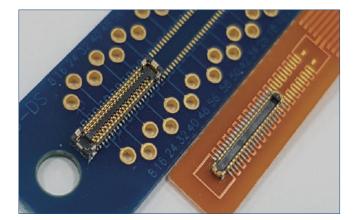
0.35mm Pitch, 0.8mm Height, Board to Board or Board to FPC Connectors with Rated Current Up to 5A

BM23PF Series



Features

1. Rated current : 5A

Equipped with power contacts capable of handling up to 5A current. (See Fig.1)

· Rated current : 5A (Power contact), 0.3A (Signal contact)

2. Space saving design

Compact design ideal for mobile devices. (See Fig.2) · Pitch : 0.35mm, Width : 1.98mm, Stacking height : 0.8mm

3. Robust [Breaking Strength : 90N]

Metal guides prevent housing damage due to incorrect mating. (See Fig.3)

4. Highly reliable contact design

2-point contact design for both power and signal contact ensures high reliability. (See Fig.4)

5. Good mating operation

Wide self alignment range with metal guides offers enhanced mating operation. (0.4mm in pitch direction, 0.35mm in width direction) Furthermore, a clear tactile click generated by the

unique locking contact design insures complete mating.

6. Supports USB 3.1 Gen.2 (10Gbps) transmission

Signal contacts support USB3.1 Gen.2 transmission speed.

Environmental

· Halogen-free* As defined by IEC 61249-2-21 Br : 900ppm max., Cl : 900ppm max. Br+Cl:1,500ppm max.

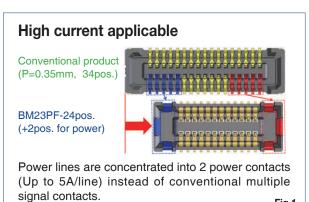
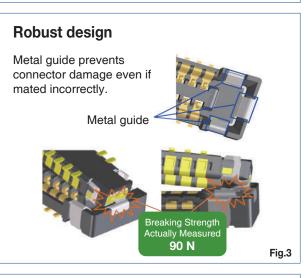
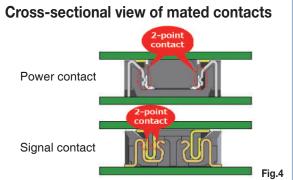


Fig.1

Space-saving Dimension Example : 24 Pos. Receptacle Header The narrower and shorter, yet flexible design allows tight installation (Pitch : 0.35mm, Width : 1.98mm) Fig.2





In cases where the application will demand a high level of reliavility, such as automotive, please contact a company representative for further information.

2022.03 ③

HS 1

Product Specifications

Detiner	Rated current	Signal contact : 0.3A (Note1) Power contact : 5A	Operating temperature range	-55°C to 85°C (Note2)	Storage temperature range	-10°C to 60°C (Note3)	
Ratings	Rated voltage	30V AC/DC	Operating humidity range	20% to 80%	Storage humidity range	40% to 70% (Note3)	
Items Specifications					Conditions		
1. Contact	resistance	Signal contact : 90mΩ max Power contact : 30mΩ max		Measured at	20mV AC, 1kHz, and 1	ImA	
2. Insulatio	n resistance	50MΩ min.		Measured at	100V DC		
3. Withstar	nding voltage	No flashover or insulation b	oreakdown	100V AC for	1 minute		
4. Durabilit	у	Contact resistance : Signal Power	l contact : 90mΩ max. r contact : 30mΩ max.	10 mating cycles			
5. Vibratior	Vibration No electrical discontinuity for more than 1µs. Frequency: 10 to 55Hz, single ampli in 3 axis directions for 5 minutes, 10 cycles		itude : 0.75mm				
6. Shock re	6. Shock resistance No electrical discontinuity of 1µs or more. Acceleration : 490m/s², duration of p at 3 times for 3 directions.		oulse: 11ms				
Contact resistance : Signal contact : 90mΩ max. 7. Humidity Power contact : 30mΩ max. Insulation resistance : 25MΩ min.		96 hours at temperature of 40±2°C and a hurr range from 90 to 95%					
8. Tempera	ature cycle	$ \begin{array}{ c c c c } \hline Contact \ resistance \ : \ Signal \ contact \ : \ 90m\Omega \ max. \\ Power \ contact \ : \ 30m\Omega \ max. \\ Insulation \ resistance \ : \ 50M\Omega \ min. \\ \hline \end{array} \begin{array}{ c c } -55^\circ C \ for \ 30minutes \ \rightarrow \ 85^\circ C \ for \ 30minutes, \\ 5 \ cycles \\ \hline \end{array} $		ninutes,			
9. Soldering heat resistance No dissolution or melting of the resin that will affect the performance.		Hand solderi	Reflow : with recommended temperature profile; Hand soldering at soldering iron temperature of 350°C for 3 seconds max.				

Note 1 : The total current capacity for the connector with 40 or more signal contacts is 12A for all contacts.(Signal contact only)

Note 2 : Includes temperature rise caused by current flow.

Note 3 : Storage refers to long-term-storage of unused items before they are mounted on the PCB.

Operating temperature/humidity range applies to the state of temporary storage such as non-powered after mounting on the PCB, and during transportation, etc.

Materials / Finish

Product	Part	Material	Finish	UL Regulation
	Insulator	LCP	Black	UL94V-0
Receptacle Header	Signal Contact	Copper alloy	Gold plating	
	Power Contact	Copper alloy	Gold plating	

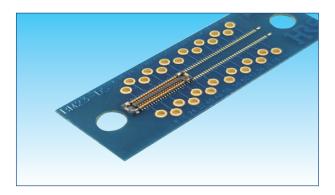
Product Number Structure

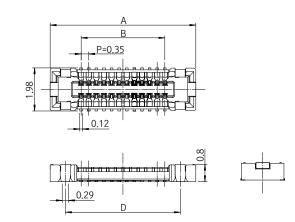
Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

Receptacle / Header

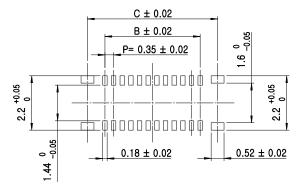
<u>BM 23 PF 0.8</u> -	<u>*</u> <u>DS</u> - <u>0.35</u> <u>V</u> (***)				
0 2 3 4	5 6 7 8 9				
Series Name: BM	6 Connector Type DS: Receptacle DP: Header				
2 Series No. : 23	Contact Pitch : 0.35mm				
 Shape Symbols PF: Power contact type 	8 Terminal type V : Straight SMT				
4 Stacking Height : 0.8mm	Gold plated specification and packaging status				
S Number of Contacts	 (51) : Gold plate thickness 0.05μm Embossed tape packaging(10,000pcs/reel) (895) : Gold plate thickness 0.05μm Embossed tape packaging (1,000pcs/reel) 				

Receptacle

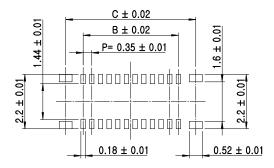




Recommended PCB layout



Recommended metal mask dimensions (mask thickness : 100µm)



Unit : mm

Part No.	HRS No.	No. of contacts	A	В	С	D
BM23PF0.8-10DS-0.35V(***)	480-0312-0 **	10	4.25	1.40	2.81	2.84
BM23PF0.8-14DS-0.35V(***)	480-0367-0 **	14	4.95	2.10	3.51	3.54
BM23PF0.8-20DS-0.35V(***)	480-0434-0 **	20	6.00	3.15	4.56	4.59
BM23PF0.8-24DS-0.35V(***)	480-0368-0 **	24	6.70	3.85	5.26	5.29
BM23PF0.8-30DS-0.35V(***)	480-0472-0 **	30	7.75	4.90	6.31	6.34
BM23PF0.8-40DS-0.35V(***)	480-0369-0 **	40	9.50	6.65	8.06	8.09
BM23PF0.8-42DS-0.35V(***)	480-0436-0 **	42	9.85	7.00	8.41	8.44
BM23PF0.8-46DS-0.35V(***)	480-0402-0 **	46	10.55	7.70	9.11	9.14
BM23PF0.8-54DS-0.35V(***)	480-0370-0 **	54	11.95	9.10	10.51	10.54

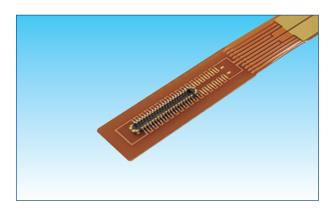
Note 1 : Please place orders in full reel quantities.

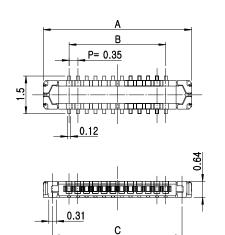
Note 2 : This connector has no polarity.

Note 3 : The specification number(895) in the Part No. changes to(95) in the HRS No.

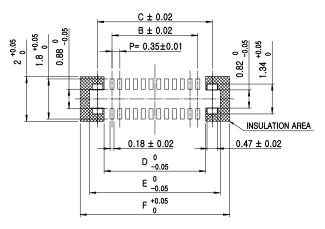


Header

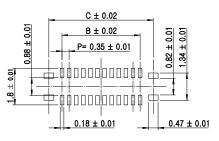




Recommended PCB layout



Recommended metal mask dimensions (mask thickness : 100μm)



Unit : mm

Part No.	HRS No.	No. of contacts	А	В	С	D	E	F
BM23PF0.8-10DP-0.35V(***)	480-0306-0 **	10	3.49	1.40	2.70	2.11	3.41	4.25
BM23PF0.8-14DP-0.35V(***)	480-0366-0 **	14	4.19	2.10	3.40	2.81	4.11	4.95
BM23PF0.8-20DP-0.35V(***)	480-0433-0 **	20	5.24	3.15	4.45	3.86	5.16	6.00
BM23PF0.8-24DP-0.35V(***)	480-0291-0 **	24	5.94	3.85	5.15	4.56	5.86	6.70
BM23PF0.8-30DP-0.35V(***)	480-0426-0 **	30	6.99	4.90	6.20	5.61	6.91	7.75
BM23PF0.8-40DP-0.35V(***)	480-0317-0 **	40	8.74	6.65	7.95	7.36	8.66	9.50
BM23PF0.8-42DP-0.35V(***)	480-0435-0 **	42	9.09	7.00	8.30	7.71	9.01	9.85
BM23PF0.8-46DP-0.35V(***)	480-0401-0 **	46	9.79	7.70	9.00	8.41	9.71	10.55
BM23PF0.8-54DP-0.35V(***)	480-0303-0 **	54	11.19	9.10	10.40	9.81	11.11	11.95

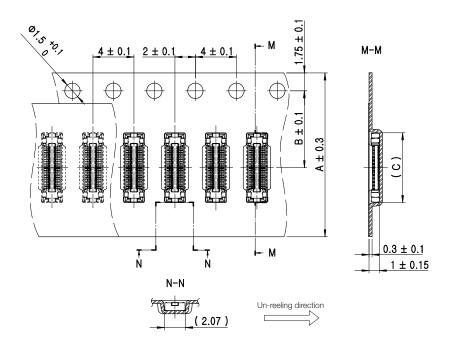
Note 1 : Please place orders in full reel quantities.

Note 2 : This connector has no polarity.

Note 3 : The specification number(895) in the Part No. changes to(95) in the HRS No.

Embossed Tape Dimensions (IEC 602286-3, with JIC C 0806)

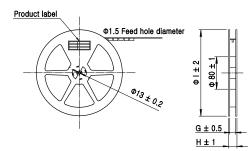
Receptacle

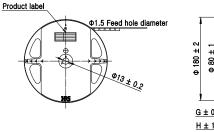


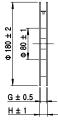
Reel Dimensions

►10,000pcs/reel

▶1,000pcs/reel







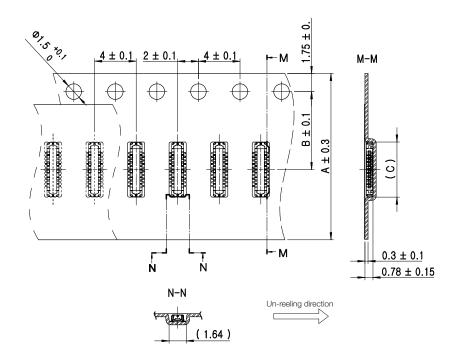
Unit : mm

Part No.	HRS No.	No. of contacts	А	В	С	G	Н	I
BM23PF0.8-10DS-0.35V(***)	480-0312-0 **	10	16	7.5	4.36	17.5	21.5	330
BM23PF0.8-14DS-0.35V(***)	480-0367-0 **	14	16	7.5	5.06	17.5	21.5	330
BM23PF0.8-20DS-0.35V(***)	480-0434-0 **	20	16	7.5	6.11	17.5	21.5	330
BM23PF0.8-24DS-0.35V(***)	480-0368-0 **	24	16	7.5	6.81	17.5	21.5	330
BM23PF0.8-30DS-0.35V(***)	480-0472-0 **	30	16	7.5	7.86	17.5	21.5	330
BM23PF0.8-40DS-0.35V(***)	480-0369-0 **	40	24	11.5	9.61	25.5	29.5	330
BM23PF0.8-42DS-0.35V(***)	480-0436-0 **	42	24	11.5	9.96	25.5	29.5	330
BM23PF0.8-46DS-0.35V(***)	480-0402-0 **	46	24	11.5	10.66	25.5	29.5	330
BM23PF0.8-54DS-0.35V(***)	480-0370-0 **	54	24	11.5	12.06	25.5	29.5	330

Note 1 : The specification number(895) in the Part No. changes to(95) in the HRS No.

Embossed Tape Dimensions (IEC 602286-3, with JIC C 0806)

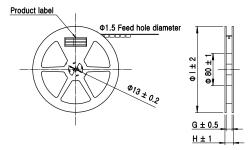
Header

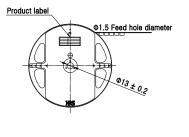


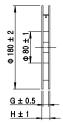
Reel Dimensions

▶10,000pcs/reel

▶1,000pcs/reel







Unit : mm

Part No.	HRS No.	No. of contacts	А	В	С	G	Н	I
BM23PF0.8-10DP-0.35V(***)	480-0306-0 **	10	12	5.5	3.65	13.5	17.5	330
BM23PF0.8-14DP-0.35V(***)	480-0366-0 **	14	16	7.5	4.35	17.5	21.5	330
BM23PF0.8-20DP-0.35V(***)	480-0433-0 **	20	16	7.5	5.4	17.5	21.5	330
BM23PF0.8-24DP-0.35V(***)	480-0291-0 **	24	16	7.5	6.10	17.5	21.5	330
BM23PF0.8-30DP-0.35V(***)	480-0426-0 **	30	16	7.5	7.15	17.5	21.5	330
BM23PF0.8-40DP-0.35V(***)	480-0317-0 **	40	24	11.5	8.90	25.5	29.5	330
BM23PF0.8-42DP-0.35V(***)	480-0435-0 **	42	24	11.5	9.25	25.5	29.5	330
BM23PF0.8-46DP-0.35V(***)	480-0401-0 **	46	24	11.5	9.95	25.5	29.5	330
BM23PF0.8-54DP-0.35V(***)	480-0303-0 **	54	24	11.5	11.35	25.5	29.5	330

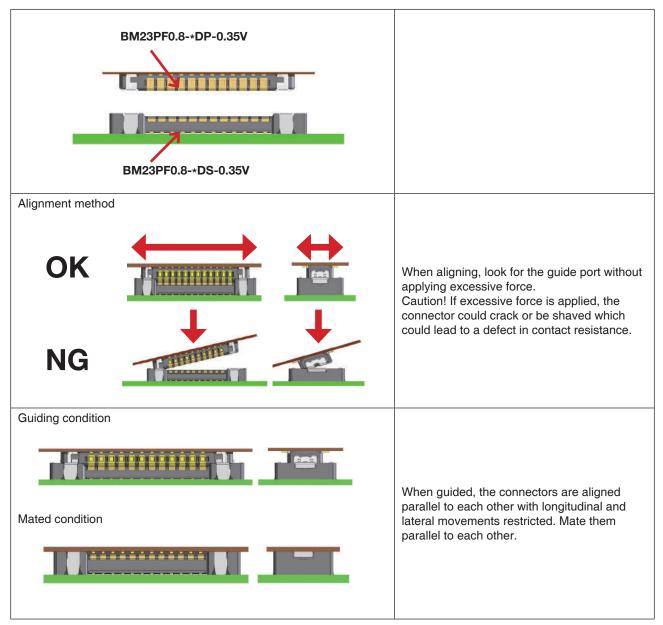
Note 1: The specification number(895) in the Part No. changes to(95) in the HRS No.

Precautions

1. Recommended solder	MAX 250 °C
temperature profile	250
	220 °C
	200 – 180°C
	() 180 ■ 150 − − − − 150 °C
	50 -
	$25 - \underbrace{25 \ C}_{(60 \text{ seconds})} = 90 \text{ to } 120 \text{ seconds}}_{(60 \text{ seconds})} $
	0 Preheating time Soldering time
	───► Time (seconds)
	[Conditions] 1. Peak temperature : Maximum of 250℃
	2. Heat section: 220°C min., within 60 seconds3. Preheat section: 150 to 180°C, 90 to 120 seconds
	4. Number of reflow cycles : Maximum of 2 cycles
	Note 1 : The temperature is the surface temperature of the PCB in the vicinity of the connector lead part.
	Note 2 : When using nitrogen reflow process, please mount the product with the oxygen concentration at a minimum of 1,000[ppm].
	Please contact Hirose if the concentration is below 1,000[ppm]
2. Recommended manual soldering conditions	Soldering iron temperature: 340±10℃ Soldering time : within 3 seconds
3. Recommended screen thickness and open area ratio to PCB pattern area	Thickness : 0.1mm Aperture ratio : 100% on the DS side, 100% on the DP side
4. Warpage of the PCB	A maximum of 0.02mm at the center part of the connector on both ends of the connector.
5. Cleaning	Not recommended. If this product is cleaned, please evaluate the performance before using it. Cleaning may cause a change in the mating/unmating properties as well as environmental resistance.
6. Notes	Care sholud be taken when mating/unmating the connector and when it is not mounted on the PCB. Damage or deformation of the contacts may occur.
	 Avoid supporting the PCB only with the connectors. Support it by other means such as bolts, screws, posts, etc.
	 Care should be taken to avoid excessive prying mating/unmating that could cause damage. During manual soldering, do not apply flux which will cause flux oozing on connector.
	 During manual soldering, do not apply not which will cause not obtain on connector. This product may have slight color differences due to production lot variability, but this does not have any effect on the performance.
	Please refer to the next page for precautions regarding mating/unmating.
	Because the product can disengage if dropped (or other impact), and by FPC routing, it is advised to secure the mated connectors to the board with housings and cushioning materials.
	Caution! Do not use the connector in non-recommended conditions (i.e., rated current, rated voltage, PCB design and operating environment, etc.). Such usage could lead to material subtracting institute at a subtraction of about size.
	outgassing, ignition, or short-circuit, etc. Refer to the specifications and the guidelines for board pattern dimensions, board cautions, and connector treatment.
	Please contact Hirose if using the connector under conditions other than those described in the specifications and the guidelines is being considered.

HRS 7

• Handle with care when mating a connector



• Handle with care when un-mating connectors

ок		Un-mate connectors parallel to each other.
ОК	Pitch direction	If the connector cannot be un-mated parallel, it can be removed diagonally from the pitch direction, as shown in the left figure. However, the connector can be broken if the FPC is not rigid. Please confirm rigidity of the FPC at the time of trial production.
NG	Corner direction	Do not pull from the corner. If it is pulled from the corner as shown in the left figure, the contact and connector could be damaged.
NG	I Comme anomali	Please provide a reinforcing plate for the FPC. If the rigidity of the FPC is not sufficient, the connector may break as shown in the left figure. Please check the action of the FPC to be used repeatedly. A reinforcing plate of 0.3mm or thicker made of glass epoxy material, or 0.2mm or thicker stainless steel is recommended

MEMO _____ _____ _____ _____ _____ _____ _____ _____ _____ _____ _____ _____ _____

MEMO

USA:

HIROSE ELECTRIC (U.S.A.), INC. HEADQUARTERS CHICAGO OFFICE 2300 Warrenville Road, Suite 150, Downers Grove, IL 60515 Phone: +1-630-282-6700 http://www.hirose.com/us/

USA:

HIROSE ELECTRIC (U.S.A.), INC. BOSTON OFFICE

300 Brickstone Square Suite 201, Andover, MA 01810 Phone: +1-978-662-5255

GERMANY:

HIROSE ELECTRIC EUROPE B.V. NUREMBERG OFFICE

Neumeyerstrasse 22-26, 90411 Nurnberg Phone: +49-911 32 68 89 63 Fax : +49-911 32 68 89 69 http://www.hirose.com/eu/

UNITED KINGDOM:

HIROSE ELECTRIC EUROPE BV (UK BRANCH) 4 Newton Court, Kelvin Drive, Knowlhill, Milton Keynes, MK5 8NH

Phone: +44-1908 202050 Fax: +44-1908 202058 http://www.hirose.com/eu/

CHINA.

HIROSE ELECTRIC TECHNOLOGIES (SHENZHEN) CO., LTD.

Room 09-13, 19/F, Office Tower Shun Hing Square, Di Wang Commercial Centre, 5002 Shen Nan Dong Road, Shenzhen City, Guangdong Province, 518008 Phone: +86-755-8207-0851 Fax: +86-755-8207-0873 http://www.hirose.com/cn/

KORFA:

HIROSE KOREA CO., LTD.

143, Gongdan 1-daero, Siheung-si, Gyeonggi-do, 15084, Korea Phone: +82-31-496-7000 Fax: +82-31-496-7100 http://www.hirose.co.kr/

INDIA:

HIROSE ELECTRIC SINGAPORE PTE. LTD. BANGALORE LIAISON OFFICE

Unit No-403, 4th Floor, No-84, Barton Centre, Mahatma Gandhi (MG) Road, Bangalore 560 001, Karnataka, India Phone: +91-80-4120 1907 Fax: +91-80-4120 9908 http://www.hirose.com/sg/

USA:

HIROSE ELECTRIC (U.S.A.), INC. SAN JOSE OFFICE 2841 Junction Ave, Suite 200

San Jose, CA. 95134 Phone: +1-408-253-9640 Fax: +1-408-253-9641 http://www.hirose.com/us/

THE NETHERLANDS: **HIROSE ELECTRIC EUROPE B.V.**

Hogehillweg #8 1101 CC Amsterdam Z-0 Phone: +31-20-6557460 Fax: +31-20-6557469 http://www.hirose.com/eu/

GERMANY:

HIROSE ELECTRIC EUROPE B.V. HANOVER OFFICE

Bayernstr. 3, Haus C 30855 Langenhagen, Germany Phone: +49-511 97 82 61 30 Fax: +49-511 97 82 61 35 http://www.hirose.com/eu/

CHINA:

HIROSE ELECTRIC (SHANGHAI) CO., LTD.

18, Enterprise Center Tower 2, 209# Gong He Road, Jing'an District, Shanghai, CHINA 200070 Phone: +86-21-6391-3355 Fax:+86-21-6391-3335 http://www.hirose.com/cn/

HONG KONG.

HIROSE ELECTRIC HONGKONG TRADING CO., LTD.

Room 1001, West Wing, Tsim Sha Tsui Centre, 66 Mody Road, Tsim Sha Tsui East, Kowloon, Hong Kong Phone: +852-2803-5338 Fax: +852-2591-6560 http://www.hirose.com/hk/

SINGAPORE:

HIROSE ELECTRIC SINGAPORE PTE. LTD.

03, Anson Road, #20-01, Springleaf Tower, Singapore 079909 Phone: +65-6324-6113 Fax: +65-6324-6123 http://www.hirose.com/sg/

MALAYSIA: PENANG REPRESENTATIVE OFFICE

73-3-1, Ideal@The One, Jalan Mahsuri, Bayan Unit 4703, 47th FL., 1 Empire Tower, South Sathorn Lepas Penang, 11950, Malaysia Phone: +604-648-5536 http://www.hirose.com/sg/

USA:

HIROSE ELECTRIC (U.S.A.), INC. DETROIT OFFICE (AUTOMOTIVE)

17197 N. Laurel Park Drive, Suite 253, Livonia, MI 48152 Phone: +1-734-542-9963 Fax: +1-734-542-9964 http://www.hirose.com/us/

GERMANY:

HIROSE ELECTRIC EUROPE B.V. GERMAN BRANCH

Schoenbergstr. 20, 73760 ostfildern Phone: +49-711-456002-1 Fax:+49-711-456002-299 http://www.hirose.com/eu/

FRANCE:

HIROSE ELECTRIC EUROPE B.V. PARIS OFFICE

130 Avenue Joseph Kessel, Bat E, 78960 Voisins le Bretonneux, France Phone: +33-1-85764886 Fax: +33-1-85764823 http://www.hirose.com/eu/

CHINA:

HIROSE ELECTRIC (SHANGHAI) CO., LTD. BEIJING BRANCH

A1001, Ocean International Center, Building 56# East 4th Ring Middle Road, ChaoYang District, Beijing, 100025 Phone: +86-10-5165-9332 Fax:+86-10-5908-1381 http://www.hirose.com/cn/

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HIROSE ELECTRIC TAIWAN CO., LTD.

103 8F, No.87, Zhengzhou Rd., Taipei Phone: +886-2-2555-7377 Fax: +886-2-2555-7350 http://www.hirose.com/tw/

INDIA:

HIROSE ELECTRIC SINGAPORE PTE. LTD. DELHI LIAISON OFFICE

Office NO.552, Regus-Green Boulevard, Level5, Tower C, Sec62, Plot B-9A, Block B, Noida, 201301, Uttar Pradesh, India Phone: +91-12-660-8018 Fax : +91-120-4804949 http://www.hirose.com/sg/

THAILAND:

BANGKOK OFFICE (REPRESENTATIVE OFFICE)

Road, Yannawa, Sathorn, Bangkok 10120 Thailand Phone: +66-2-686-1255 Fax: +66-2-686-3433 http://www.hirose.com/sg/



HIROSE ELECTRIC CO., LTD.

2-6-3, Nakagawa Chuoh, Tsuzuki-Ku, Yokohama-Shi 224-8540, JAPAN TEL: +81-45-620-3526 Fax: +81-45-591-3726 http://www.hirose.com http://www.hirose-connectors.com