

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
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APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-25 °C TO +85 °C
	VOLTAGE	AC 100 V, DC 140 V		
	CURRENT	2 A	APPLICABLE CABLE	φ3.5 ~ φ4.3

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	○	○
MARKING	CONFIRMED VISUALLY.		○	○
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	15 mΩ MAX.	○	○
	CONTACT SHALL BE MEASURED AT DC — A	— mΩ MAX.	—	—
INSULATION RESISTANCE	100 V DC.	1000 MΩ MIN.	○	○
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	○	○
MECHANICAL CHARACTERISTICS				
CONTACT INSERTION AND WITHDRAWAL FORCES	φ0.53±0.003 BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES : 0.15 N MIN.	○	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR. LOOKING DEVICE WITH LOOK.	INSERTION AND WITHDRAWAL FORCES : 30 N MAX.	○	—
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 30 mΩ MAX.	○	—
		— RESISTANCE: — mΩ MAX.	—	—
VIBRATION	FREQUENCY 10 TO 55 Hz(1CYC,5min), SINGLE AMPLITUDE 0.75 mm, AT 10 CYC, FOR 3 DIRECTIONS.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
SHOCK	IN OPPOSITE DIRECTIONS OF EACH 3 DEMENSION ALAXIS FOR 3 TIMES AT 490 m/s ² DURATIONS OF PULSE 11 ms.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
BREAKING STRENGTH	MAX 30N SHALL BE APPLIED TO CABLE IN UP AND DOWN, LEFT AND RIGHT DIRECTIONS WHEN MATED.	NO BREAKAGE OF CONNECTOR.	○	—
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	①INSULATION RESISTANCE: 10 MΩMIN (AT HIGH HUMIDITY). ②INSULATION RESISTANCE: 100 MΩMIN (AT DRY). ③NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	○	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55→R/T ⁽¹⁾ →+85→R/T °C TIME 30→10 TO 15→30→10 TO 15 min UNDER 5 CYCLES.	①INSULATION RESISTANCE: 100 MΩMIN. ②NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	○	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION.	○	—
DRY HEAT	EXPOSED AT +85 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	○	—
COLD	EXPOSED AT -55 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	○	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, +380±10°C, FOR IMMERSION DURATION, 3 ⁺¹ ₀ s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	○	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, +350±10°C FOR IMMERSION DURATION, 2 TO 3 s.	SOLDER SURFACE TO BE FREE FROM PIN-HOLE, NO WETTING AND OTHER DEFECTS.	○	—
SEALING	EXPOSED AT A DEPTH OF 1 m FOR 0.5 h.	NO WATER PENETRATION INSIDE CONNECTOR.	○	—
AIRTIGHTNESS	APPLY AIR PRESSURE 17.6kPa FOR 0.5min TO INSIDE CONNECTOR.	NO AIR BUBBLES INSIDE CONNECTOR.	○	—

REMARKS (1) SEALING AND AIRTIGHTNESS SHALL BE TESTED BY APPLICABLE CONNECTOR.	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		<i>H. Nagano</i>			
		05.08.10	05.08.10	05.08.10	

NOTE(1) R/T : ROOM TEMPERATURE
Unless otherwise specified, refer to JIS C 5402.

Note QT:Qualification Test AT:Assurance Test O:Applicable Test

HS HIROSE ELECTRIC CO., LTD.	SPECIFICATION SHEET	PART NO.
		HR30-6PA-6S (71)
CODE NO. (OLD)	DRAWING NO.	CODE NO.
CL	ELC4-112512-71	CL130-0019-9-71

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