| APPLICA | BLE STAN | DARD | | | | | | | | | | |
|--|-----------------------------|---|---|-----------|-------------|--|-----------|----------|------------------------|----------|-------|--|
| OPERATING TEMPERATUR | | E RANGE | 25°C TO 195°C/NOTE 1\ 1 | | | STORAGE TEMPERATURE RANGE | | -10° | -10°C TO +60°C(NOTE 3) | | | |
| RATING | OPERATING HUMIDITY RANGE | | 40 % TO 80 % (NOTE 2) STO | | | DRAGE MIDITY RANGE | | 40 | 40 % TO 70 %(NOTE 3) | | | |
| | CURRENT | | 1 A/pin VO | | VOL | LTAGE | | | 150 V AC (DC) | | | |
| APPLICABLE CONNECTOR | | | DF14-*S-1.25C | | | APPLICABLE CONTACT | | [| DF14-***SCFA(# | | | |
| SPECIFICATIONS | | | | | | | | | | | | |
| ITEM | | | TEST METHOD | | | REQUIREMENTS | | | | | АТ | |
| CONSTRUCTION | | | | | | | | | | | | |
| GENERAL EXAMINATION | | VISUALLY AND BY MEASURING INSTRUMENT. | | | | ACCORDING TO DRAWING. | | | | | Х | |
| MARKING | | CONFIRMED VISUALLY. | | | | | | | | | Х | |
| ELECTRI | C CHARA | CTERI | RISTICS | | | | | | | | | |
| CONTACT RESISTANCE | | 20 mV MAX, 1mA (DC OR 1000 Hz) | | | | 30 mΩ MAX. | | | | | _ | |
| INSULATION RESISTANCE | | 100 V DC. | | | | 500 MΩ MIN. | | | | Х | _ | |
| VOLTAGE PROOF | | 500 V AC FOR 1 min. | | | | NO FLASHOVER OR BREAKDOWN. | | | | Х | _ | |
| MECHANICAL CHARACTERISTICS | | | | | | | | | | | | |
| MECHANICAL | | 50 TIMES INSERTIONS AND EXTRACTIONS. | | | | 1) CONTACT RESISTANCE: 30 mΩ MAX. | | | | | | |
| OPERATION | | | | | | 2) NO DAMAGE, CRACK OR LOOSENESS OF PARTS. | | | | X | - | |
| | | | | | | 1) NO ELECTRICAL DISCONTINUITY OF 1μs. | | | | | | |
| SHOCK | | 490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES | | | | 2) NO DAMAGE, CRACK OR LOOSENESS OF PARTS. | | | | | | |
| ENIVIDON | INTENITAL | | RECTIONS. ACTERISTICS | | | | | | | | | |
| RAPID CHAN | | | ATURE -55→ 5 TO 35→ +85 | 5→ 5 TO 3 | 35 °C | 1) CON | ITACT RES | ISTANCE | : 30mΩ MAX. | | 1 | |
| TEMPERATURE | | TIME 30→ 10 TO 15→30→ 10 TO 15 min. | | | | 2) INSULATION RESISTANCE: 500 MΩ MIN. 3) NO DAMAGE, CRACK OR LOOSENESS OF PARTS. | | | | | _ | |
| DAMP HEAT | | EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h. | | | | | | | | | | |
| (STEADY STANCE | , | 1) DEEL C | W COLDEDING | | | NO DE | FORMATIO | N OF CA | SE OF | | | |
| SOLDERING | | 1) REFLOW SOLDERING «REFLOW AREA» | | | | NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE X | | | | | | |
| HEAT | | MAX 250°C WITHIN 10 sec MIN 230°C WITHIN 60 sec ≪PREHEATING AREA≫ 170°C TO 190°C 60 sec TO 120 sec PUT THROUGH IN REFLOW FUMACE TWICE. LEAVE IN AMBIENT TEMPERATURE AND HUMIDITY FOR 1 HOUR. CONNECTOR TEMPERTURE TO BE AMBIENT FOR SECOND REFLOW. 2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE 350±5°C, FOR5±1 sec. NO STRENGTH ON CONTACT. | | | | TERMINALS. | | | | | | |
| SOLDERABILITY | | SOLDERING TEMPERATURE : 245±5°C DURATION OF IMMERSION : | | | | A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE | | | | | - | |
| NOTE2: NO C NOTE3: APPL | ONDENSING Y TO THE CON | MPERATUR | ING, FOR 3sec. E RISE BY CURRENT LONG TERM STORAGE FOR US TEMPERATURE AND HUMID | | RODUCT | ΓS BEF0 | | ED ON PO | CB. | X | ON. | |
| COUN | Γ DE | SCRIPTION | IPTION OF REVISIONS DESIG | | | | | | | | ATE | |
| | | | efer to IEC 60512. | | | | | | | | | |
| Unless otherwise specified, re | | | | | | APPROVED | | | HS.OKAWA | 2020031 | | |
| | | | | | | CHECK | | | S.KUMAZAWA | 202 | 00316 | |
| | | | | | | | DESIGNE | D | HK.HAYASHI | 202 | 00316 | |
| | | | | | | DRAWN | | l DS | S.HIROWATARI | 20200311 | | |
| Note QT: Qualification Test AT: Assurance Test X:Applicable Test | | | | | DRAWING NO. | | | E | ELC-160309-65-00 | | | |
| SPECIFICATION SHEET | | | | | PART | NO. DF | | OF14A | F14A-*P-1.25H(65) | | | |
| HIROSE EL | | | ECTRIC CO., LTD. | | CODE NO. | | CL538 | | Δ | 1/1 | | |