APPLICA	\BLI	E STANI	DARD										
	Оре	erating		-10 °C TO +60	+60 °C	Stor	age te	mperature	е	-10 °C TO +6	0 °C	;	
RATING	ten	nperature	range			Rang	e						
	Vol	ltage		AC 100 V , DC 1	40 V					<del></del>			
	Cur	rent					icable	cable		φ5.8±0.2			
				SPEC	IFIC <i>P</i>	ATIOI	NS_						
l <sup>-</sup>	TEM		TEST METHOD					REQUIREMENTS					АТ
CONSTR	RUC	CTION											
General examination			Visually and by measuring instrument.				According to drawing.					(	Χ
Marking			Confirmed visually.									<	Χ
ELECTR	IC (	CHARA	CTERIS	STICS									
Contact resistance			Contact shall be measured AT DC 1 A				15 mΩ MAX.				>		_
Insulation resistance			250 V DC.				1000 mΩ MIN.				>	<b>(</b>	Χ
Voltage proof			300 V AC. for 1 min.				No flashover or breakdown.					<b>(</b>	Χ
MECHAN	VIC.	AL CHA	RACTE	ERISTICS									
Contact insertion and withdrawal forces			By steel gauge.				Insertion and withdrawal forces : — N MIN.				_	-	_
Connector insertion and			Measured by applicable connector.				Insertion and withdrawal forces				>	,	
withdrawal forces							Locking device with lock : 50 N MAX.					`	
Mechanical o	perat	ion	1000 times insertions and extractions.				Contact resistance: 20 mΩ MAX.				>	<	_
Vibration Shock Contact retention force			Frequency: 10 TO 55 Hz, Single amplitude 0.75 mm,				①No electrical discontinuity of 10 μs.					<	_
			— m/s² AT 2 h, for 3 directions.				②No damage, crack and looseness of parts.				_		
			490 m/s <sup>2</sup> duration of pulse 11 ms AT 3 times				①No electrical discontinuity of 10 μs. ②No damage, crack and looseness of parts.				Ι,	,	
			for 3 directions.								<u> </u>	`	_
			Applying a pull force the wire after the applicable crimped contact is assembled the body.				20	N MIN.			>	,	
ENI/IRO	NIM	ΕΝΙΤΔΙ		ACTERISTICS								`	_
Damp heat	INIVI	LIVIAL					(1) Inquil	ation rooi	a+ana	ce: 10 MΩ MIN.	$\neg$		
(steady state)			Exposed at 40 °C, 90 TO 95 %, 96 h.			_	high humi			>	<	_	
(occurs ocurs	0)									be: 100 MΩ MIN.			
							(At	dry).					
							③No damage.crack and looseness of parts.						
Rapid change of temperature			Temperature $-55 \rightarrow R/T^{(1)} \rightarrow +85 \rightarrow R/T$ °C				①Insulation resistance: 100 mΩ MIN.					<	_
				→ 10 TO 15 → 30 → 10 TO 15	min		②No da	mage. crack	and	looseness of parts.			
Corrosion salt mist			under 5 cycles.  Exposed in 5 % salt water spray for 48 h.				No heavy corrosion ruin the function.					_	
Dry heat			Exposed AT + 85 °C , 96 h.				No damage, crack and looseness of parts.					<b>΄</b>	
•			Europed AT FE °C OF b				No demand and leaves of newly					<b>(</b>	_
Cold			Exposed AT - 55 °C , 96 h.				No damage, crack and looseness of parts.					(	_
			<u> </u>										
COUN	ΝT	DE	SCRIPTION OF REVISIONS DES				GNED CHECKED			CHECKED	DATE		
<b>&amp;</b>													
REMARK			,				APPROVED		/ED	EJ. KUNI I		16. 05. 17	
(1) R/T : Room temperature						CHECKED			EJ. KUNI I	16. 05			
The std. Value above in			ndicates at the state applicable contact assembled.										
Unless of	herv	wise snec	cified, refer to IEC 60512 (JIS C 5402).				DESIGNE			MM. ISHII	16. 16		
			· ·				l .		.,	MM. ISHII   16. 05 ELC-009285-71-00			
							RAWING NO.			P13A-12P-13SC (71)			
<b>HS</b>		SPECIFICATION SHEET				PART NO.							
HIR		OSE ELECTRIC CO., LTD.			CODE NO.		CL113-0149-9-71			◮		1/1	