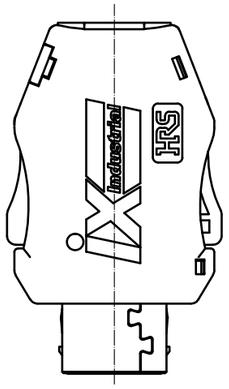
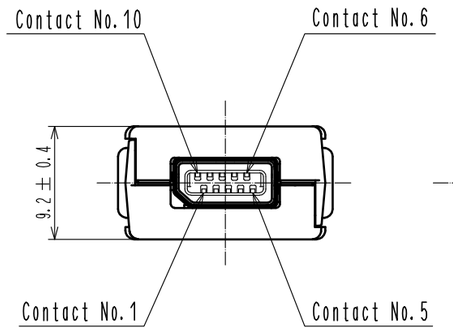
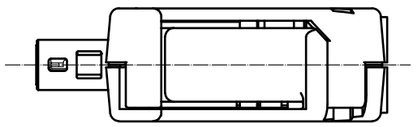
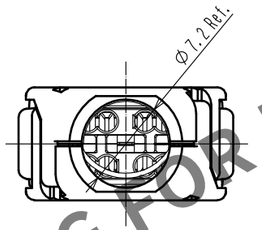
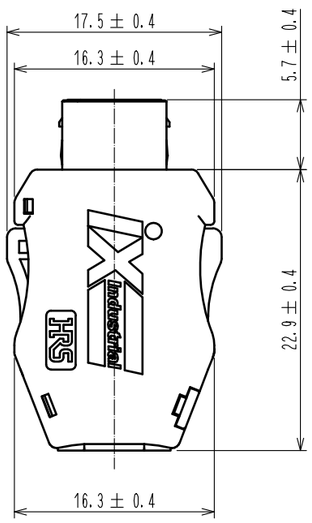
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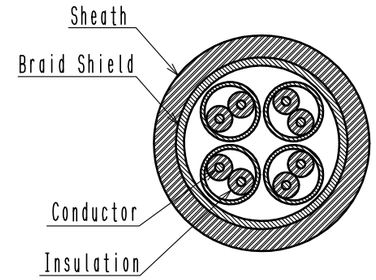


Notes. 1. Recommended cable condition is shown below.
△3 A list of compatible cables is available on the Hirose website.
When using a non-recommended cable, please contact a Hirose sales representative.
Refer to the technical specification (ETAD-E3162) for wiring and assembly procedures.
Tool HT803/IXG-8/10S-63-72 is used for cable assembly of IX32G.

△3 Recommended Cable

△3

Items		Recommended Condition
Conductor	Size	AWG#22
	Composition	7 stranded
	Material	Annealed copper wire
Insulation O.D.		ϕ1.4 to 1.6mm
Braid Shield		Tin plating
Sheath O.D.		ϕ6.3 to 7.2mm

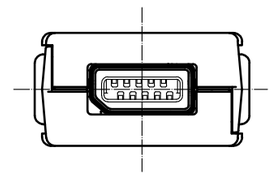


HRS DRAWING FOR REFERENCE

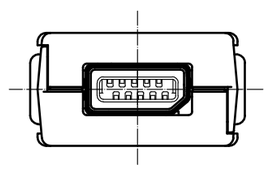
▽2△ This product (Type A) is defined for 10/100 Mbit/s and 1/10 Gbit/s Ethernet communication. Please use Type B for all other non Ethernet applications like signaling, serial or other industrial bus communication systems.

△3 Mating Key

Type A



Type B



▽2△ Pin Assignment For 10/100 Mbit/s And 1/10 Gbit/s Ethernet

Contact No.	Signal	
	10/100 Mbit/s	1/10 Gbit/s
1	TX+	BI_DA+
2	TX-	BI_DA-
3	N.C	N.C
4	N.C	BI_DC+
5	N.C	BI_DC-
6	RX+	BI_DB+
7	RX-	BI_DB-
8	N.C	N.C
9	N.C	BI_DD+
10	N.C	BI_DD-

△3▽3 Excluding the plug unit, this product is packaged separately by the type of parts.
The shield shell is packaged prior to bending. (See next page.)

4. Cable assembly is possible up to 8pos.
Contact No. 3 and 8 do not have a hole to pass the cable through the IDC guide.

NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
3	Stainless Steel		8	PC	Dark gray、UL94V-0
2	PA	Dark gray、UL94V-0	7	Stainless Steel	Nickel 0.2 μm min
1	Copper Alloy	Contact area : Palladium-Nickel 0.75 μm min + Gold 0.05 μm min Wiring area : Gold 0.03 μm min Under plating : Nickel 2 μm min	6	Stainless Steel	Nickel 1μm min
			5	PC	Clear blue、UL94V-0
			4	PA	Black、UL94V-0

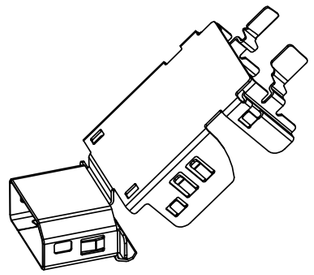
UNITS	SCALE		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	2 : 1	△3	6	DIS-E-00006883	MT. YASUDA	KI. KAGOTANI	20211025

HIROSE ELECTRIC CO., LTD.

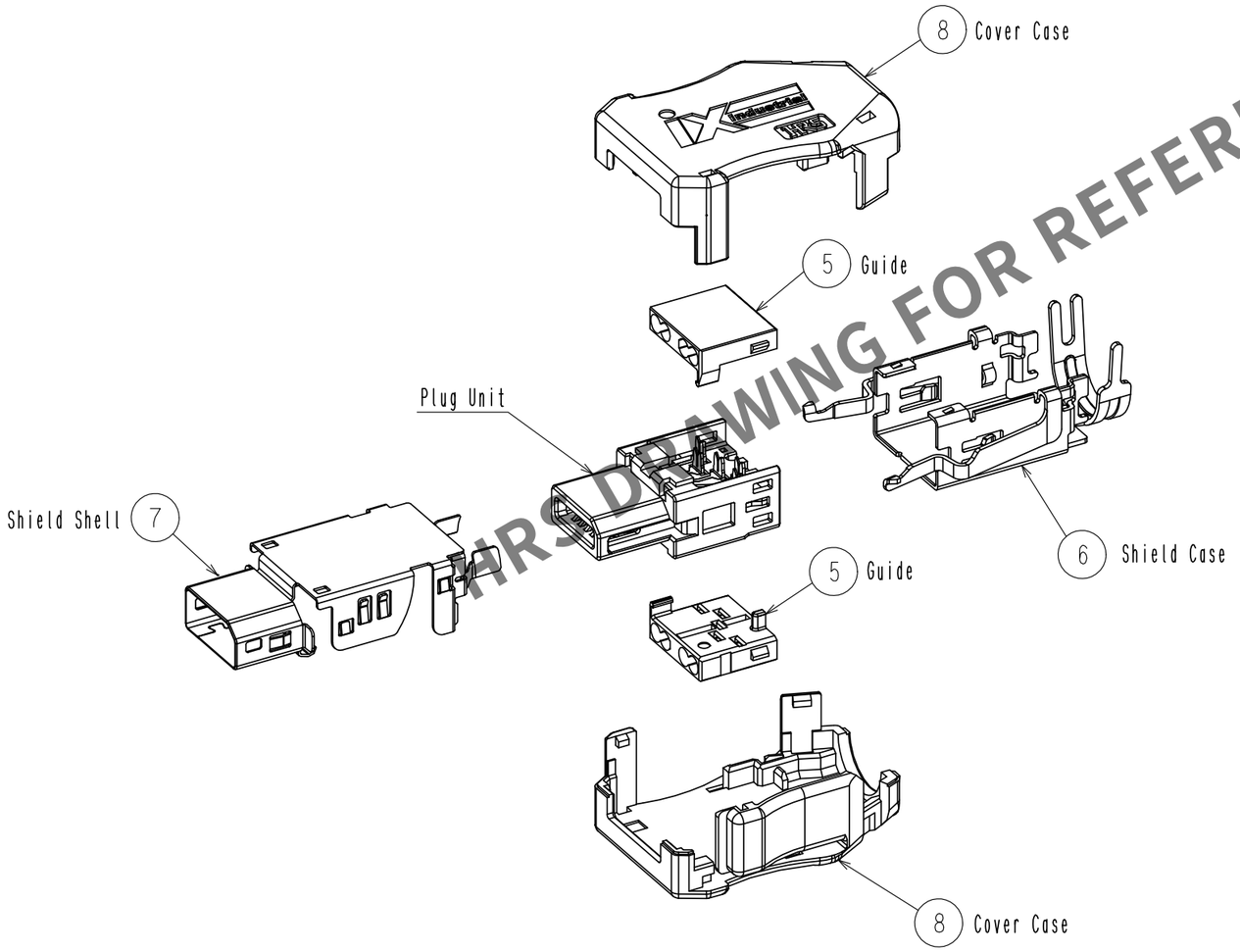
APPROVED	RI. TAKAYASU	20180730	DRAWING NO. EDC-129795-01-00
CHECKED	KI. NAGANUMA	20180727	PART NO. IX32G-A-8S-CV(7.0)(01)
DESIGNED	JY. IGA	20180727	
DRAWN	JY. IGA	20180727	CODE NO. CL0251-0042-0-01 △3 1/2

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3 Shield Shell Delivery Form

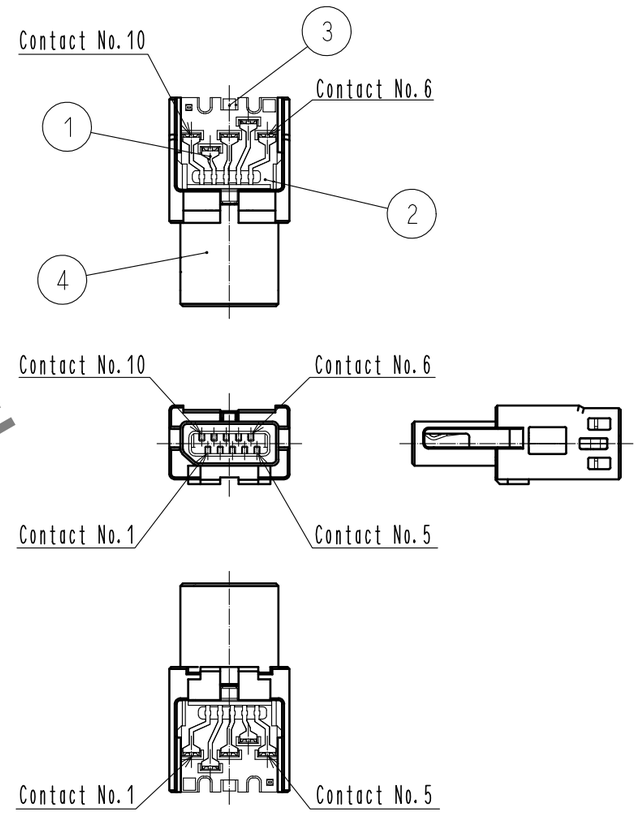


3 Product Structure

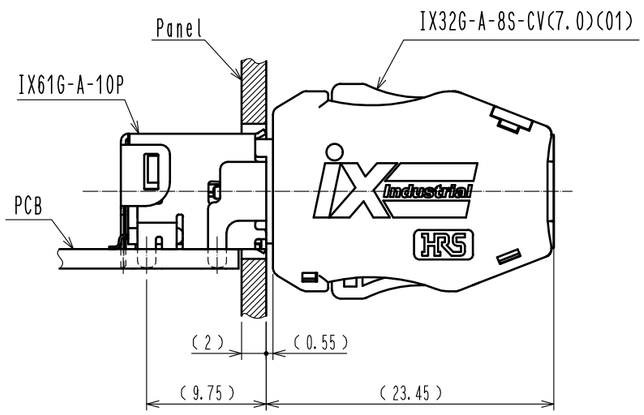


FOR REFERENCE
HRS DRAWING

Plug Unit



3 Mated Condition



DRAWING NO.	EDC-129795-01-00
PART NO.	IX32G-A-8S-CV(7.0)(01)
CODE NO.	CL0251-0042-0-01

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