



CHECK POINT			MEASURE (mm)	REMARKS
COVER LOCATION.			C	0.1 to 0.5
LOCATION OF TIP OF THE CORE.			D	0.1 to 0.4
BELL-MOUTH.	AWG24~30	E	0.05 to 0.2	
	AWG22	E	0.15 to 0.3	
BENT-UP.			F	2°MAX
BENT-DOWN.			G	3°MAX
TWIST.			H	± 2°MAX
ROLLING.			I	± 3°MAX
CUT-OFF TAB.			J	0.05MAX
STRIP LENGTH.			K	1.3 to 1.7 Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH.			L	0.05MAX
WIDE.	WIRE BARREL.	M	1.38MAX $\triangle 1$	
	INSULATION BARREL.	N		
GAP DEMENSION			P	0.02 to 0.08

NOTE 1 To adjust applicator, please check the crimp condition (Crimp height and configuration) by using cable.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
$\triangle 1$	1	DIS-H-00008454	SN. MIWA	SZ. ONO	20210325
TITLE DF61-**SCF(##) Crimp Quality Standard				HRS HIROSE ELECTRIC CO., LTD.	
				APPROVED	HS. OKAWA 20180821
				CHECKED	HS. OKAWA 20180821
				CHARGED	TS. MIYAKI 20180821
				WRITTEN	SN. MIWA 20180821
TECHNICAL SPECIFICATION				ETAD-H0520-00	$\triangle 1$ 0/0