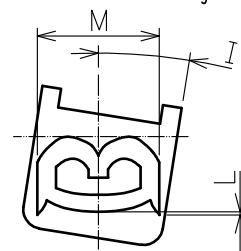
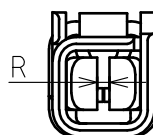
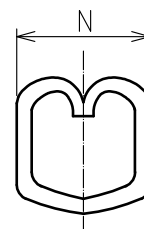


A-A (Wire barrel cross-section image)



B-B (Insulation barrel cross-section image)



Check point		Measure (mm)	
Cover location.	C	0.2~0.7	
Location of tip of the core.	D	0.2~0.5	
Bell-mouth.	AWG#22	E1	0.2~0.4
		E2	0.2~0.4
		E3	1.6 MAX
	AWG#24~30	E1	0.15~0.35
		E2	0.05~0.2
		E3	1.6 MAX
Bent-up	F	2°MAX	
Bent-down.	G	3°MAX	
Twist.	H	±2°MAX	
Rolling.	I	±5°MAX	
Cut-off tab.	J	0.1MAX	
Strip length prior to crimping.	K	$\boxed{2}$ 1.7~2.3	
Height of metal cut-out teeth.	L	0.1MAX	
Width.	Wire barrel.	M	1.6MAX
	Insulation barrel.	N	1.52~1.60
Lance dimension	P	1.79MIN	
Difference in level on transition part	Q	0.25MAX	
Gap dimension	R	0.15~0.24	

$\triangle$  (Note being deleted)

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

$\triangle$   $\boxed{2}$  This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
$\triangle$ 2	DIS-H-00004287	HT. SATO	SZ. ONO	20181003
TITLE		HIROSE ELECTRIC CO., LTD. APPROVED HS. OKAWA 20180929 CHECKED SZ. ONO 20180929 CHARGED HT. SATO 20180929 WRITTEN SK. CHIBA 20180929		
DF62-**SC**				
Crimping Quality Standard				
TECHNICAL SPECIFICATION				
		ETAD-H0642-00	$\triangle$	1/1