APPLICABI	LE STANDARI	D							
Operating Temperature		Range		lote 1)	orage To	emperature	- °C TO - °C	;	
Rating	Voltage		125 V AC , 175 V DC		pplicable Cable		Wire: AWG # 28 to 26 Insulator diameter: Φ0.75 t		3
	Current		0.5 A			Outside diameter : Φ4 to			
			SPEC	CIFICATION	NS			1	1
I	ITEM		TEST METHOD			RE	QUIREMENTS	QT	AT
CONSTRUCTION		1			1	T			
General Examination		Visually and by measuring instrument.			According to drawing.			Х	Х
Marking		Confirmed visually.						Х	Х
	CAL CHARA	CTEREIST	TICS						
Contact Resistance		Measured at 1 mA max (DC or 1000 Hz). (Note 2)			35 m $Ω$ max.			Х	Х
Insulation Resistance		100V DC			250 ΜΩ	250 MΩ min.			Х
Voltage Proof		300 V AC. for 1 min.			No flash	No flashover or breakdown.			Х
	CAL CHARA								
Mating and Unmating Forces		Measured with an applicable connector.			Mating force : 9.6 N max. Unmating force : 1.8 N min.			Х	_
Mechanical Operation		Mated and unmated 1000 times. (Note 2)			① Contact resistance : 35 mΩ max.			х	_
					_	② No damage, crack and looseness of parts.			
Vibration		at 5 min/cy	Frequency: 10 to 55 Hz, singe amplitude 0.75 mm, at 5 min/cycle, 10 cycles.			No electrical discontinuity of 10 µs. No damage, crack and looseness of parts.			_
Shock		490 m/s ² duration of pulse 11 ms for 3 times in 3 both axial directions.						Х	_
ENVIRON	MENTAL CH								
Rapid Chang	e of Temperature	Temperati Time Under 5 c	ure $-55 \rightarrow 25 \rightarrow 85 \rightarrow 25$ $30 \rightarrow 2 \text{ to } 3 \rightarrow 30 \rightarrow 2 \text{ to } 3$ ycles.		No dam	age, crack ar	nd looseness of parts.	Х	_
Humidity Life		Exposed at 40 °C, 90 \sim 95 %, 96 h.			Insulation resistance:			х	_
Corrosion Salt Mist		Exposed in 5 % salt water spray for 48 h.			No heavy corrosion.			Х	_
Resistance to Soldering Heat		Solder ten	Solder temperature, 260 ± 5 °C for immersion, duration 10 ± 1 s.			No deformation of case and excessive looseness of the terminals.			_
Solderability		duration	Soldered at solder temperature, 245 \pm 2 °C for immersion, duration 3 ± 1 s.			Min. 95 % of solder immersed area shall be covered new solder coating.			_
Lock Strength		Apply 68.6 N pull force in mating axial direction.			Must be mating during the test. No abnormality in the engagement part after the test.			X	_
` '	surement point.	35 35 ment point.	es the temperature rise by current	carrying.					
COUNT DE		ESCRIPTION OF REVISIONS DESI		GNED CHECKED			DA	TE	
Δ									
REMARK	(APPROVE	D RI. TAKAYASU	18. 0	6. 06
						CHECKED		18. 0	6. 06
						DESIGNE	D MO SHIMOYAMA	18 0	6 06

DRAWN

DRAWING NO.

PART NO.

CODE NO

MO. SHIMOYAMA

ELC-045474-50-02

3130A-6P-C (50)

CL231-3007-0-50

18.06.06

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Unless otherwise specified, refer to IEC 60512.

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

SPECIFICATION SHEET

HIROSE ELECTRIC CO., LTD.