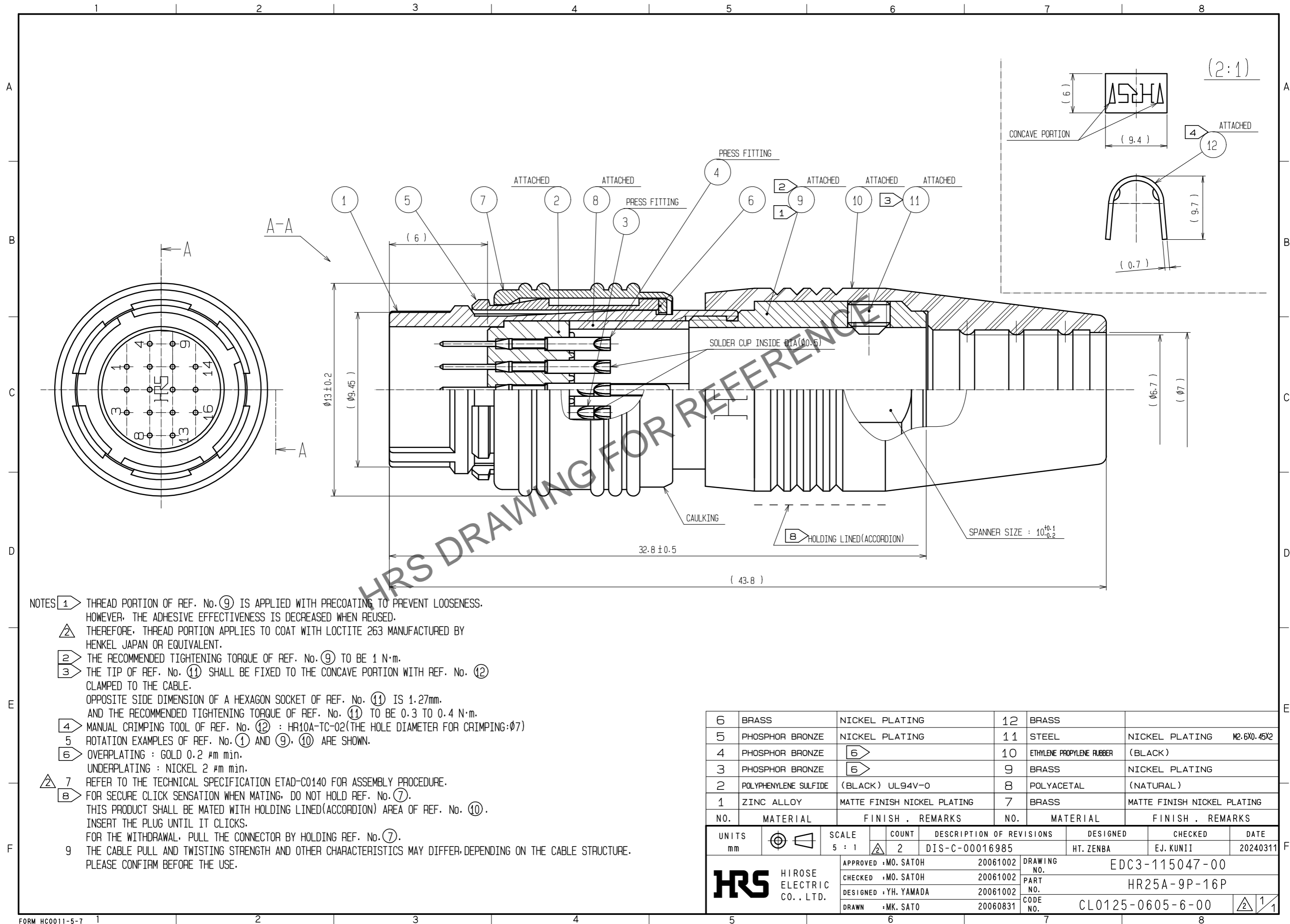


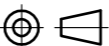




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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



- NOTES
- 1 THREAD PORTION OF REF. No. ⑨ IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
  - 2 THEREFORE, THREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
  - 2 THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑨ TO BE 1 N·m.
  - 3 THE TIP OF REF. No. ⑪ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑫ CLAMPED TO THE CABLE.
  - OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑪ IS 1.27mm.
  - AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑪ TO BE 0.3 TO 0.4 N·m.
  - 4 MANUAL CRIMPING TOOL OF REF. No. ⑫ : HR10A-TC-02(THE HOLE DIAMETER FOR CRIMPING:φ7)
  - 5 ROTATION EXAMPLES OF REF. No. ① AND ⑨, ⑩ ARE SHOWN.
  - 6 OVERPLATING : GOLD 0.2 μm min.
  - UNDERPLATING : NICKEL 2 μm min.
  - 7 REFER TO THE TECHNICAL SPECIFICATION ETAD-C0140 FOR ASSEMBLY PROCEDURE.
  - 8 FOR SECURE CLICK SENSATION WHEN MATING, DO NOT HOLD REF. No. ⑦.
  - THIS PRODUCT SHALL BE MATED WITH HOLDING LINED(ACCORDION) AREA OF REF. No. ⑩.
  - INSERT THE PLUG UNTIL IT CLICKS.
  - FOR THE WITHDRAWAL, PULL THE CONNECTOR BY HOLDING REF. No. ⑦.
  - 9 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

6	BRASS	NICKEL PLATING	12	BRASS						
5	PHOSPHOR BRONZE	NICKEL PLATING	11	STEEL	NICKEL PLATING M2.6X0.45X2					
4	PHOSPHOR BRONZE		10	ETHYLENE PROPYLENE RUBBER	(BLACK)					
3	PHOSPHOR BRONZE		9	BRASS	NICKEL PLATING					
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	8	POLYACETAL	(NATURAL)					
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	7	BRASS	MATTE FINISH NICKEL PLATING					
NO.	MATERIAL	FINISH . REMARKS		NO.	MATERIAL	FINISH . REMARKS				
UNITS mm			SCALE 5 : 1		COUNT 2	DESCRIPTION OF REVISIONS DIS-C-00016985		DESIGNED HT. ZENBA	CHECKED EJ. KUNII	DATE 20240311
			APPROVED :MO. SATOH		20061002	DRAWING NO. EDC3-115047-00				
			CHECKED :MO. SATOH		20061002	PART NO. HR25A-9P-16P				
			DESIGNED :YH. YAMADA		20061002	CODE NO. CL0125-0605-6-00				
			DRAWN :MK. SATO		20060831	