|------------------|----------|-----------|



| CHECK POINT                    |                    | MEASURE (mm) | REMARKS |
|--------------------------------|--------------------|--------------|---------|
| COVER LOCATION.                | A                  | 0.1 to 0.5   |         |
| LOCATION OF TIP OF THE CORE.   | B                  | 0.2 to 0.5   |         |
| BELL-MOUTH.                    | C                  | 0.05 to 0.2  |         |
| BENT-UP.                       | D                  | 5° MAX       |         |
| BENT-DOWN.                     | E                  | 3° MAX       |         |
| TWIST.                         | F                  | ± 2° MAX     |         |
| ROLLING.                       | G                  | ± 5° MAX     |         |
| HEIGHT OF RANCE.               | H                  | 0.2 to 0.24  |         |
| CUT-OFF TAB.                   | I                  | 0.1 MAX      |         |
| STRIP LENGTH.                  | J                  | 1.2 to 1.9   |         |
| HEIGHT OF METAL CUT-OUT TEETH. | K                  | 0.05 MAX     |         |
| WIDE.                          | WIRE BARREL.       | L            | 1       |
|                                | INSULATION BARREL. | M            |         |
| GAP DEMENSION                  | N                  | 0.05 to 0.12 |         |

1 DF20%-2830SCFA . . . 0.67 to 0.74  
DF20%-3032/36SCFA . . . 0.67 to 0.72

|                                                        |                          |                               |            |          |
|--------------------------------------------------------|--------------------------|-------------------------------|------------|----------|
| COUNT                                                  | DESCRIPTION OF REVISIONS | DESIGNED                      | CHECKED    | DATE     |
| △                                                      |                          |                               |            |          |
| TITLE<br>DF20%-**SCFA(##)<br>Crimp Quality<br>Standard |                          | HRS HIROSE ELECTRIC CO., LTD. |            |          |
|                                                        |                          | APPROVED                      | HS. OKAWA  | 18.08.21 |
|                                                        |                          | CHECKED                       | HS. OKAWA  | 18.08.21 |
|                                                        |                          | CHARGED                       | TS. MIYAKI | 18.08.21 |
|                                                        |                          | WRITTEN                       | SN. MIWA   | 18.08.21 |
| TECHNICAL SPECIFICATION                                |                          | ETAD-H0929-00                 |            | △        |