Applicabl	e standard										
Operating temperature range		nge	00 0 10 100 0(11010 1)			Storage temperature range			-10°C to +60°C(Note3)		
Rating	Operating humidity range Voltage		20 % to 80 % (No	te 2)	Storage humidity range		9	40 % to 70 %(	40 % to 70 %(Note3)		
					urrent		1 A	1 A			
	Applicable Connector		DF13-*S-1.25	С		pplicable ontact		. ,	DF13(G)-2630SCF DF13-3032SCF		
	1		Spe	cifica	atior	าร					
Item			Test method				Re	equirements	QT	AT	
Construc	tion										
General examination		Visually and by measuring instrument.				Accordi	According to drawing.				
Marking		Confirmed visually.				X					
Electric o	haracteris	tics									
Contact resistance		100 m A (DC or 1000 Hz).				30 mΩ	30 mΩ MAX. X				
Insulation resistance		100 V DC.			500 MΩ	500 MΩ MIN.			-		
Voltage proof		500 V AC for 1 min.			No flashover or breakdown.			Х	-		
Mechani	cal charac	teristics									
Mechanical operation		30 times insertions and extractions.			_	① Contact resistance: 30 mΩ MAX.			_		
Vibration		Frequenc	Frequency 10 to 55 Hz, single amplitude				<ul> <li>No damage, crack or looseness of parts.</li> <li>No electrical discontinuity of 1μs.</li> </ul>				
0.		0.75 mm,	0.75 mm, at 2 h, for 3 directions.				No damage, crack or looseness of parts.				
		490 m/s <sup>2</sup> duration of pulse 11 ms at 3 times for 3 directions.									
Environn	nental cha	racterist	tics			I .					
temperature Time		Tempera	emperature -55→ 5 to 35→+85→ 5 to 35 °c			① Con	① Contact resistance: 30mΩ MAX. ② Insulation resistance: 500 MΩ MIN. ③ No damage, crack or looseness of parts.				
			Time $30 \rightarrow 10$ to $15 \rightarrow 30 \rightarrow 10$ to 15 min. Under 5 cycles.			_				_	
			Exposed at 40 ± 2 °c, 90 to 95 %, 96 h.				iamage, ci	ack of looseness of parts.			
(Steady state	e)								X	_	
heat «  2) M Sc Sc No		1) Reflow soldering  ≪ Reflow area ≫  250°C MAX  10 sec MAX  230°C MIN  60 sec MAX  ≪ Preheating area ≫  170°C to 190°C 60 sec to 120 sec  Put through in reflow furnace twice, leave in ambient temperature and humidity for 1 hour.  2) Manual soldering  Soldering iron temperature :350°C, Soldering time : 3sec.					No deformation of case of excessive looseness of the terminals.				
			o strength on contact.			Coldor	Solder shall cover a minimum of				
*			Soldered at solder temperature, 245°c for insertion duration, 3sec.				Solder shall cover a minimum of 95 % of the surface being immersed.				
Note 2: No co Note 3: Apply	e the temperature ndensing to the condition	of long term	current. storage for unused products befrating temperature and humidity			PCB.		·	,	<u>'</u>	
Cour	nt D	escripti	escription of revisions Des		signed	igned Checked		Da	te		
<u>6</u>											
Unless otherwise specified, refe			r to IEC 60512.		Approved		HS. OKAWA	18. 02. 16			
						Checked		TS. FUKUSHIMA	18. 02. 16		
						De	signed	TS. KUMAZAWA	18. 02	18. 02. 16	
						Drawn		MK. INOUE	18. 02. 16		
Note QT:Qualification Test AT:Assurance Test X:Applicable Test						Drawing No. ELC-162444-			-75-0	0	
			CATION SHEET		Pa	Part No.		DF13A-*P-1. 25H(75)			
HIROSE E		LECTRIC CO., LTD.		Code No.			CL536	Ճ	1/1		