APPLICA	BLE STAN	DARD									
	VOLTAGE				RRENT			1A			
RATING	OPERATING TEMPERATURE RANGE		-35°C TO + 85°C(N	0TE 1)		RAGE IPERATU	URE RANGE		-10°C TO + 60°C (NC		3)
	OPERATING HUMIDITY RANGE		20% TO 80% (NOTE	<b>= 2</b> )		RAGE IIDITY R	RAGE IDITY RANGE		40% TO 70% (NOTE		
	APPLICABLE CONNECTOR		DF13-15S-1. 25C								
SPECIFICATIONS											
ITEM			TEST METHOD				REQUIREMENTS Q				
CONSTRUCTION						1					AT
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				Х	X
MARKING		CONFIRMED VISUALLY.								Х	X
ELECTR	IC CHARA	CTERISTICS									
CONTACT RESISTANCE		100m A (DC OR 1000 Hz).				30mΩ MAX.				Х	-
INSULATION RESISTANCE		100V DC.				500MΩ MIN.				Х	-
VOLTAGE PROOF		500V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				X	1_
MECHAN	IICAL CHA	RACT	ERISTICS			<u> </u>					1
MECHANICAL OPERATION		30TIMES INSERTIONS AND EXTRACTIONS.				<ol> <li>CONTACT RESISTANCE: 30mΩ MAX.</li> <li>NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ol>				X	-
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 2 h, FOR 3 DIRECTIONS.				NO ELECTRICAL DISCONTINUITY OF     1µs.     NO DAMAGE, CRACK OR LOOSENESS     OF PARTS.				Х	-
SHOCK		490 m/s <sup>2</sup> DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				The image is a second continuity of the secon				X	-
ENVIROI	MENTAL	CHAR	ACTERISTICS			I OF	FARIS.				
			TEMPERATURE -55 $\rightarrow$ 5 TO 35 $\rightarrow$ +85 $\rightarrow$ 5 TO 35°C				NTACT RE	ESIS	TANCE: 30mΩ MAX.		T
TEMPERATURE		TIME $30 \rightarrow 5 \text{ TO } 15 \rightarrow 30 \rightarrow 5 \text{ TO } 15 \text{min}$ UNDER 5 CYCLES.				<ul> <li>② INSULATION RESISTANCE: 500MΩ MIN.</li> <li>③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ul>				X	-
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.				<ol> <li>CONTACT RESISTANCE: 30mΩ MAX.</li> <li>INSULATION RESISTANCE: 500MΩ MIN.</li> <li>NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ol>				Х	-
RESISTANCE TO SOLDERING HEAT		250± 2) SOLDI	PLOW SOLDERING 250±5°CMAX, FOR 3 SECONDS. SOLDERING IRONS: 290±10°C, FOR 3 SECONDS .				NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.				_
SOLDERABILITY		SOLDER 245°C	_DERED AT SOLDER TEMPERATURE, °C			SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				Х	-
		FOR INS	FOR INSERTION DURATION, 5 SECONDS.								
NOTE 2: NO NOTE 3:APP BEF	CONDENSING LY TO THE CO ORE PCB ON	S. DNDITION BOARD AF	URE RISE BY CURRENT. OF LONG TERM STORAGE FTER PCBBOARD , OPERATI ED FOR INTERM STORAGE D	NG TEM	IPERATI	JRE AN	)				
COUN	T DI	ESCRIPTION	ON OF REVISIONS	DESIGI		SNED			CHECKED	DA	ATE
		1.61									
Unless oth	nerwise spe	cifid , re	fer to JIS C 5402.			APPRO\			KI. AKIYAMA	12. 03. 23	
						DESIGNED			HK. UMEHARA	12. 03. 23 12. 03. 23	
						DRAWN			HT. SATO Mi. Sakimura	12. 03. 23	
Note QT:Q	ualification Tes	st AT:Ass	rance Test X:Applicable Test [			RAWING NO.			ELC4-081828-02		
ЖS	SI	SPECIFICATION SHEET			PART	NO. DF		DF	F13-15P-1. 25DS (20)		
	HIR	HIROSE ELECTRIC CO., LTD.			CODE	E NO.	CL536-0164-9-20		6-0164-9-20	Δ	1/1