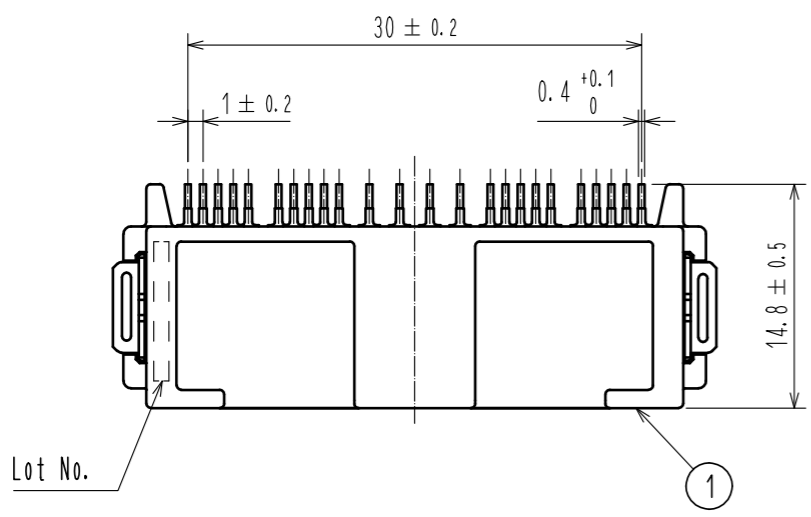


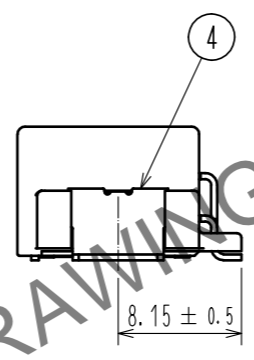
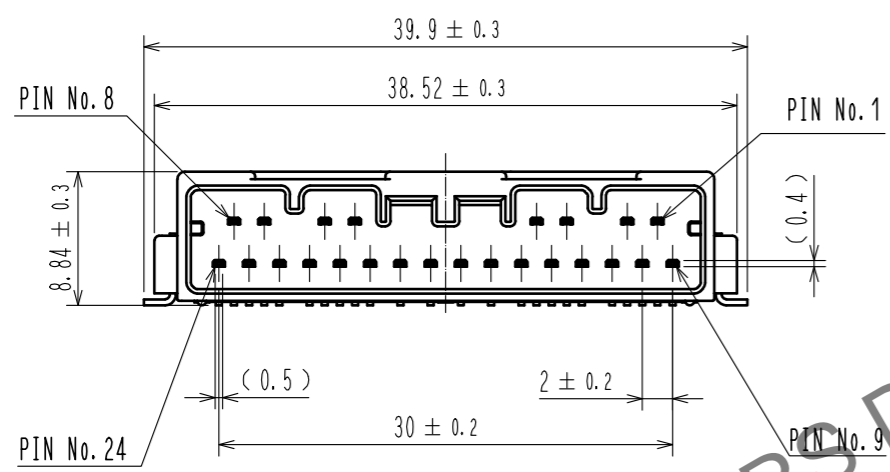
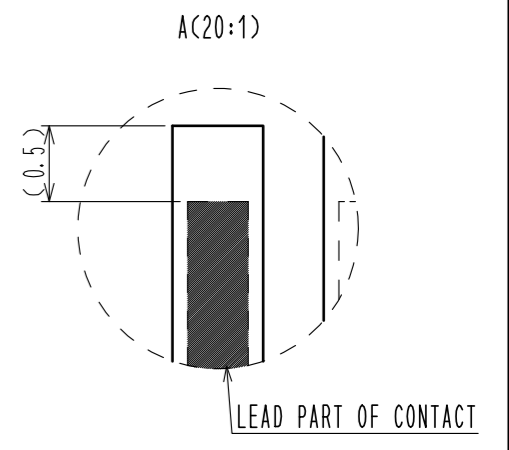
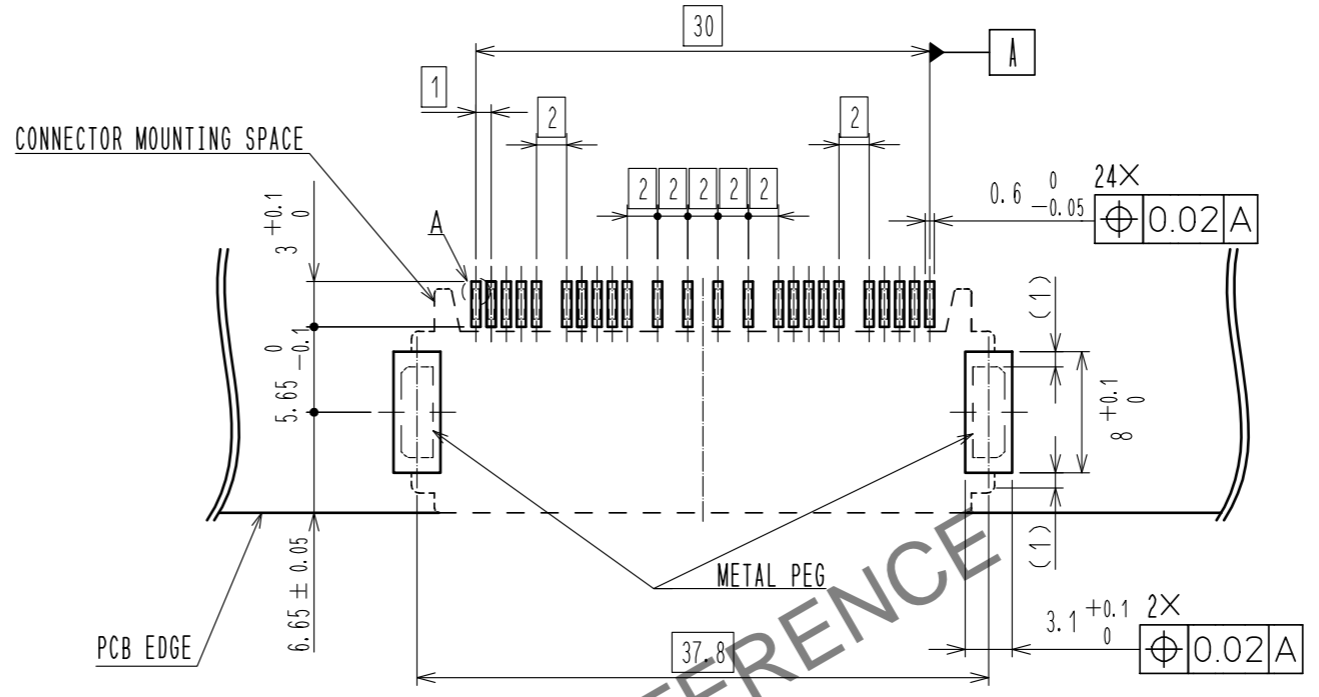
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ELV, RoHS COMPLIANT

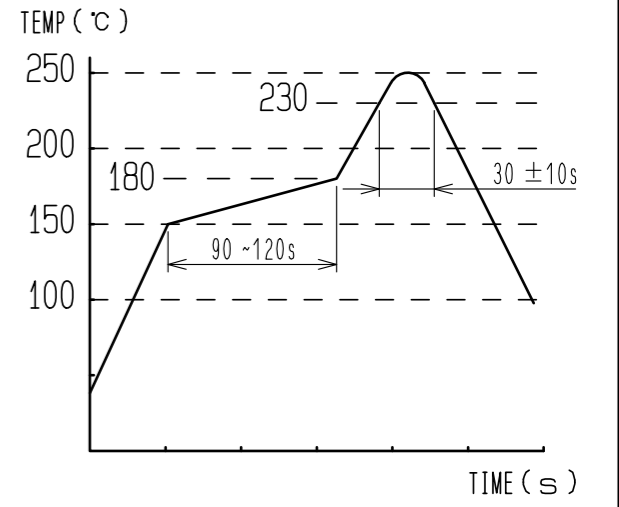
RECOMMENDED PCB PATTERN



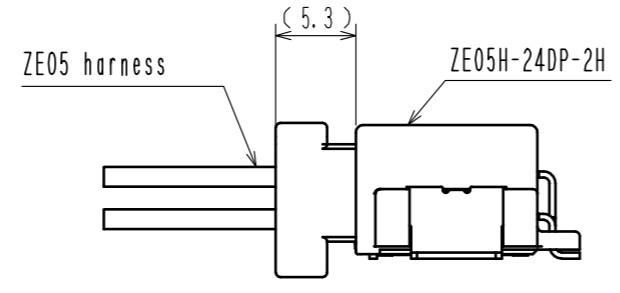
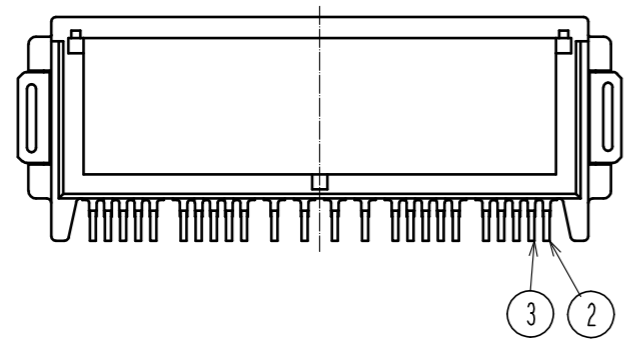
CONNECTOR MOUNTING SPACE



- NOTE 1. RECOMMENDED TEMPERATURE PROFILE FOR REFLOW (REFER TO RIGHT FIG.)
USED REFLOW SYSTEM : IR IN THE AIR OR NITROGEN
NO. OF CYCLES : 2 MAX
PEAK : 250°C
OVER 230°C : 20~40s
PREHEAT : 150~180°C
90~120s
2. TEMPERATURE FOR SOLDERING IRON : 280~300°C WITHIN 2s
3. CO-PLANARITY SHALL BE 0.1mm MAX.
4. RECOMMENDED PCB THICKNESS IS 1.6mm.
5. RECOMMENDED SOLDER THICKNESS IS 0.15mm.



MATED CONNECTORS



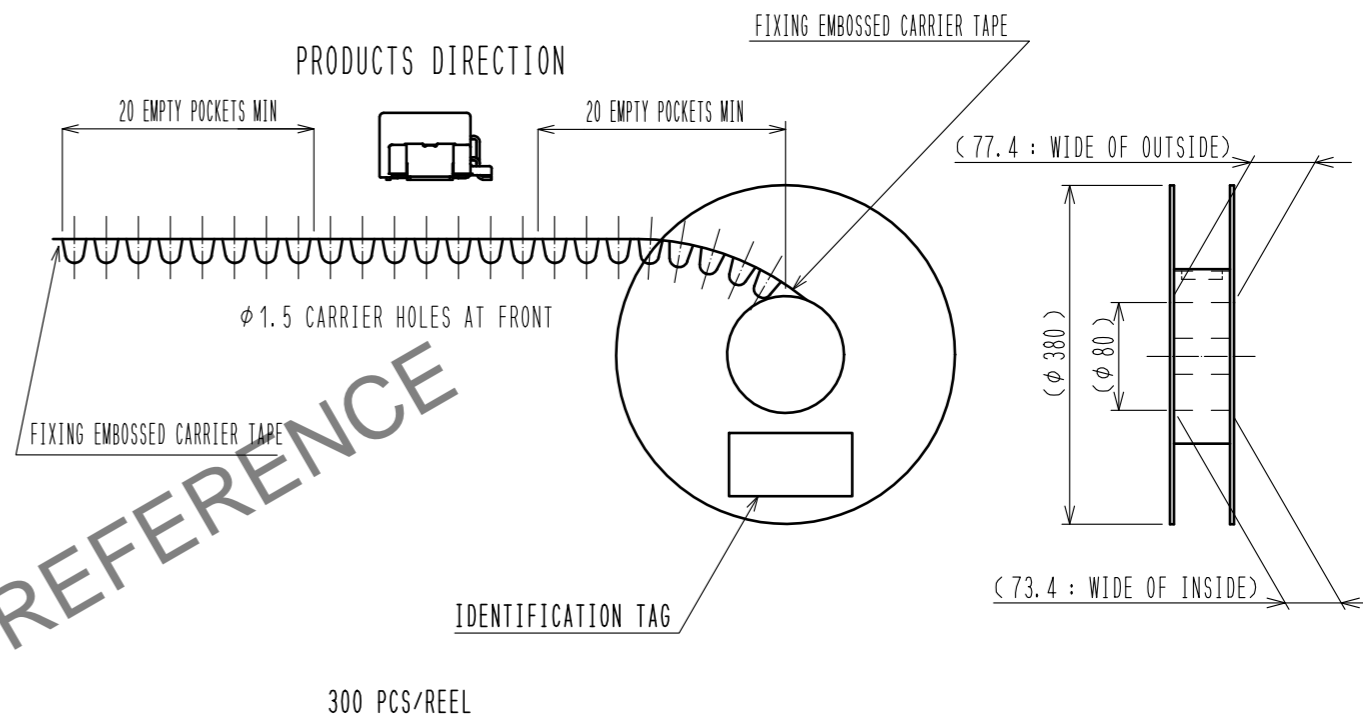
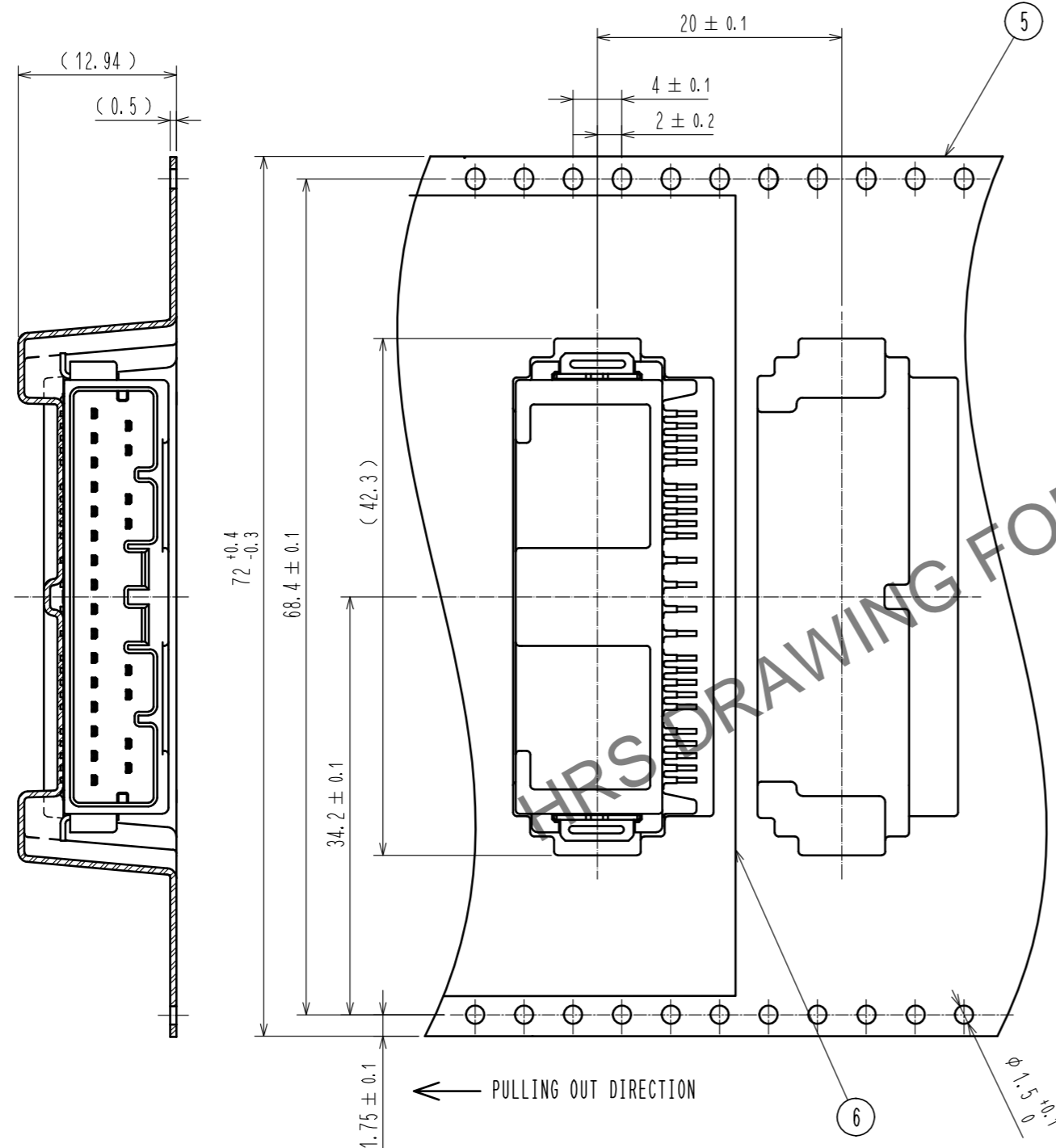
3	BRASS	SURFACE PLATING : TIN PLATING 1μm min			
		UNDER PLATING : NICKEL 1μm min	6	POLYESTER	
2	BRASS	SURFACE PLATING : TIN PLATING 1μm min	5	POLYSTYRENE	
		UNDER PLATING : NICKEL 1μm min			SURFACE PLATING : TIN PLATING 1μm min
1	PA	BLACK UL94V-0	4	BRASS	UNDER PLATING : NICKEL 1μm min
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS : mm		SCALE : 2 : 1	COUNT : 1	DESCRIPTION OF REVISIONS	
DESIGNED : AH. EDASHIGE		20190125	DRAWING NO. : EDC-373535-00-00		
CHECKED : HH. TSUKUMO		20190125	PART NO. : ZE05H-24DP-2H		
DESIGNED : YH. MAMADA		20190125	CODE NO. : CL752-2116-0-00		
DRAWN : NF. IKEDA		20190125	1/2		

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PACKING STYLE

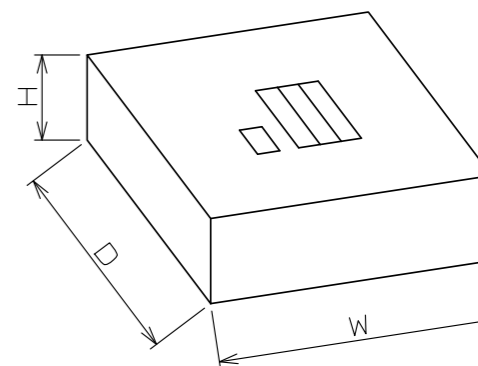
REEL DIMENSION (FREE)

PACKING STYLE DRAWING



CARDBOARD DIMENSION (FREE)

W=(405) (mm)
D=(405) (mm)
H=(80) (mm)



HRS	DRAWING NO.	EDC-373535-00-00
	PART NO.	ZE05H-24DP-2H
	CODE NO.	CL752-2116-0-00
		2/2