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	COUNT DESCRIPTION		TION OF REVI	OF REVISIONS		CHKD	HKD DATE		COUNT	DESCRIPTION OF		REVISIONS	BY	СНЮ	DAT	ΤE
\prec						<u> </u>		\Box								
 						ļ <u>-</u>		一								
	LOADL	OTANDADO			J	L		<u> </u>	L				l	L	L	
AHL		E STANDARD										T	-0.1			
	1	ITING TEMPERAT	ure range	10 0 10						age temperat -	ure.		- 401	ro —	40	
RATINO	-				RANGE											
	VOLT/		·	AC — V , DC — V						PLICABLE CABLE 26 ~ 30 ANG (INSULATION DIA : 1mm M						
CURRENT 2 A										ICABLE CABLE		26 ~ 30 AM	(IMBUL	ATTUN D	IA: 1mm	MP(X)
						SPE	CIF	C	AT	ONS	<u> </u>					
		ITEM				TEST ME	THOO					REQUIREMENTS			QT	AT
CON	ISTR	UCT I ON														,
CENERA	L EXAMI	NATION	VISUALL	VISUALLY AND BY MEASURING INSTRUMENT.							to drawing.				0	0
MARKIN	G		CONFIRM	ed visuall'	Υ.										0	0
ELE	CTR	IC CHA	RACTE	RISTI	cs											,
CONTACT RESISTANCE			CONTACT	CONTACT SHALL BE MEASURED AT DC 1 A							10 mΩ MAX.					
				CONTACT SHALL BE MEASURED AT DC A							— MΩ MAX.					<u> </u>
INSULATION RESISTANCE			_	— V DC.							MQ MIN.					
VOLTAG	E PROOF			— V AC FOR — min.							NO FLASHOVER OR BREAKDOWN.					
MEC	ANK	IICAL C														
CONTAC	T INSER	TION AND	φ 0.	ϕ 0.53 \pm 0.003 BY STEEL GAUGE.							AND WITHOR	AWAL FORCES: 14	47 N MII	N.	0	-
WITHDR	AWAL FO	ROES														
CONNEC	TOR INS	ERTION AND	MEASURE	MEASURED BY APPLICABLE CONNECTOR							INSERTION AND WITHDRAWAL FORCES					-
WITHOR	AWAL FO	RCES	LOCKING	Locking Device Without Look.							N MAX					
MECHAN	IICAL OF	er ation	1000	1000 TIMES INSERTIONS AND EXTRACTIONS.							CONTACT RESISTANCE: 15 mΩ MAX.					
	·										— RESISTANCE: — πΩ MAX.					_
VIBRAT	VIBRATION			FREQUENCY TO Hz, AMPLITUDE mm,							① NO ELECTRICAL DISCONTINUITY OF — µs.					-
				— m√s² AT — h, FOR — DIRECTIONS.							② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.					ļ
SHOOK				— m/s² DIRECTIONS OF PULSE — ms AT — TIMES							TRICAL DIS	CONTINUITY OF	μs.			-
ŀ				FOR — DIRECTIONS.							GE, CRACK	and looseness, o	F PARTS			<u> </u>
EN/	/IRC	NMENTA	L CHA	RACTE	RIS	TICS	3									
DAMP H	DAMP HEAT			EXPOSED AT — °C; — TO — %; — h.						①INSULATION RESISTANCE: — MΩ MIN				-	-	
(STEAC	(STEADY STATE)										(AT HIGH HUMIDITY).					
											on resista	NCE: MΩ MI	N (AT D	RY).		
												ND LOOSENESS OF				ļ
RAPID	rapid Change of Temperature			TEMPERATURE $\longrightarrow R/T^{\oplus} \longrightarrow R/T$ °C TIME $\longrightarrow -$ TO $\longrightarrow -$ TO \longrightarrow min UNDER \longrightarrow CYCLES.							①INSULATION RESISTANCE: — MΩ MAX					-
			TIME -								② NO DAMAGE CRACK AND LOOSENESS OF PARTS.					
			UNDER													
CORROSION SALT MIST			EXPOSE.	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.							NO HEAVY CORROSIN.					<u> </u>
DRY HEAT			EXPOSE:	EXPOSED AT — °C, — h							NO DAWAGE, CRACK AND LOOSENESS OF PARTS.					<u> </u>
COLTD			EXPOSEI	EXPOSED AT — °C , — h							NO DAMAGE, CRACK AND LOOSENESS OF PARTS.					 -
resistance to soldering heat			at solder	TEMPERATUR	E, — '	°C, FOR	IMMERSION			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS					-	-
				DURATION, — s.							OF THE TERMINALS.					
SOLDER	SOLDERABILITY			d at solde	r tempe	rature,	°C FOR IMME	RSION		NO DEFECT AS PINHOLE, NON-WETTING AND						-
			DURATIO	CURATION, 6.							DE-WETTING OF SOLDER EXIS OR NOT ON THE					
										SURFACE IM						+
SEALIN	G			EXPOSED AT A DEPTH OF — in FOR — h.							NO WATER PENETRATION INSIDE CONNECTOR.					+=
AIRTIC	RTIGHTNESS APPLY AIR PRESSURE — kPa FOR — min TO INSIDE CONNECTOR								NO ARI BUBBLES INSIDE CONNECTOR.					 -	+-	
CRIMP	TENSILE	STRENGTH	MUST BE	MUST BE OVER THE STANDARD VALUE.							30AMG (7/0.1 DIA) 10 N					
										28AWG (7/0		16 N]
										26AWG (7/0), 16 DIA)	24 N				-
								1							 _	
	//ARM	(: Room Tem per a	.TLRXF					1	DRAWN Dricoco	wa U.		CHECKED	M.O	fosk	WELL A	E ase d
		incominanta v vise specified		IS C 5402				19	8 77.	9 98	17.9	\	98.	7.12	2	
		lification Tes			— O:Aconli	cable Te	est .			<u> </u>						
H	15		SE ELECTRIC				SPECIFIC	CATIO	ON SH	eet	PART NO.	HR12-	-sc	;-2 ⁻	1 3	
	n /~ ··			DRAWING						ODE NO.	I					1 /
IUUL N	10. (OLD)	1		1			02299		١		O. 1 -	12-04	20	-1		1/1

FORM No. 231-1