

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
APPLICABLE STANDARD									
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C			STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C			
	VOLTAGE	AC 100 V , DC 140 V							
	CURRENT	2 A			APPLICABLE CABLE				
SPECIFICATIONS									
ITEM		TEST METHOD			REQUIREMENTS			QT	AT
CONSTRUCTION									
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			×	×
MARKING		CONFIRMED VISUALLY.						×	×
ELECTRIC CHARACTERISTICS									
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT 1KHz : 0.1 A OR LESS.			20 mΩ MAX.			×	×	
	GROUND CONTACT SHALL BE MEASURED AT 1KHz : 0.1 A OR LESS.			20 mΩ MAX.			×	×	
INSULATION RESISTANCE	100 V DC.			1000 MΩ MIN.			×	×	
VOLTAGE PROOF	300 V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			×	×	
MECHANICAL CHARACTERISTICS									
CONTACT INSERTION AND WITHDRAWAL FORCES	φ0.61 ⁰ BY STEEL GAUGE. -0.003			INSERTION AND WITHDRAWAL FORCES : 0.1 N MIN.			×	—	
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.			INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : 70 N MAX. LOCKING DEVICE WITH LOCK : — N MAX.			×	—	
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.			CONTACT RESISTANCE: 40 mΩ MAX.			×	—	
				GROUND CONTACT RESISTANCE: 40 mΩ MAX.			×	—	
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s ² AT 2 h, FOR 3 DIRECTIONS.			① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.			×	—	
SHOCK	490 m/s ² DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 6 DIRECTIONS.			① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.			×	—	
ENVIRONMENTAL CHARACTERISTICS									
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.			① INSULATION RESISTANCE: 10 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 100 MΩ MIN (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	—	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → R/T ⁽¹⁾ → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.			① INSULATION RESISTANCE: 1000 MΩ MIN. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	—	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			NO HEAVY CORROSION.			×	—	
DRY HEAT	EXPOSED AT + 85 °C , 96 h.			NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	—	
COLD	EXPOSED AT - 55 °C , 96 h.			NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	—	
RESISTANCE TO SOLDERING HEAT	① SOLDERING IRON TEMPERATURE, +350±10 °C , FOR SOLDERING DURATION, 3 s.			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			×	—	
	② SOLDER TEMPERATURE, +260±10 °C , FOR SOLDERING DURATION, 10 s.			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			×	—	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, +245±10°C FOR IMMERSION DURATION, 3 s.			SOLDER SURFACE TO BE FREE FROM PIN-HOLE, NO WETTING AND OTHER DEFECTS.			×	—	
REMARKS									
NOTE(1) R/T : ROOM TEMPERATURE (2) RESISTANCE TO SOLDERING HEAT SHALL BE TESTED IN MOUNTED CONDITION WITH BOARD OF 1.6 mm. Unless otherwise specified, refer to JIS C 5402.				DRAWN E. Kunita 05.09.08	DESIGNED E. Kunita 05.09.08	CHECKED /	APPROVED M. Sato 05.09.08	RELEASED	
Note QT:Qualification Test AT:Assurance Test ×:Applicable Test									
HRS		HIROSE ELECTRIC CO., LTD.			SPECIFICATION SHEET		PART NO. MXR-8R-8SA (71)		
CODE NO. (OLD) CL		DRAWING NO. ELC4-049319-71			CODE NO. CL127-0102-8-71			1/1	

