







MATING CONDITION(1:1)  
( WHEN REF.NO.(2) IS FASTENED )



NOTES 1 THE RECOMMENDED TIGHTENING TORQUE, ADHESIVE AND PRIMER FOR M16×0.75 PORTION OF REF NO. ④ AND ⑨ AND M13×L2P1 PORTION OF REF NO. ⑨ AND ⑫ ARE AS FOLLOWS. THE ADHESIVE AND PRIMER SHOULD BE ATTACHED ON THE MALE SCREW PORTION OF REF NO. ⑨.

TIGHTENING TORQUE: 0.9 TO 1 N · m.  
ADHESIVE: LOCTITE 242 MADE BY HENKEL JAPAN LTD.  
PRIMER: LOCK PRIMER 7649, MADE BY HENKEL JAPAN LTD.

- 2 CABLE CLAMP STRENGTH AND WATERPROOF PERFORMANCE DEPEND ON CABLE STRUCTURE  
SUCH AS THE JACKET MATERIAL AND HARDNESS.  
WE RECOMMEND CHECKING THE PERFORMANCE BEFORE THE USAGE.
- 3 DIFFERENT PART NO. IS APPLIED TO THE PRODUCT WITH CONDUIT.
- 4 ROTATION EXAMPLES ARE SHOWN FOR REF. NO. ①, ④, ⑨ AND ⑫.

	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
	2	DIS-C-000633	H.Z	KLE	07.05.25						. .
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					. .						. .

6	PHOSPHOR BRONZE	NICKEL PLATING	12	POLYPHENYLENE SULFIDE	(BLACK)	UL94V-0
5	STAINLESS STEEL		11	POLYAMIDE	(WHITE)	UL94V-0
4	ZINC ALLOY	BLACK CHROME PLATING	10	HYDROGENATION ACRYLONITRILE BUTADIENE RUBBER	(GRAY)	
3	ZINC ALLOY	BLACK CHROME PLATING	9	POLYAMIDE	(BLACK)	UL94V-0
2	COPPER ALLOY	SILVER PLATING 2μ m MIN	8	FLUORO RUBBER	(BLACK)	
1	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	7	FLUORO RUBBER	(BLACK)	
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS	

CODE NO. (OLD) CL		DRAWN M. SATO 07.04.02	DESIGNED H. ZENBA 07.04.07	CHECKED K. EZAWA 07.04.09	APPROVED M. SATO 07.04.09	RELEASED .
		DRAWING NO. EDC3-115240		PART NO. HR34B-12WPE-4S-X		
SCALE 2 : 1		 HIROSE ELECTRIC CO., LTD		CODE NO. CL134-0031-0		1/1
UNITS mm						