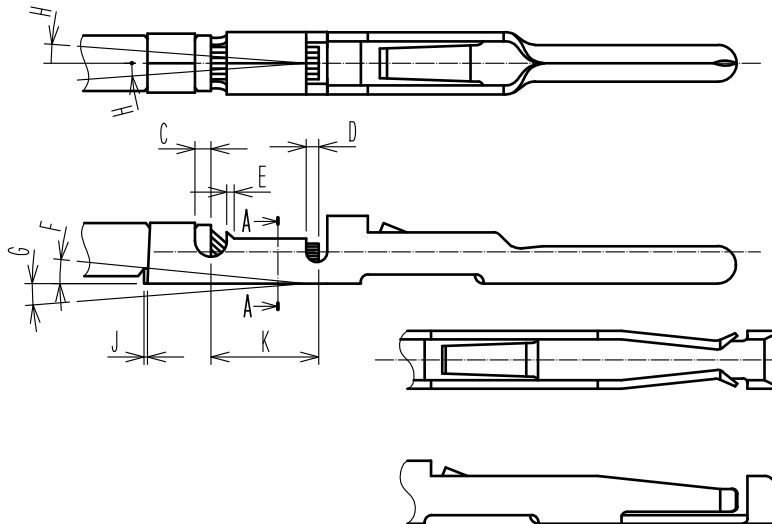
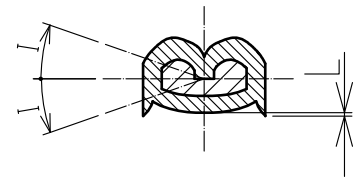


CRIMP CONTACT : CRIMPING QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
RM-PC-112	109-0668-7-00	RM-PC-122	109-0672-4-00
RM-SC-112	109-0669-0-00	RM-SC-122	109-0673-7-00
RM-PC-212	109-0670-9-00	RM-PC-222	109-0674-0-00
RM-SC-212	109-0671-1-00	RM-SC-222	109-0675-2-00



A-A (Crimp-Contact cross-section image)
: where the jacket is removed.



CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION. C	0.1 TO 0.5	
LOCATION OF TIP OF THE CORE. D	0.1 TO 0.8	
BELL-MOUTH. E	0.1 TO 0.5	
BENT-UP. F	2° MAX	
BENT-DOWN. G	2° MAX	
TWIST. H	± 3° MAX	
ROLLING. I	± 5° MAX	
CUT-OFF TAB. J	0.1 MAX	
STRIP LENGTH. K	3.5 TO 3.9	Strip length before crimping.
HEIGHT OF METAL CUT-OUT TEETH. L	0.1 MAX	

NOTE To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0				
TITLE		HRS HIROSE ELECTRIC CO., LTD.		
RM-PC-***, RM-SC-*** CRIMP QUALITY STANDARD		APPROVED	HY. KOBAYASHI	20181210
		CHECKED	HY. KOBAYASHI	20181210
		CHARGED	DS. MATSUNE	20181210
		WRITTEN	DS. MATSUNE	20181210
TECHNICAL SPECIFICATION		ETAD-C0371-00	△0	1/1