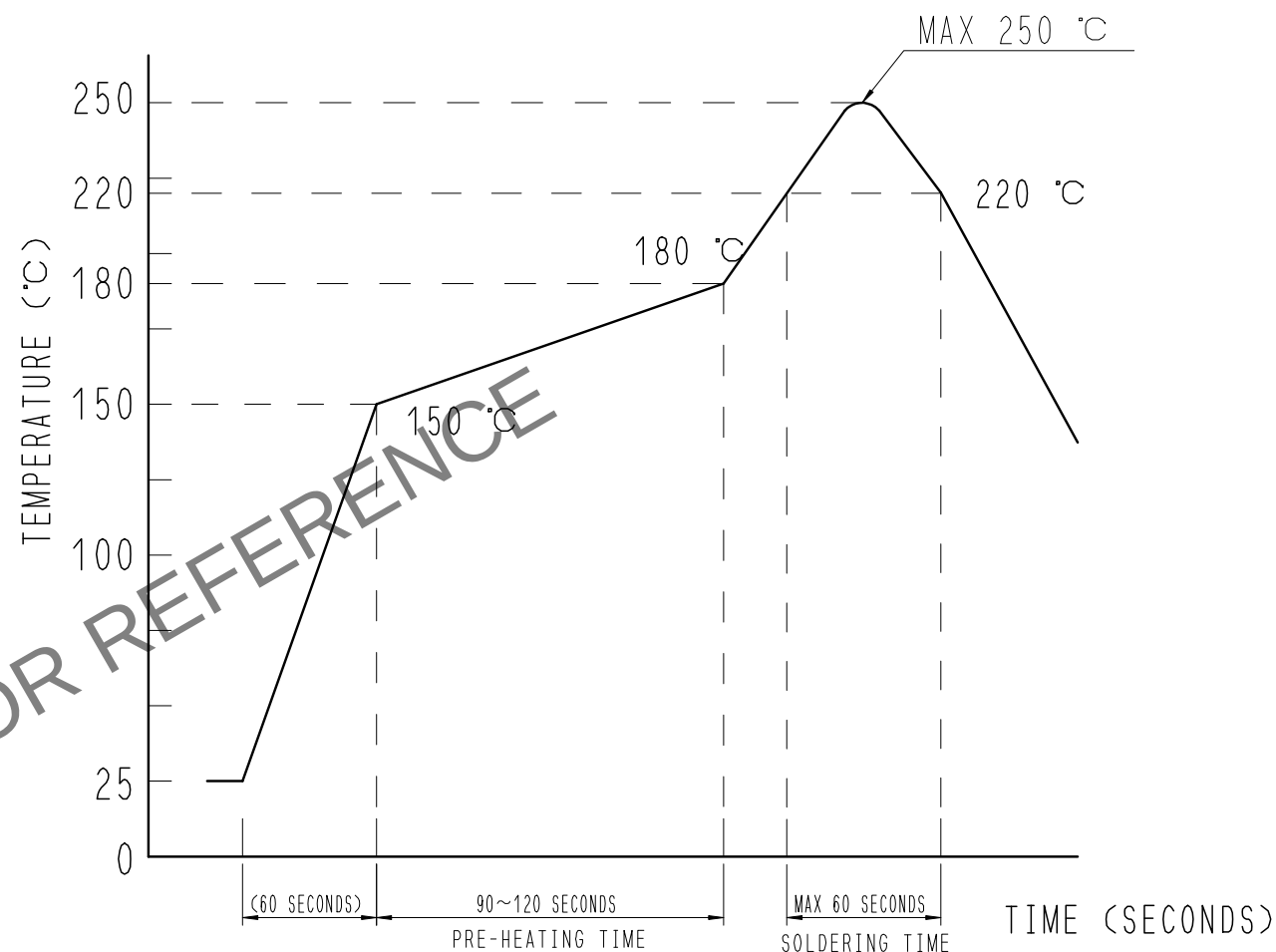


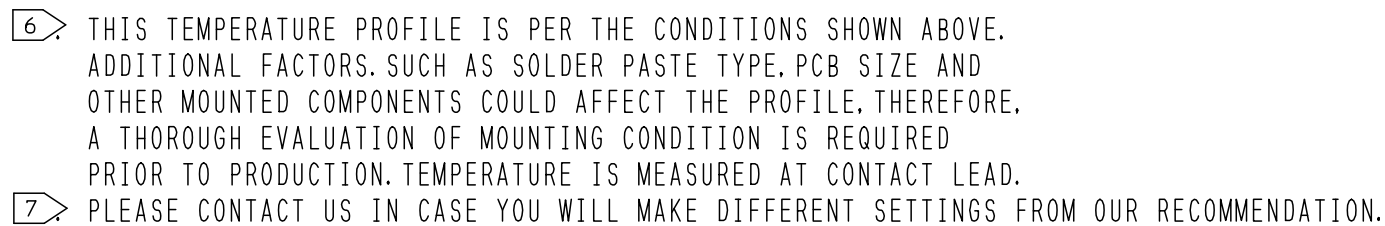
6 RECOMMENDED REFLOW TEMPERATURE PROFILE
USING LEAD-FREE SOLDER PASTE.



```
REFLOW METHOD:IR REFLOW
NUMBER OF REFLOW CYCLES:2 CYCLES MAX.
```

1) REFLOW TIME
DURATION ABOVE 220°C, 60 SEC MAX.
(PEAK TEMPERATURE: 250°C MAX)

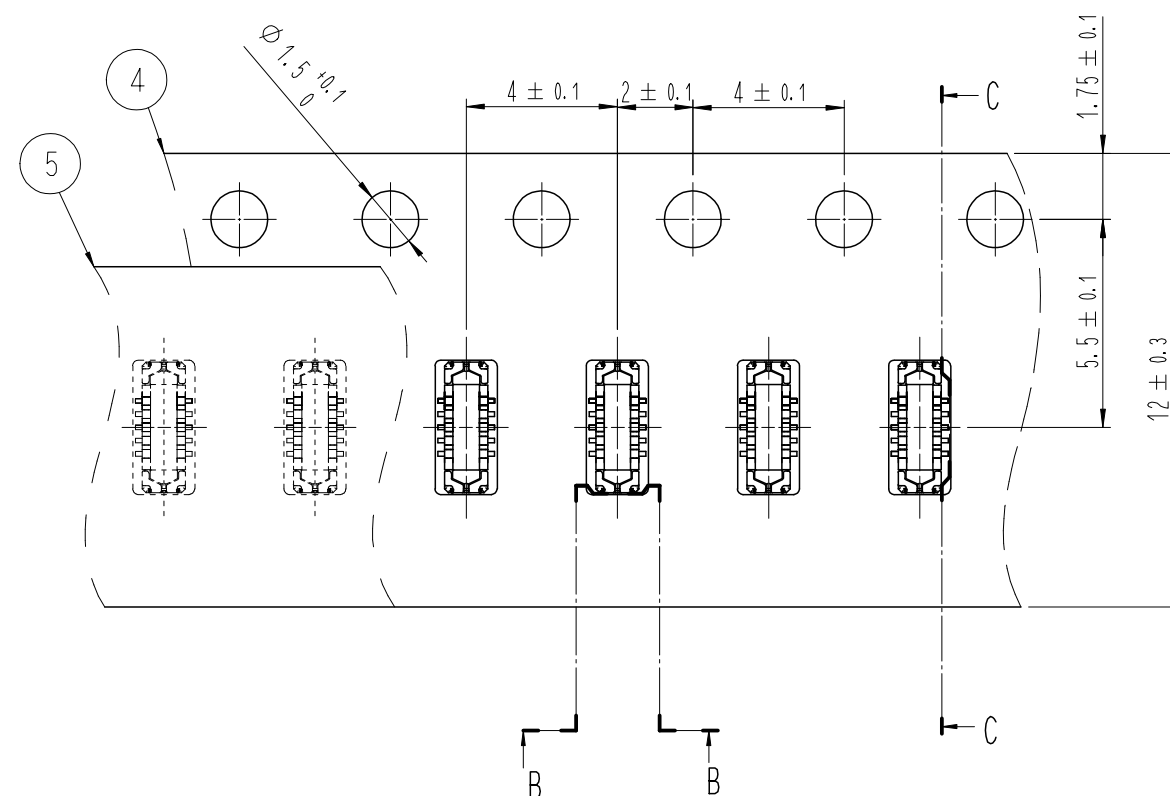
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.



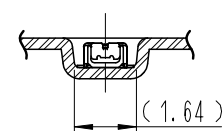
	DRAWING NO. EDC3-631937		PART NO. BM23FR0.8-10DP-0.35V(51)	
	SCALE 10:1 UNITS mm		CODE NO CL 6644-0032-0-051	
 HIROSE KOREA CO., LTD.			2	

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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

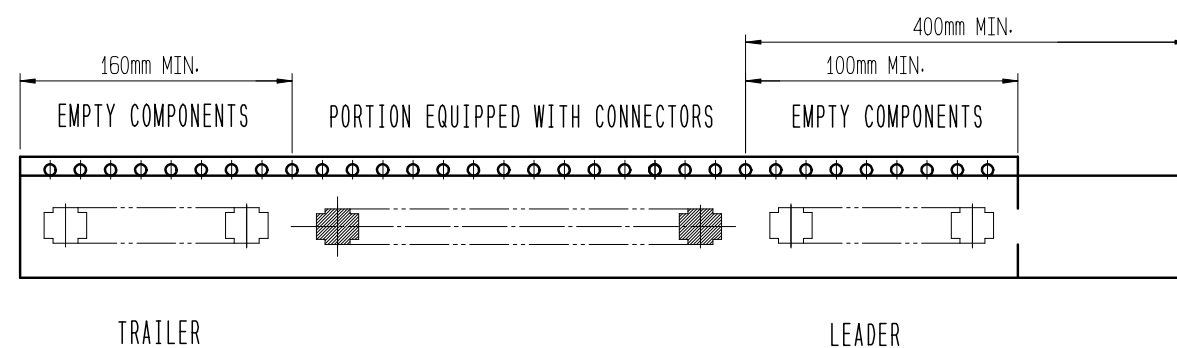
EMBOSSED CARRIER TAPE PACKAGING (5:1)



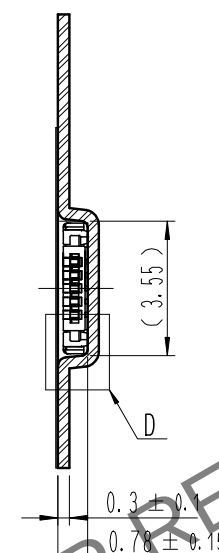
B-B (5:1)



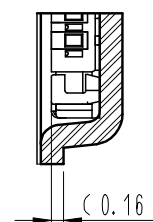
10 TAPING(FREE)



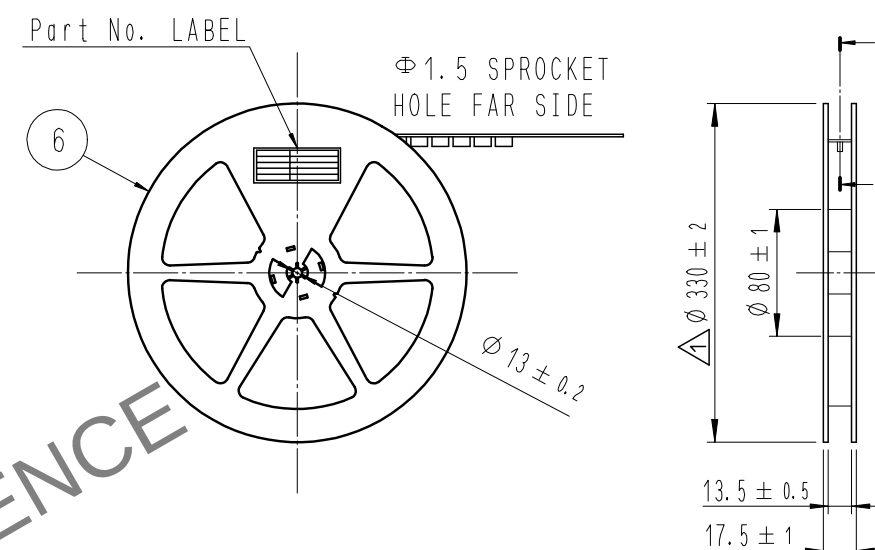
C-C (5:1)



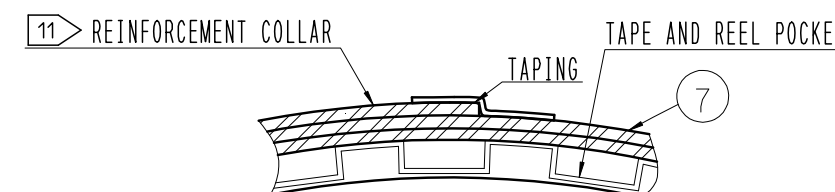
D (10:1)



STYLE AND DIMENTION OF REEL (FREE)



E-E (FREE)



DETAIL OF PART No. LABEL

SUPPLIER	HIROSE ELECTRIC CO., LTD.
QUANTITY	10,000
PART NO.	BM23FR0.8-10DP-0.35V(51)
CODE NO.	CL 6644-0032-0-051
DATE OF MANUFACTURED	2024.04.01
生産月日	年 月 日
図番	** ** *
品名	BM23FR0.8-10DP-0.35V(51)
納入数量	10,000個
納入者	HIROSE KOREA

8 . PER REEL 10,000 CONNECTORS.

9 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

10 REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

11 AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

DRAWING NO.	EDC3-631937	PART NO.	BM23FR0.8-10DP-0.35V(51)
SCALE	10:1	CODE NO	CL 6644-0032-0-051
UNITS	mm		
	HIROSE KOREA CO., LTD.		