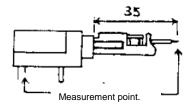
APPLICABL	E STANDARD								
Dating	Operating Temperature Range		-25 °C TO +60 °C (Note 1)	Stora	orage Temperature		– °C TO − °C		
Rating	Voltage		125 V AC , 175 V DC	Appl	oplicable Wire				
	Current		0.5 A						
	1		SPECIFICAT	TIONS	S				
ITEM			TEST METHOD			REQUIREMENTS			
CONSTRU			TEOT METHOD			111	QUITEINENTO	QT	AT
General Exam		Visually an	d by measuring instrument.		Acco	ording to drawing.		Х	Х
Marking		Confirmed visually.							
3		•							Х
ELECTRIC	CAL CHARAC	TEREIST	TICS						
Contact Resis	tance	Measured at 1 mA max (DC or 1000 Hz). (Note 2)			35 m $Ω$ max.				Х
Insulation Resistance		100V DC			250 MΩ min.			Х	Х
Voltage Proof		300 V AC. for 1 min.			No flashover or breakdown.			х	Х
MECHANI	CAL CHARAC	TERIST	ICS					l	
Mating and Unmating Forces		Measured with an applicable connector.			Mating force : 9.6 N max.			Х	_
					Unmating force : 1.8 N min.				
Mechanical Operation		Mated and unmated 1000 times. (Note 2)			① Contact resistance : 35 mΩ max.				_
					② No damage, crack and looseness of parts.				
Vibration Shock ENVIRONMENTAL CHA		Frequency: 10 to 55 Hz, singe amplitude 0.75 mm,			① No electrical discontinuity of 10 µs.				_
		at 5 min/cycle, 10 cycles.				② No damage, crack and looseness of parts.			
		490 m/s ² duration of pulse 11 ms for 3 times							
		in 3 both axial directions.							
								х	
Rapid Change	of Temperature	Temperature $-55 \rightarrow 25 \rightarrow 85 \rightarrow 25$ °C Time $30 \rightarrow 2$ to $3 \rightarrow 30 \rightarrow 2$ to 3 min			No damage, crack and looseness of parts.				_
		Under 5 cv							
Humidity Life		Exposed at 40 °C, 90 ~ 95 %, 96 h.			Insulation resistance : 1			х	_
Corrosion Salt Mist		Exposed in 5 % salt water spray for 48 h.			No heavy corrosion.			х	_
Resistance to	Soldering Heat			se and excessive looseness of	Х				
		10 ± 1 s.			the terminals.				
Solderability			Soldered at solder temperature, 245 ± 2 °C for immersion, duration 3 ± 1 s.			Min. 95 % of solder immersed area shall be covered new solder coating.			_
Lock Strength		Apply 68.6	oply 68.6 N pull force in mating axial direction.			Must be mating during the test. No abnormality in the engagement part after the test.			_

(Note 1) The operation temperature includes the temperature rise by current carrying. (Note 2) Measurement point.



	COUNT	DESCRIPTION OF REVISIONS	DESIGNED		CHECKED		DATE		
∕0∖									
REMARK					OVED	RI. TAKAYASU	18. 0	18. 06. 06	
					KED	AH. KODAMA	18. 06. 06		
					GNED	MO. SHIMOYAMA	18. 0	06.06	
Unless otherwise specified, refer to IEC 60512.					WN	MO. SHIMOYAMA	18. 0	06. 06	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWIN			DRAWING NO.	ELC-045480-54-02					
L	RS	SPECIFICATION SHEET	PART NO.	3110-6SB (54)					
11.0		HIROSE ELECTRIC CO., LTD.	CODE NO	CL231-3017-4-54		-3017-4-54	∇	1/1	