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APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	① -40°C TO +105°C	STORAGE TEMPERATURE RANGE	② -55°C TO +85°C	
	VOLTAGE	AC 600 V , DC 600 V	—	—	
	CURRENT	AWG#16(UL1015) 20pos. : 6 A	APPLICABLE CABLE	AWG#16 TO AWG#18 (UL-STYLE : UL1007 , UL1015)	
SPECIFICATIONS					
ITEM	TEST METHOD		REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	X	X
MARKING	CONFIRMED VISUALLY.			X	X
ELECTRICAL CHARACTERISTICS					
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz) MAX.	③ 10 mΩ MAX. (CONTACT SPACING)	X	-	
		③ 50 mΩ MAX. (SHELL SPACING)	X	-	
INSULATION RESISTANCE	500 V DC.	5000 MΩ MIN.	X	-	
VOLTAGE PROOF	2200 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	-	
MECHANICAL CHARACTERISTICS					
CONTACT INSERTION AND WITHDRAWAL FORCES	APPLICABLE CONTACT.	INSERTION FORCE : 3 N MAX. WITHDRAWAL FORCE : 1 N MIN.	X	-	
CONNECTOR INSERTION AND WITHDRAWAL FORCES	APPLICABLE CONNECTOR.	INSERTION FORCE : 98 N MAX. WITHDRAWAL FORCE : 14.7 N MIN.	X	-	
CONTACT (LANCE) RETENTION FORCES	PULL A TERMINAL BY 49 N (1 min.) FROM TERMINAL AREA.	① CONTACTS SHOULD BE RETAINED. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-	
CONDUCTOR PRESSURE BONDING FORCES	CRIMP THE CABLE ONLY AT THE CONDUCTOR, AND RETENTION FORCE SHALL EXCEED THE SPECIFICATION WHEN PULL FORCE IS APPLIED.	① AWG#16 : 147 N MIN. ② AWG#18 : 98 N MIN.	X	-	
CABLE CLAMP STRENGTH	APPLY PULL FORCE OF 98 N IN MATING DIRECTION FOR A MINUTE.	① CONTACTS SHOULD BE RETAINED. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-	
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.	③ ① CHANGE IN CONTACT RESISTANCE OF CONTACTS : 20 mΩ MAX. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-	
VIBRATION	FREQUENCY : 10 TO 55 Hz, SINGE AMPLITUDE 0.75 mm, AT 2 h, FOR 3 DIRECTIONS. (REFERENCE FOR APPENDED FIGURE)	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-	
SHOCK	IN OPPOSITE DIRECTIONS OF EACH 6 DIMENSION AXIS FOR 3 TIMES AT 490 m/s ² DURAECTIONS OF PULSE 11 ms.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
④					
REMARK			APPROVED	KN. ICHIKAWA	10.09.29
ABOVE SPESIFICATION SHOWS THE VALUES IN ASSEMBLED CONDITION WITH APPLICABLE CRIMP CONTACTS.			CHECKED	KN. ICHIKAWA	10.09.29
			DESIGNED	TY. MIURA	10.09.29
Unless otherwise specified, refer to JIS C 5402.			DRAWN	TF. HIGASHIYAMA	10.09.27
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-126916-00
HRS	SPECIFICATION SHEET		PART NO.	PQ50-20S-JC	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL236-2002-3-00	△ 1/3

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
ENVIRONMENTAL CHARACTERISTICS				
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → 15 TO 35 → 105 → 15 TO 35 °C TIME 30 → 2 TO 3 → 30 → 2 TO 3 min. UNDER 5 CYCLES.	③ ① CHANGE IN CONTACT RESISTANCE OF CONTACTS : 20 mΩ MAX. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-
HEAT RESISTANCE	EXPOSED AT 105 °C ± 2 °C, 96 h, AND COMBINE THE APPLICABLE CONNECTORS.	③ ① CHANGE IN CONTACT RESISTANCE OF CONTACTS : 20 mΩ MAX. ② INSULATION RESISTANCE : 1000 MΩ MIN. ③ NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-
COLD RESISTANCE	EXPOSED AT -55 °C ± 2 °C, 96 h, AND COMBINE THE APPLICABLE CONNECTORS.	③ ① CHANGE IN CONTACT RESISTANCE OF CONTACTS : 20 mΩ MAX. ② INSULATION RESISTANCE : 1000 MΩ MIN. (AFTER IT DRIER) ③ NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-
HUMIDITY	EXPOSED AT 60 °C ± 2 °C, 90 TO 95 %, 96 h, AND COMBINE THE APPLICABLE CONNECTORS.	③ ① CHANGE IN CONTACT RESISTANCE OF CONTACTS : 20 mΩ MAX. ② INSULATION RESISTANCE : 1000 MΩ MIN. ③ NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-
MIXED FLOWING GUS	EXPOSED IN SO ₂ 10 ppm, H ₂ S 3 ppm, 70 TO 80 %, 24 h, AND COMBINE THE APPLICABLE CONNECTORS.	NO HEAVY CORROSIN RUIN THE FUNCTION.	X	-
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h, AND COMBINE THE APPLICABLE CONNECTORS.	NO HEAVY CORROSIN RUIN THE FUNCTION.	X	-

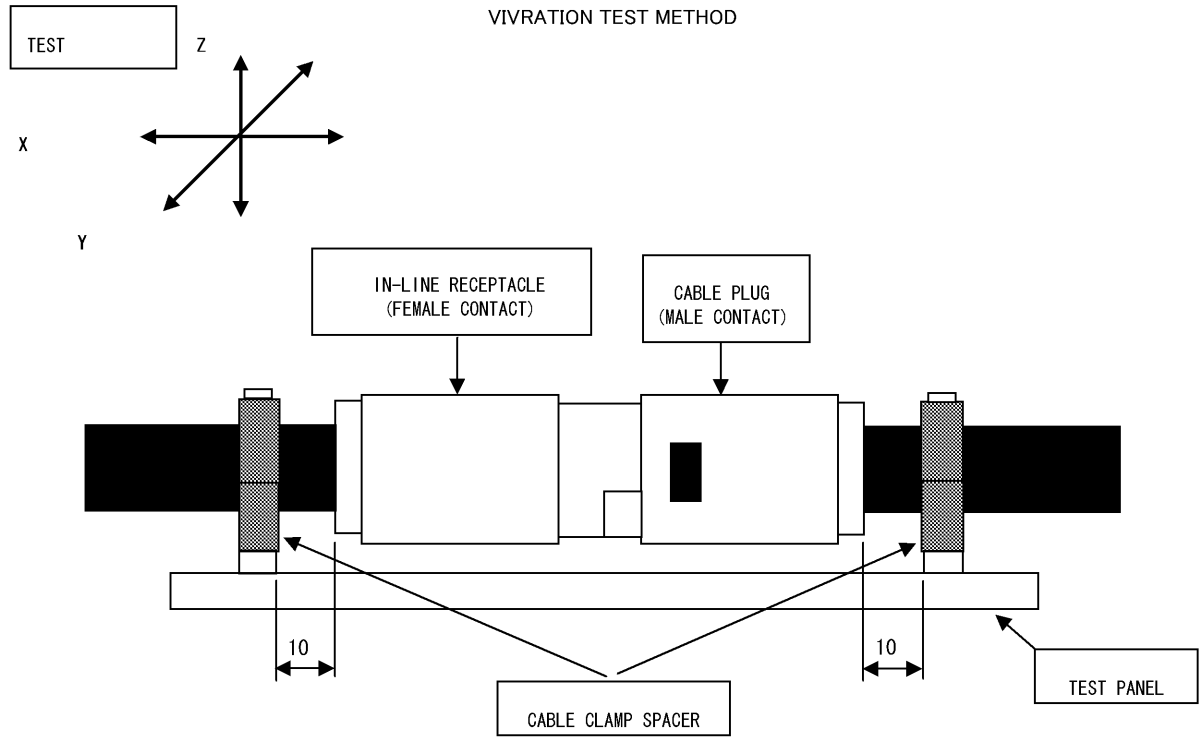
- ① ① THE PRODUCT PERFORMANCE IS GUARANTEED ONLY IN THE TEMPERATURE ADEQUATE PEOPLE'S ACTIVITIES.
- ② INCLUDE TEMPERATURE RISE CAUSED BY CURRENT-CARRYING.
- ③ SPECIFICATIONS FOR ASSEMBLED ITEM WITH APPLICABLE HOUSING.
- ② PACKING MATERIALS ARE NOT INCLUDED.
- ③ CABLE CONDUCTOR RESISTANCE IS NOT INCLUDED.

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APPENDED FIGURE

A CABLE PLUG (MALE CONTACT) AND AN IN-LINE RECEPTACLE (FEMALE CONTACT)
VIVRATION TEST METHOD



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