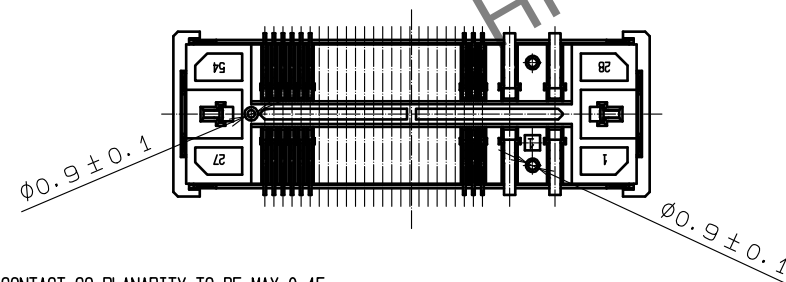
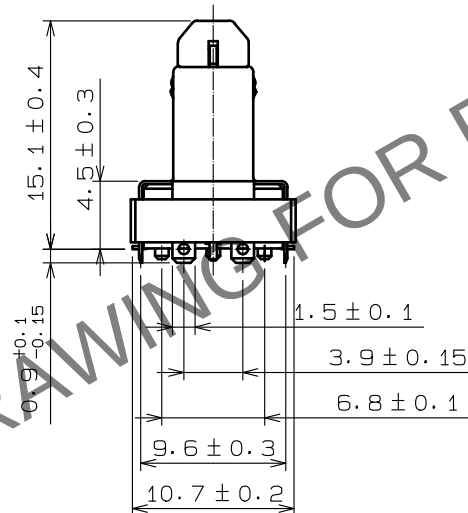
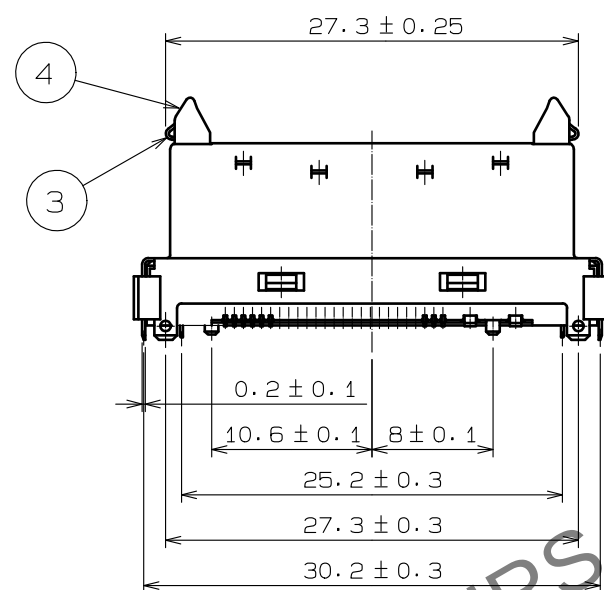
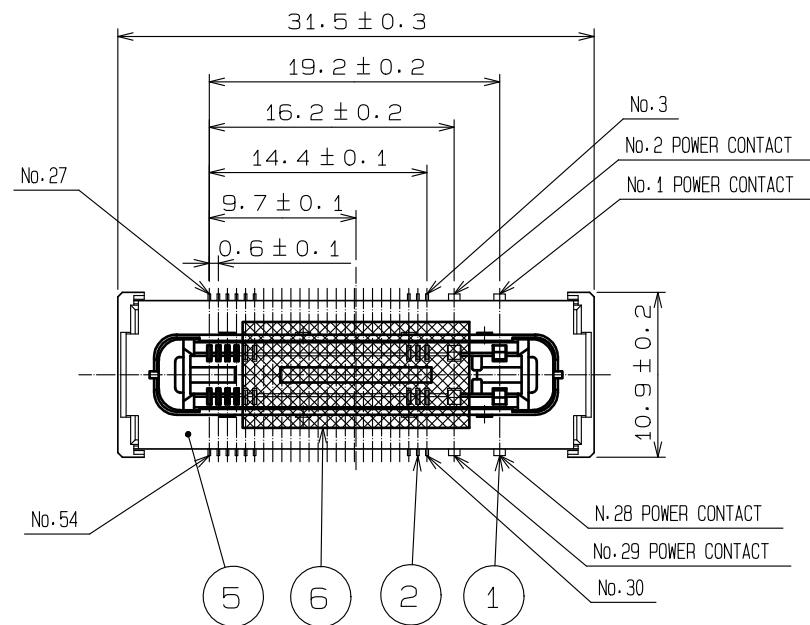
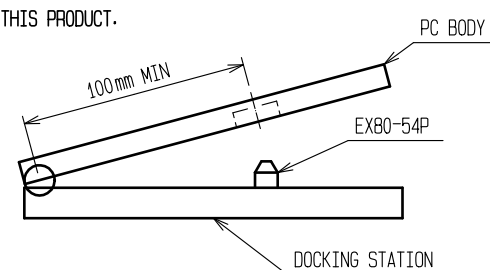


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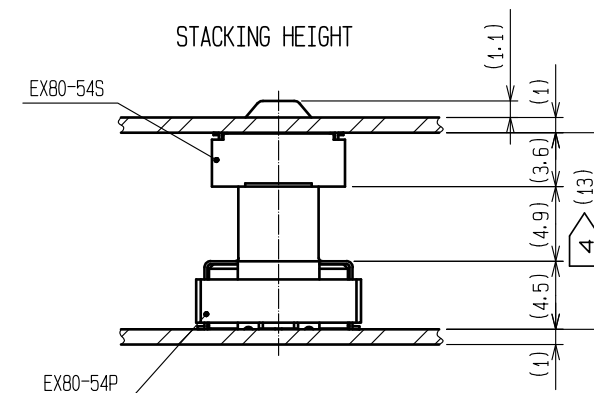
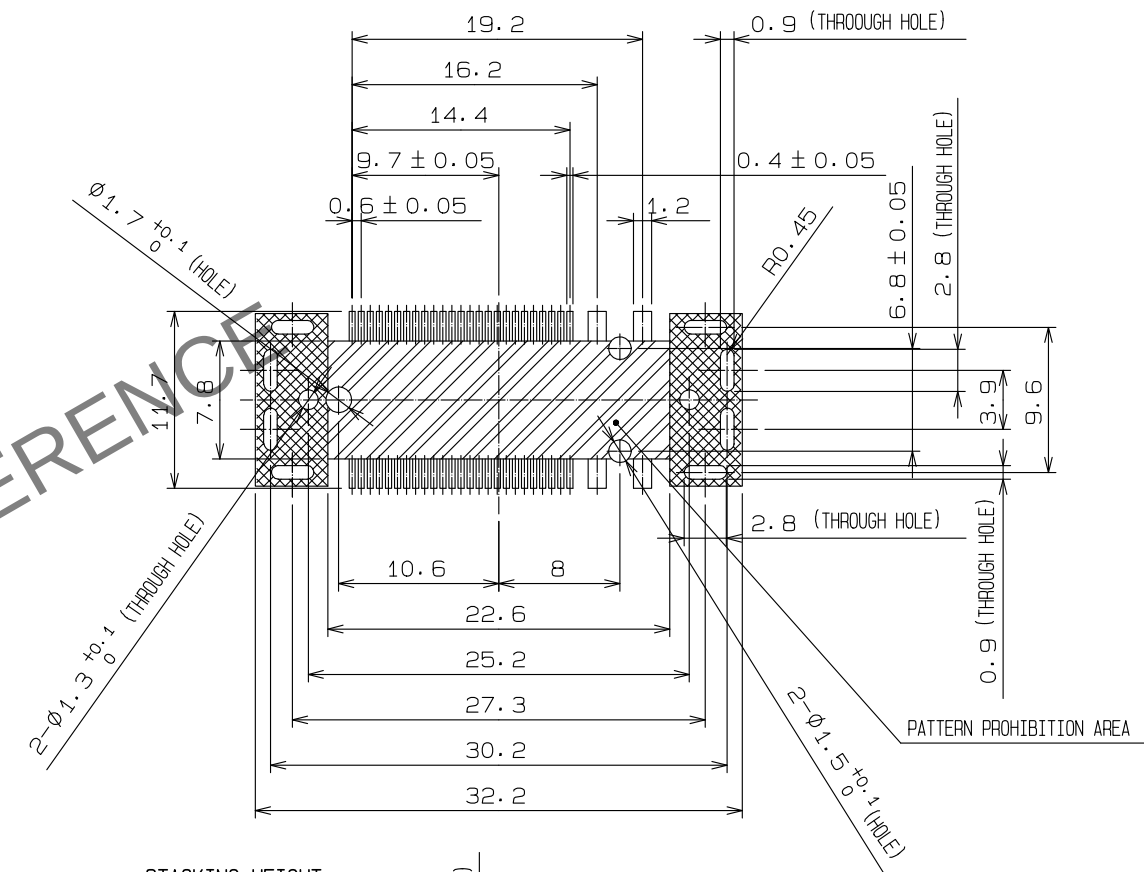


- NOTE 1 CONTACT CO-PLANARITY TO BE MAX 0.15.
2 TOLERANCES TO BE ± 0.1 UNLESS OTHERWISE SPECIFIED.
3 POWER CONTACT No. 1, 2, 28, 29 TO BE 0.3 mm LOWER SEGMENTAL STRUCTURE THAN OTHER SIGNAL CONTACTS.
4 DEVICE DESIGN SHALL CONSIDER THE STACKED HEIGHT TO BE 14.5mm MAX. (RECOMMENDED STACKED HEIGHT IS 13.7mm MAX.)
5 APPLY FLOATING STRUCTURE (WITHIN 0.7mm) TO DEVICES FOR THE ATTACHMENT OF THIS PRODUCT.
6 MATING GUIDE IS REQUIRED ON THE DEVICE.
7 100mm MIN. OF TURNING-RADIUS IS REQUIRED FOR THE ROTATE-AND-MATE PC BODY TO DOCKING STATION.



RECOMMENDED PC BOARD PATTERN (AUTOMATIC MOUNTING)

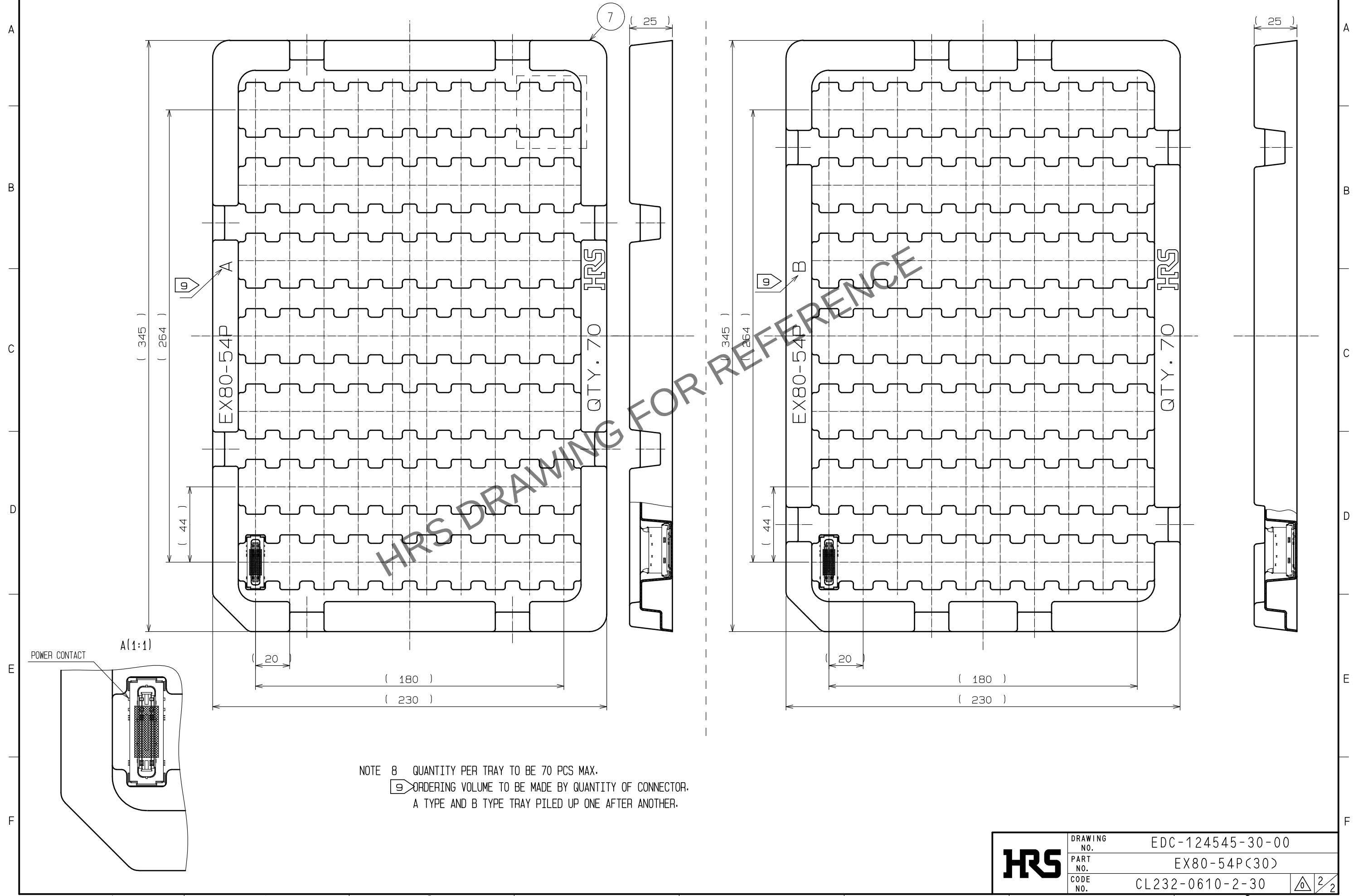
(COMPONENT MOUNTING SIDE : PCB t=1 MIN)



3	PHOSPHOR BRONZE	SELECTIVE NICKEL PLATING+ TIN-COPPER PLATING	7	PS	
2	COPPER ALLOY	SELECTIVE GOLD PLATING+ TIN-COPPER PLATING	6	PICK & PLACE TAPE	
1	COPPER ALLOY	SELECTIVE GOLD PLATING+ TIN-COPPER PLATING	5	STAINLESS STEEL	NICKEL PLATING+ TIN-COPPER PLATING
			4	LCP	UL94V-0. BLACK
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 2 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED
					CHECKED
					DATE
APPROVED : NM. NISHIMATSU 15.10.27			DRAWING NO. EDC-124545-30-00		
CHECKED : KN. ICHIKAWA 15.10.27			PART NO. EX80-54P(30)		
DESIGNED : TS. ITO 15.10.27			CODE NO. CL232-0610-2-30		
DRAWN : AK. AKIYAMA 15.10.27					

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EX80-54P(01) PACKAGING FIGURE



NOTE 8 QUANTITY PER TRAY TO BE 70 PCS MAX.
9 ORDERING VOLUME TO BE MADE BY QUANTITY OF CONNECTOR.
A TYPE AND B TYPE TRAY PILED UP ONE AFTER ANOTHER.

HRS	DRAWING NO.	EDC-124545-30-00
	PART NO.	EX80-54P(30)
	CODE NO.	CL232-0610-2-30

2/2