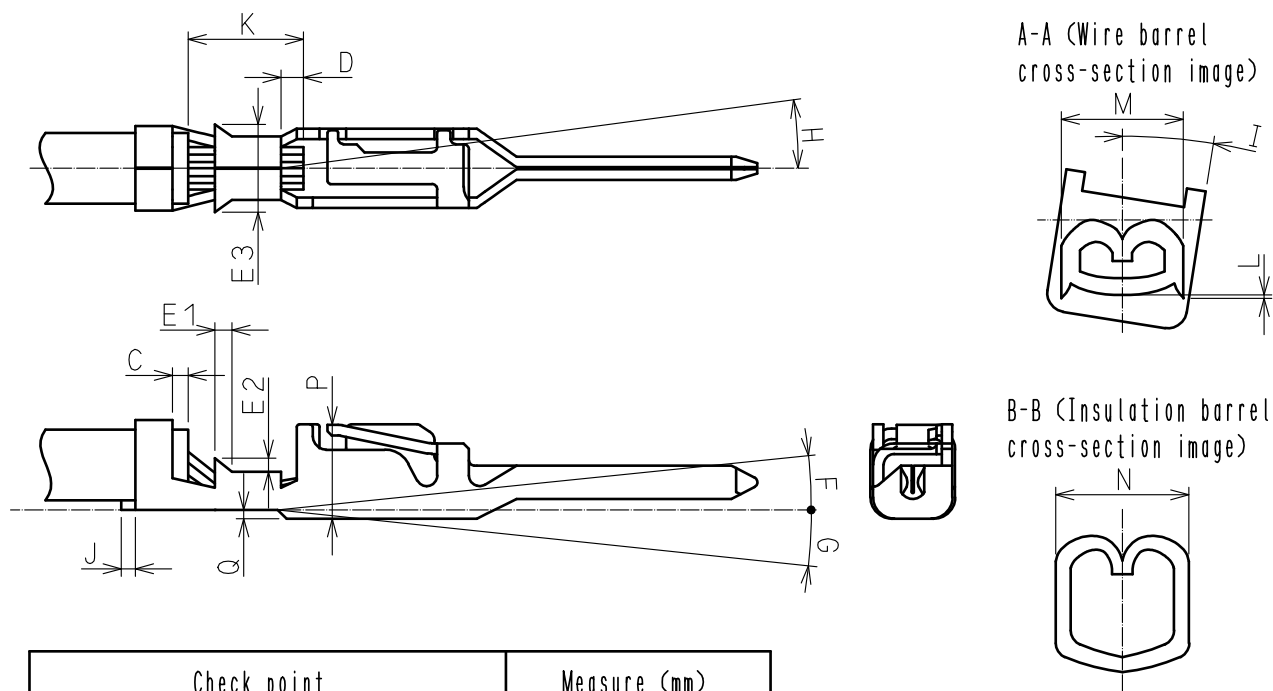




Check point			Measure (mm)
Cover location.	C		0.2~0.7
Location of tip of the core.	D		0.2~0.5
Bell-mouth.	AWG#22	E1	0.2~0.4
		E2	0.2~0.4
		E3	1.6 MAX
	AWG#24~30	E1	0.15~0.35
		E2	0.05~0.2
		E3	1.6 MAX
Bent-up.	F		2°MAX
Bent-down.	G		3°MAX
Twist.	H		±2°MAX
Rolling.	I		±5°MAX
Cut-off tab.	J		0.1MAX
Strip length prior to crimping.	K		② 1.7~2.3
Height of metal cut-out teeth.	L		0.1MAX
Width.	Wire barrel.	M	1.6MAX
	Insulation barrel.	N	1.52~1.60
Lance dimension	P		1.79MIN
Difference in level on transition part	Q		0.25MAX

Note 1 To adjust applicator, please check the crimping condition (Crimping height and configuration) by using cable.

② This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
DF62-EP**PC** Crimping Quality Standard			APPROVED	HS. OKAWA
			CHECKED	SZ. ONO
			CHARGED	HT. SATO
			WRITTEN	SK. CHIBA
TECHNICAL SPECIFICATION			ETAD-H0643-00	△0 1/1