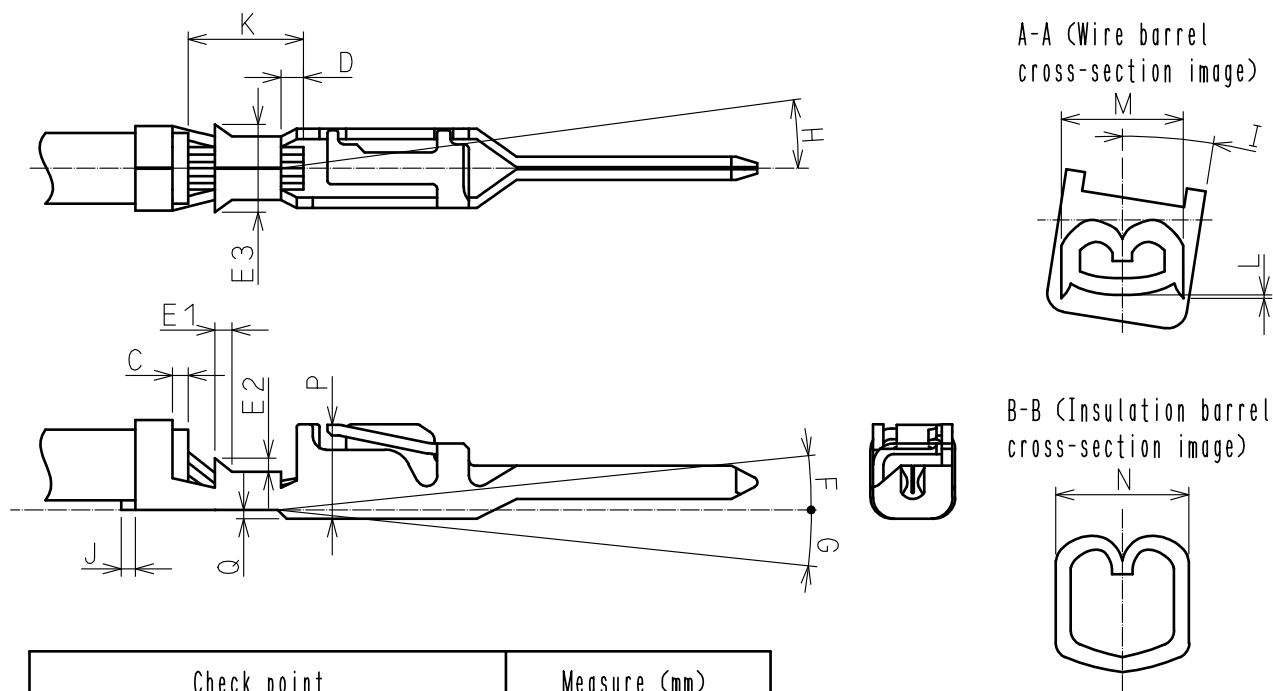




Check point			Measure (mm)
Cover location.	C		0. 2~0. 7
Location of tip of the core.	D		0. 2~0. 5
Bell-mouth.	AWG#22	E1	0. 2~0. 4
		E2	0. 2~0. 4
		E3	1. 6 MAX
	AWG#24~30	E1	0. 15~0. 35
		E2	0. 05~0. 2
		E3	1. 6 MAX
Bent-up.	F		2°MAX
Bent-down.	G		3°MAX
Twist.	H		± 2°MAX
Rolling.	I		± 5°MAX
Cut-off tab.	J		0. 1MAX
Strip length prior to crimping.	K		② 1. 7~2. 3
Height of metal cut-out teeth.	L		0. 1MAX
Width.	Wire barrel. M		1. 6MAX
	Insulation barrel. N		1. 52~1. 60
Lance dimension	P		1. 79MIN
Difference in level on transition part	Q		0. 25MAX

Note 1 To adjust applicator, please check the crimping condition (Crimping height and configuration) by using cable.

② This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
①				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
DF62-EP**PC** Crimping Quality Standard			APPROVED	HS. OKAWA
			CHECKED	SZ. ONO
			CHARGED	HT. SATO
			WRITTEN	SK. CHIBA
TECHNICAL SPECIFICATION			ETAD-H0643-00	① 1/1