TO

\triangle	+		OF REVISIO			CHKD	DATE	+	COUNT	DESCRIPTION O		BY	CHKD	OA	TE
								\triangle	<u></u>				L		
Δ	L							\triangle							
٩P	PLICA	BLE STAND	DARD												
		OPERATING	CANCE	25 0	,	 ^ +8		\TF1	STOR	RAGE PERATURE RANGE	10 °C T		ე <u>ი</u> С([T	<u>にる</u>)
-		TEMPERATUR OPERATING	RANGE							RAGE					
R/	ATING	MOISTURE RA	ANGE						1	STURE RANGE 40 %TO 70 %(N				DTE:	3)
		CURREN	ΙΤ	ĺ			1 A		lvoi	LTAGE	150	V	AC(I	DC)	
		1	<u></u>			SF	PECIFIC	$\cap \Delta$					· ·	- - ,	
	17	EM	T	 -	FFS		THOD	<u>U, ,</u>	1101	,	UIREMEN	IΤς		ΤΩΤ	AT
\overline{CC}		UCTION	<u> </u>			I IVI	IIIV				(UIIXLIFIL,			<u> </u>	ΙΛ,
			TVISUALL	Y AND	BY N	/EASU	RING INST	RUM	ENT.	ACCORDING TO	DRAWING.			X	×
	RKING		CONFIRM								·			$\frac{1}{\times}$	×
		O OLIADAC												1^_	
			CTERISTICS 100 mA (DC OR 1000 Hz).							30 m() MAX					т
ÜU,	HACER	ESISTANOL	יז ביווז 100	DC ON	1000) Hz _j .				30 MEZ INIAA.					
CON	NTACT P	RESISTANCE	20 mV	MAX,	1m/	A (DC	OR 1000Hz	z)		•				X	
MIIL	LIVOLT		(22 211 1331 12)												
	THOD. ULATION		100 / 00							BAIN				<u> </u>	
	ULATION SISTANC		100 V DC.							500 MΩ MIN.				×	_
	TAGE P		500 V AC FOR 1 min.							NO FLASHOVER	R OR BREAKE	OWN.		X	
ME	CHAN	IICAL CHAF	RACTE	RISTI	CS				· · · · · · · · · · · · · · · · · · ·	<u> </u>				<u> </u>	<u> </u>
	CHANICA					NS ANI	D EXTRAC	TION	s.	(i) CONTACT R	FSISTANCE:	30 mΩ	MAX.	Т	Г
	ERATION		-						- 1	② NO DAMAGE				×	_
	TON					·= + 1_	TOTAL SAL			OF PARTS.	= 12221	** 117			
VIBr	RATION						SINGLE AN		UDE	NO ELECTRI 1 us	ICAL DISCON	TINUH	Y OF		
SHC	OCK		490 m/s ²	DURAT	rion	OF PU	LSE 11 ms	5. AT 3	TIMES	1 μs. ② NO DAMAGE	CRACK OR	LOOSI	FNESS	×	-
			FOR 3 DI	IRECTION	ONS.					OF PARTS.					
		MENTAL (
	PID CHAN						35 →+85			① CONTACT R					
T⊨tvi	MPERATU	JRE	TIME UNDER 5			1 0 T O 1:	5 →30 →10	0 TO1	5min	(2) INSULATION MIN.	I RESISTANCE	E: 50 0	MΩ	$ _{\times}$	_
DAN	MP HEAT					2 °C, 9	0 ~ 95 %,	96 h		J MIN. (3) NO DAMAGE	CRACK OR	ı oosi	FNESS		_
(STE	EADY ST	ATE)					J _			OF PARTS.					
	SISTANC		(1) REFLO			RING		-		NO DEFORMAT				×	
SOL HEA	.DERING \T	T.	《REFLO MAX 25			"TUIN	10 sec.		1	EXCESSIVE LO	OSENESS OF	⊺THE			l
Гı <u></u> .	4.1		With the				10 sec. I 60 sec		ı	FERMIN W. Sm.					
			MIN 230	JUC.	٠.	W	00 Q.,			}				•	
			《PREHE	EATING	ARE				1	1					1
			《PREHE 170°C t	EATING to 190 °	ARE ℃ €	60 sec.	To 120 sec		- 1						
			《PREHE 170°C t ⊇UT TH	EATING to 190 ° HROUG	ARE ℃ € SH IN	60 sec. REFLO	OW FUMAC	CE TV							
			《PREHE 170℃ t PUT TH LEAVE	EATING to 190 ° HROUG	ARE ℃ € SH IN BIEN	60 sec. REFLC T TEM		CE TV							
			《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE	EATING to 190 ° HROUG E IN AME DITY FOI ECTOR	ARE ℃ € GH IN BIEN DR 1 H	60 sec. I REFLO IT TEMI HOUR. IPERAT	OW FUMAC PERATURE TURE TO B	CE TW E AND							
			《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN	EATING to 190 ° HROUG EIN AME DITY FOI ECTOR ENT FOR	ARE C € SH IN BIEN DR 1 H TEM R SE(60 sec. I REFLO IT TEMI HOUR. IPERAT COND I	OW FUMAC PERATURE	CE TW E AND							
			《PREHE 170°C: t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU	EATING to 190 ° HROUG IN AME DITY FOI ECTOR INT FOR	ARE C € SH IN BIEN DR 1 H TEM R SE(60 sec. I REFLO IT TEMI HOUR IPERAT COND I RING	OW FUMAC PERATURE TURE TO B	CE TW E AND BE							
			《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350 ±6	EATING to 190 ° HROUGE IN AME DITY FOR ECTOR ENT FOR JAL SOL ERING II	C ARE C € GH IN BIEN DR 1 H TEM R SEC LDEF IRON FOR 5	60 sec. I REFLO IT TEMI HOUR. MPERAT COND I RING I TEMPI 5±1 se	OW FUMAC PERATURE TURE TO B REFLOW. PERATURE	CE TW E AND BE						The state of the s	
			《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350 ± € NO STE	EATING to 190 ° HROUGE IN AME DITY FOR ECTOR ENT FOR JAL SOL ERING II 5°C, F RENGT	S ARE SHIN BIEN R 1 H R SEC LDEF IRON FOR 5	60 sec. I REFLO IT TEMI HOUR. IPERAT COND I RING I TEMPI 5±1 see N CONT	OW FUMACE PERATURE TO BE REFLOW. ERATURE CO. ERATURE CO. TACT.	CE TW E AND BE			2.7.770.0	- 221			
5OL	DERABII	_ITY	《PREHE 170℃ t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350 ± € NO STE	EATING to 190 ° HROUGE IN AME EIN FOR ECTOR INT FOR JAL SOL ERING II 5°C, F RENGT	C ARE C € C H IN BIEN DR 1 H TEM R SEG LDEF IRON FOR 5 TH ON	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec N CONT RATUR	OW FUMACE PERATURE TO BE REFLOW. ERATURE TO BE TACT. ERATURE TACT.	CE TW E AND BE		A NEW UNIFOR				\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
SOL	DERABII	LIFY	《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350 ± € NO STE	EATING to 190 ° HROUGE IN AME DITY FOR ECTOR INT FOR JAL SOL ERING II 5°C, F RENGT ING TEI DN OF II	© ARE © € SH IN BIEN DR 1 H TEM R SEC LDEF IRON FOR 5 TH ON EMPE	60 sec. I REFLC IT TEMI HOUR. IPERAT COND I RING I TEMPI 5±1 see N CONT RATUR ERSION	OW FUMACE PERATURE TO BE REFLOW. ERATURE TO BE TACT. ERATURE TACT.	CE TW E AND BE		A NEW UNIFOR SHALL COVER SURFACE BEIN	MINIMUM OF	95 % C		×	
REN	MARKS		《PREHE 170℃ t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350 ± € NO STE SOLDERI DURATIO SOLDERI	EATING to 190 ° to 190 ° througe in ame entry for ector entry	ARE CHIN BIEN BIEN R SEC LDEF IRON FOR 5 H ON MME DR 3	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec RATUR ERSION Sec.	OW FUMACE PERATURE TO BE REFLOW. ERATURE SC. TACT. RE: 235±5	CE TW E AND BE		SHALL COVER	MINIMUM OF	95 % C	OF THE	X	ASED
REN NOT	MARKS FE1:INCL	UDING THE TE	《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEI (2) MANU SOLDE 350 ± € NO STF SOLDERI DURATIO SOLDERI	EATING to 190 ° to 190 ° througe in ame entry for ector entry	ARE CHIN BIEN BIEN R SEC LDEF IRON FOR 5 H ON MME DR 3	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec RATUR ERSION Sec.	OW FUMACE PERATURE TO BE REFLOW. ERATURE SC. TACT. RE: 235±5	CE TW E AND BE	D	SHALL COVER SURFACE BEIN	MINIMUM OF IG IMMERSED	95 % C	OF THE		ASED
REN NOT NOT	MARKS FE1:INCL FE2:NON		《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350.±€ NO STF SOLDERI DURATIO SOLDERI	EATING to 190 ° HROUGE IN AME OITY FOR ECTOR INT FOR JAL SOL ERING II 5°C, F RENGT ING TEI DN OF II ING, FC	ARE CHIN BIEN R 1 H TEM R SE(LDEF IRON FOR 5 THOM MPE MME DR 3	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. RATUR ERSION sec.	OW FUMACE PERATURE TO BE REFLOW. ERATURE EC. TACT. RE: 235±5 I: RRENT.	CE TW E AND BE	DRAWN	SHALL COVER SURFACE BEIN DESIGNED	MINIMUM OF IG IMMERSED CHECKED	95 % C). APPR	OF THE		ASED
REN NOT NOT	MARKS [E1:INCL [E2:NON [E3:APPL FOR	UDING THE TE CONDENSING LY TO THE COI UNUSED PROI	《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350.±€ NO STF SOLDERI DURATIO SOLDERI EMPERATIO ODUCTS BE	EATING to 190 ° HROUGE IN AME OITY FOR ECTOR INT FOR JAL SOL ERING III 5°C, F RENGT IING TEI ING, FC URE RII OF LON EFORE	ARE BARE BE	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. RATUR ERSION SEC. BY CUR I ON BC	OW FUMACE PERATURE TO BE REFLOW. ERATURE EC. TACT. RE: 235±5 I: RRENT. TORAGE DARD,	CE TW E AND BE	DRAWN	SHALL COVER SURFACE BEIN DESIGNED	MINIMUM OF IG IMMERSED CHECKED	95 % C). APPR	OF THE		ASED
REN NOT NOT	MARKS FE1:INCL FE2:NON FE3:APPL FOR AFTE	UDING THE TE I-CONDENSING LY TO THE COI UNUSED PROI ER PCB BOARD	(PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350.±6 NO STF SOLDERI DURATIO SOLDERI EMPERATIO DUCTS BE D, OPERAT	EATING to 190 through HROUGH EIN AME OITY FOR EAT FOR JAL SOL ERING III 5°C, F RENGT LING TEI ON OF III URE RIII OF LON EFORE FING TE	ARE ARE ARE ARE BIEN BIEN RIP TEMME RIP TEMME FOR 5 THOM MPE MME BISE	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. RATUR ERSION SEC. BY CUR I ON BC ERM ST I ON BC ERATUR	OW FUMACE PERATURE TO BE REFLOW. ERATURE EC. TACT. RE: 235±5 I: RRENT. TORAGE DARD,	CE TW E AND BE	DRAWN	SHALL COVER SURFACE BEIN DESIGNED	MINIMUM OF IG IMMERSED CHECKED	95 % C). APPR	OF THE		ASED
REN NOT NOT	MARKS FE1:INCL FE2:NON FE3:APPL FOR AFTE HUMI	UDING THE TE CONDENSING LY TO THE COI UNUSED PROI	(PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350.±6 NO STF SOLDERI DURATIO SOLDERI EMPERATE DUCTS BE DOPERAT	EATING to 190 'HROUG HROUG IN AME OITY FOR ECTOR INT FOR JAL SOL ERING III 5°C, F RENGT ING TEI ON OF III URE RI COF LON EFORE FING TE EI FORE FORE FORE FORE FORE FORE FORE	GARE GARE GHIN BIEN BIEN BEIEN BEIE	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. RATUR ERSION SEC. BY CUR I ON BC ERM ST I ON BC ERATUR	OW FUMACE PERATURE TO BE REFLOW. ERATURE EC. TACT. RE: 235±5 I: RRENT. TORAGE DARD,	CE TW E AND BE	DRAWN	SHALL COVER SURFACE BEIN DESIGNED	MINIMUM OF IG IMMERSED CHECKED	95 % C). APPR	OF THE		ASED
REM NOT NOT NOT	MARKS (E1:INCL (E2:NON) (E3:APPL FOR AFTE HUMI STOF	UDING THE TE CONDENSING LY TO THE COI UNUSED PROI ER PCB BOARD IDITY RANGE I	(PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350.±(NO STF SOLDERI DURATIO SOLDERI EMPERATU CONCESSED COPERAT IS APPLIES TRANSPO	EATING to 190 'HROUG HROUG IN AME OITY FOR ECTOR INT FOR JAL SOL ERING III 5°C, F RENGT ING TEI ON OF III URE RI URE RI OF LON EFORE FING TE D FOR ORTATI	ARE ARE ARE ARE BIEN BIEN RIP TEM RIP FOR BIEN B	60 sec. I REFLO IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. I CONT RATUR RERSION SEC. BY CUR ERM ST I ON BO ERATUP ERIM	OW FUMACE PERATURE TO BE REFLOW. ERATURE EC. TACT. RE: 235±5 I: RRENT. TORAGE DARD,	CE TW E AND BE	DRAWN	SHALL COVER SURFACE BEIN DESIGNED	MINIMUM OF IG IMMERSED CHECKED	95 % C). APPR	OF THE		ASED
REM NOT NOT NOT	MARKS TE1:INCL TE2:NON TE3:APPL FOR AFTE HUMI STOF	UDING THE TE CONDENSING LY TO THE COI UNUSED PROI ER PCB BOARD IDITY RANGE I RAGE DURING	(PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDE 350.±6 NO STF SOLDERI DURATIO SOLDERI EMPERATIO COPERATIO IS APPLIED TRANSPO	EATING to 190 HROUG HROUG IN AME OITY FOR ECTOR INT FOR JAL SOL ERING III 5°C, F RENGT IING TEI ING, FC URE RII URE RI	ARE BELLDEF PCB SEED FOR SEED	60 sec. I REFLO IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. RATUR ERSION SEC. BY CUR ERM ST I ON BO ERATUR ERIM 5402	OW FUMACE PERATURE TO BE REFLOW. ERATURE EC. TACT. RE: 235±5 I: RRENT. TORAGE DARD,	SE TWE AND	DRAWN	SHALL COVER SURFACE BEIN DESIGNED A Donkrounga	MINIMUM OF IG IMMERSED CHECKED T. Myagaki.	95 % C). APPR	OF THE		ASED
REM NOT NOT NOT	MARKS TE1:INCL TE2:NON TE3:APPL FOR AFTE HUMI STOF	UDING THE TE I-CONDENSING LY TO THE COI UNUSED PROI ER PCB BOARD IDITY RANGE I RAGE DURING IETWISE SPECI Ualification Test	《PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEI (2) MANU SOLDERI DURATIO SOLDERI DURATIO SOLDERI EMPERATIO SOLDERI DUCTS BE D, OPERAT IS APPLIEI TRANSPO iffied, refe	EATING to 190 HROUGE IN AME DITY FOR ECTOR INT FOR JAL SOLE ERING II 5°C, F RENGT ING TEI DN OF II ING, FC URE RIP OF LON EFORE FING TE D FOR ORTATI er to JI Urance T	G ARE G H IN B BIEN B 1 H T TEMB R SEC ENDER IRON ENDER	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. I SEC. BY CUR ERM ST I ON BC ERATUF ERIM 5402 ×:App	OW FUMACE PERATURE TO BE REFLOW. ERATURE TO BE TACT. RE: 235±5 N: TACT. TORAGE DARD, RE AND	SE TWE AND	DRAWN hickness	SHALL COVER SURFACE BEIN DESIGNED A Donfronga 7 (3.3.7)	MINIMUM OF IG IMMERSED CHECKED Thyagaret 13.03.25	95 % CO. APPR	ROVED and the second se	RELE	ASED
REN NOT NOT Unic	MARKS FE1:INCL FE2:NON FE3:APPL FOR AFTE HUMI STOF ess oth	UDING THE TE -CONDENSING LY TO THE COI UNUSED PROI ER PCB BOARD IDITY RANGE I RAGE DURING IERWISE SPECI UAlification Test	(PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDERI SOLDERI DURATIO SOLDERI DURATIO SOLDERI EMPERATU SOLDERI TRANSPO ified, refe AT:Assu	EATING to 190 'HROUGE IN AME EIN AME EIT FOR JAL SOI ERING III 5°C, F RENGT IING TEI DN OF II IING, FC IURE RII OF LON EFORE FING TE D FOR ORTATI Urance T CO., L	ARE ARE ARE ARE BIEN BIEN BIEN R SEE CHOM BIEN BI	60 sec. I REFLC IT TEMP HOUR. MPERAT COND I RING I TEMPI 5±1 sec. I SEC. BY CUR ERM ST I ON BC ERATUF ERIM 5402 ×:App	OW FUMACE PERATURE TO BE REFLOW. ERATURE TO BE TACT. RE: 235±5 TACT. RRENT. TORAGE DARD, RE AND	SE TWE AND	DRAWN Matina ON SI	SHALL COVER SURFACE BEIN DESIGNED A Japontonya 7 13.3.7 HEET PART N	MINIMUM OF IG IMMERSED CHECKED T. Myagaki.	95 % CO. APPR	ROVED and the second se	RELE	ASED
REN NOT NOT Unic	MARKS FE1:INCL FE2:NON FE3:APPL FOR AFTE HUMI STOF ess oth QT:QL	UDING THE TE -CONDENSING LY TO THE COI UNUSED PROI ER PCB BOARD IDITY RANGE I RAGE DURING IERWISE SPECI UAlification Test	(PREHE 170°C t PUT TH LEAVE HUMIDI CONNE AMBIEN (2) MANU SOLDERI SOLDERI DURATIO SOLDERI DURATIO SOLDERI EMPERATU SOLDERI TRANSPO ified, refe AT:Assu	EATING to 190 'HROUGE IN AME EIN AME ECTOR INT FOR JAL SOI ERING III 5°C, F RENGT IING TEI DN OF III IING, FC URE RII OF LON EFORE FING TE D FOR ORTATI Urance T CO., L RAWING	ARE BENDER BEND	60 sec. I REFLO IT TEMP HOUR. MPERATI COND I RING I TEMPI 5±1 sec. N CONT RATUR RESION SEC. BY CUR ERM ST GON BO ERATUF ERIM 5402 X:App	OW FUMACE PERATURE TO BE REFLOW. ERATURE TO BE TACT. RE: 235±5 N: TACT. TORAGE DARD, RE AND	SE ATIO	DRAWN Matina ON SI	SHALL COVER SURFACE BEIN DESIGNED A Donfronga 7 (3.3.7)	MINIMUM OF IG IMMERSED CHECKED Thyagaret 13.03.25	95 % CO. APPR	ROVED and the second se	RELE	ASED 1