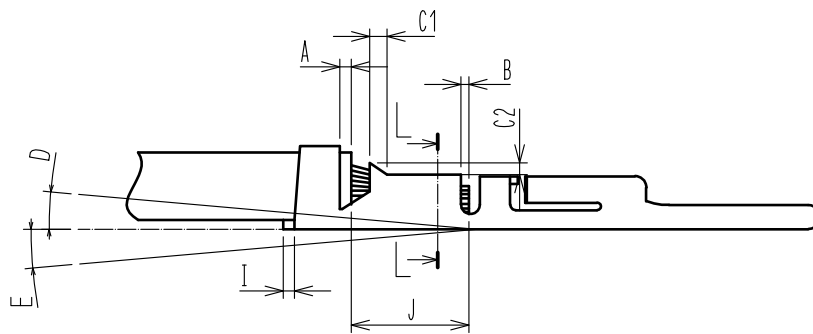


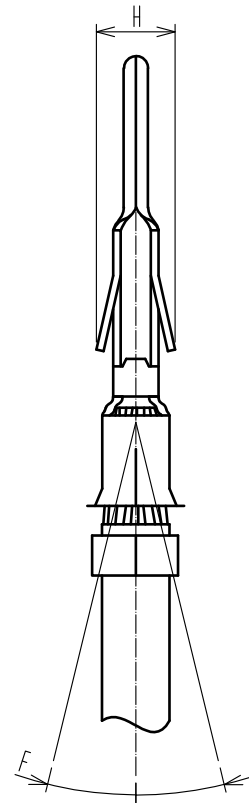
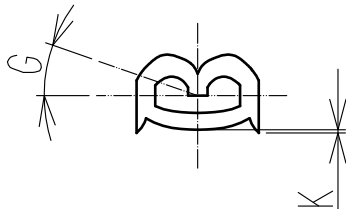
Crimp Contact : Crimp Quality Standard

Part No.	DF1B-**PC(F)(B), DF1-PD2428SC(F)B	Code No.	CL541-****-**-**
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L-L

(Crimp-Contact cross-section image)
: where the jacket is removed.



Check point		Measure (mm)	Remarks
Cover location.	A	0.1 to 0.7	
Location of tip of the core.	B	0.1 to 0.5	
Bell-mouth.	C1	0.1 to 0.5	
	C2	0.2 to 0.5	
Bent-up.	D	3° MAX	For the use of applicator, 2° MAX
Bent-down.	E	3° MAX	
Twist.	F	± 2° MAX	
Rolling.	G	± 5° MAX	
Height of Lance	H	2.1 to 2.4	
cut-off tab.	I	0.2 MAX	
Strip length.	J	3.0 to 3.7	
Height of metal cut-out teeth.	K	0.1 MAX	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
TITLE DF1B-****PC(F)(B) Crimp Quality Standard			HRS HIROSE ELECTRIC CO., LTD.		
			APPROVED	HS. OKAWA	18.08.31
			CHECKED	SZ. ONO	18.08.31
			CHARGED	TS. KUMAZAWA	18.08.31
			WRITTEN	SN. MIWA	18.08.31
TECHNICAL SPECIFICATION			ETAD-H0913-00	△	1/1