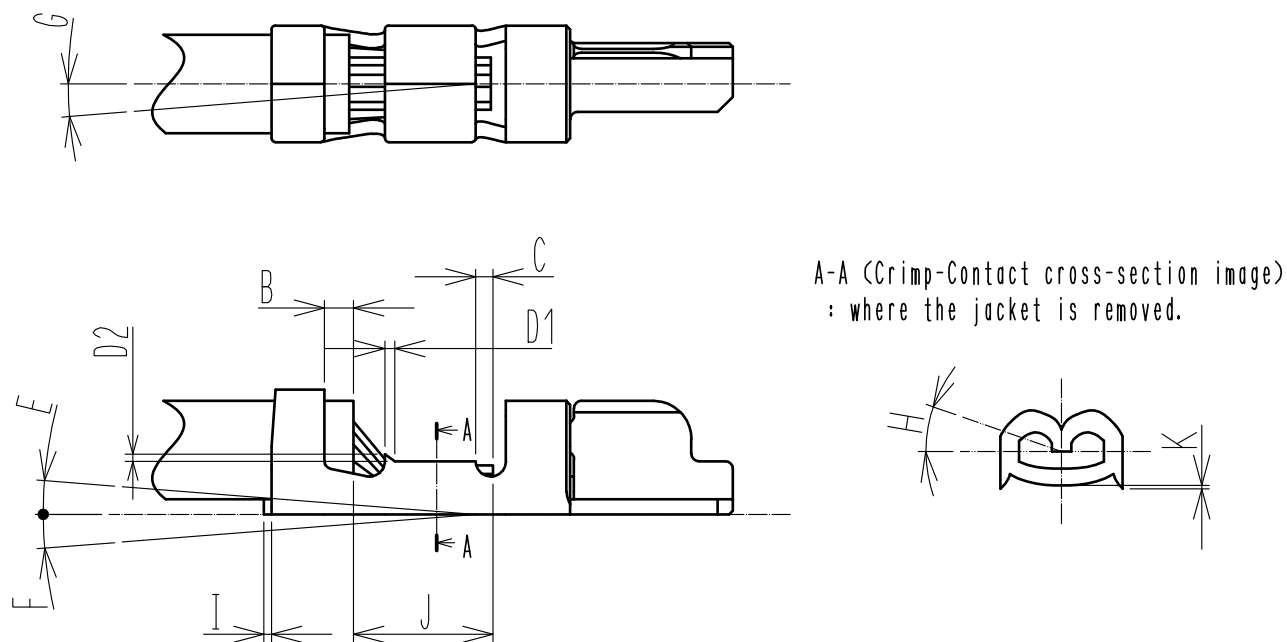




CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION	B	0. 2-0. 7	
LOCATION OF TIP OF THE CORE	C	0. 2-0. 4	
BELL-MOUTH	D1	0. 1-0. 4	
	D2	0. 05-0. 3	
BENT-UP	E	2° MAX	
BENT-DOWN	F	3° MAX	
TWIST	G	± 2° MAX	
ROLLING	H	± 4° MAX	
CUT-OFF TAB	I	0. 1 MAX	
STRIP LENGTH	J	$\boxed{2} \triangleright 1. 7-2. 3$	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH	K	0. 05 MAX	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

$\boxed{2} \triangleright$ This dimension is reference. Please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
$\triangle 0$				
TITLE DF59 Series Crimp Quality Standards			HRS HIROSE ELECTRIC CO., LTD.	
			APPROVED	HS. OKAWA 20181001
			CHECKED	SZ. ONO 20181001
			CHARGED	HK. HAYASHI 20181001
			WRITTEN	HK. HAYASHI 20180929
TECHNICAL SPECIFICATION			ETAD-H0504-00	$\triangle 0$ 1/1