



Check point		Measure(mm)	Remarks	
	Cover location.	A	0.4~1.0	
	Location of tip of the core.	B	0.2~1.0	
	Bell-mouth.	C	0.3~0.7	
	Bent-up.	D	3°MAX	Z1 are datum planes for reference Z2.
	Bent-down.	E	3°MAX	Z1 are datum planes for reference Z2.
	Twist.	F	±3°MAX	X1 are datum planes for reference X2.
	Rolling.	G	±3°MAX	Z3 are datum planes for reference Z4. 4' MAX : Only manual crimping tool
	Cut-off tab.	H	0.3MAX	
	Strip length.	I	2 3.1~4.1	
	Height of metal cut-out teeth.	J	0.1MAX	
WIDTH.	Wire barrel.	K	2.3MAX	Bell-mouth shall apply to insulation barrel.
	Insulation barrel.	L	3.4MAX	
	Insulation barrel.	M	3.2~3.4	
	Insulation barrel.	N	3.1~3.3	
	Gap dimension.	P	0.42~0.48	

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.
2 This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE												
△																
TITLE		<div style="display: flex; align-items: center;"> HIROSE ELECTRIC CO., LTD. </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>APPROVED</td> <td>HS. OKAWA</td> <td>18.08.31</td> </tr> <tr> <td>CHECKED</td> <td>SZ. ONO</td> <td>18.08.31</td> </tr> <tr> <td>CHARGED</td> <td>TS. KUMAZAWA</td> <td>18.08.31</td> </tr> <tr> <td>WRITTEN</td> <td>TS. KUMAZAWA</td> <td>18.08.31</td> </tr> </table>			APPROVED	HS. OKAWA	18.08.31	CHECKED	SZ. ONO	18.08.31	CHARGED	TS. KUMAZAWA	18.08.31	WRITTEN	TS. KUMAZAWA	18.08.31
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DF63SF-***SC(F)A Crimp Quality Standard																
TECHNICAL SPECIFICATION		ETAD-H0891-00	△	1/1												